

DAT460 Förnyelsebar elproduktion och eltransporter Ip2 HT20 (3,5 hp)

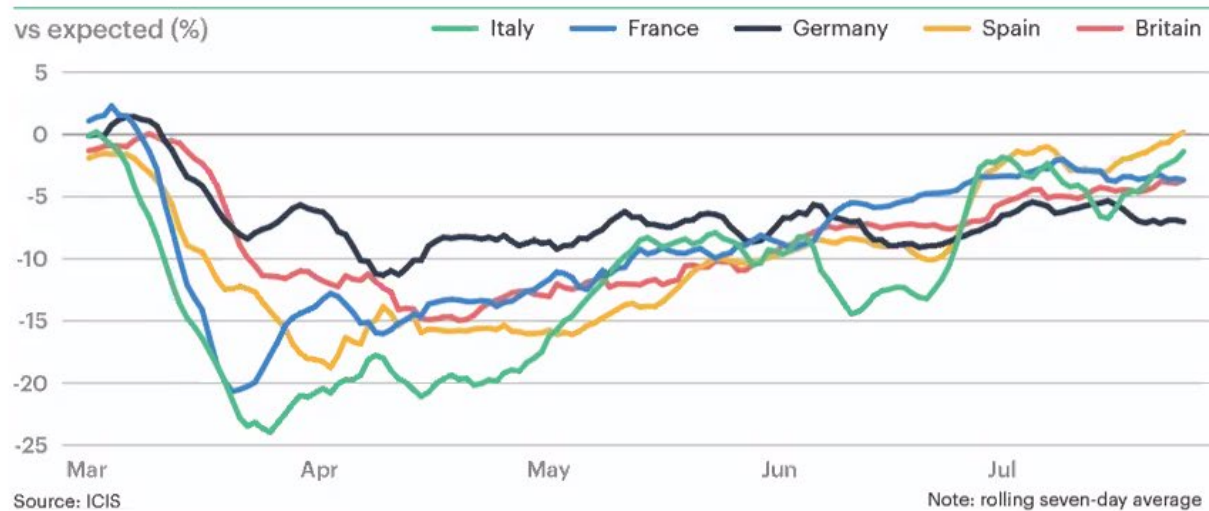
Vindkraft elsystem

Ola Carlson

Chalmers

20201111

Global electricity consumption went down due to pandemic



Source: Independent
Commodity Intelligence
Services (ICIS)

Hurricane Maria, Puerto Rico, 2017

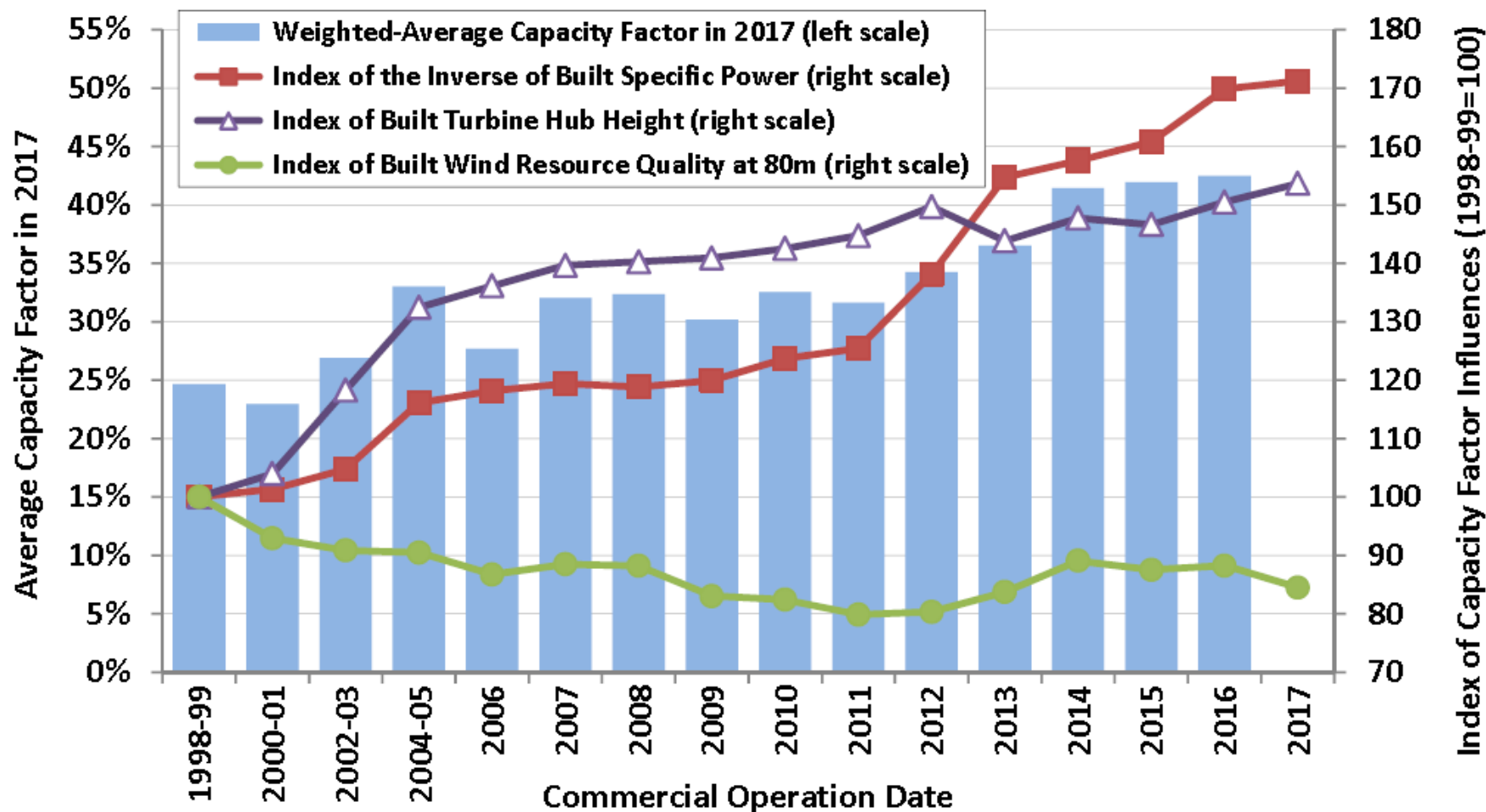


- 1,248 Million customer hours of lost electricity service

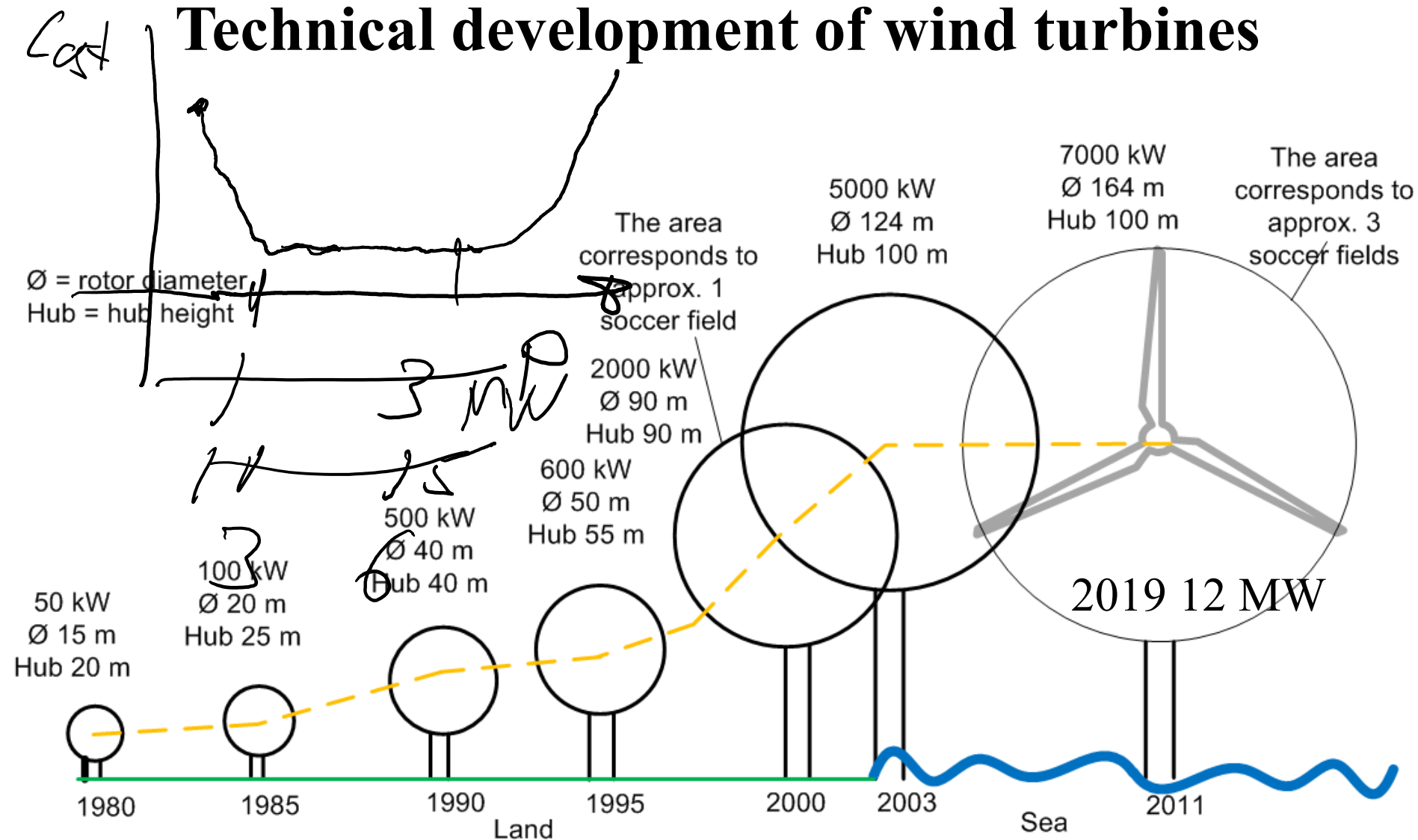


- Extensive damage to RE. Are Renewables **Resilient?**

Trends Explained by Competing Influences of Lower Specific Power, Higher Hub Heights, Varying Quality Wind Resource Sites



Technical development of wind turbines



The largest design today, to demonstration in 2019

12 MW capacity

220-meter rotor

107-meter long blades

260 meters high

67 GWh gross AEP

63% capacity factor

38,000 m² swept area

Wind Class IEC: IB

Generates **double the energy**
as previous GE Haliade model

Generates almost **45%
more energy** than most
powerful wind turbine
available on the market today



https://en.wikipedia.org/wiki/List_of_most_powerful_wind_turbines

Manufacturer ↕	Model ↕	Power rating (MW) ↕	Type ↕	Deployment status ↕	Deployment date ↕	Wind farms ↕	Notes ↕
Enercon	E-126 7.580	7.5	Onshore	No longer offered for sale ^[1]		Magdeburg-Rothensee, Germany Ellem, Germany Estinnes, Wallonia, Belgium	
MHI-Vestas	V164-9.5	9.5	Offshore	Commercially	December 2019	Northwester 2 Wind Farm, Belgium	
Siemens Gamesa	SG 8.0-167 DD	8	Offshore	Commercially	April 2020	Borssele, The Netherlands Dieppe-Le Tréport, France Yeu-Noirmoutier, France Saint Brieuc, France	SWT also available in 6, 7 MW variants Asia-Pacific version of SG 8 announced September 2018
GE Wind Energy	Haliade-X	12	Offshore	Prototype		Ocean Wind , US Skipjack, US Dogger Bank Wind Farms, UK	Prototype deployed October 2019. Rotor diameter 220m. Upgrade to 13MW considered
Dongfang Electric	D10000-185	10	Offshore	Prototype		Xinghua Bay, China	Prototype deployed July 2020. Rotor diameter of 185 meters.
Siemens Gamesa	SG 11.0-193 DD Flex	11	Offshore	Prototype		Hollandse Kust Zuid, The Netherlands	
MHI-Vestas	V164-10.0	10	Offshore	Upgrade of current model			Also available in 9.5 MW variant. Incremental upgrade from currently deployed V164 model
Mingyang Wind Power	MySE 11-203	11	Offshore	Prototype			Prototype planned in 2021 with commercial availability in 2022.
Siemens Gamesa	SG 14-222 DD	14	Offshore	Concept			Prototype planned for fall 2021 in Denmark
MHI-Vestas	V174-9.5	9.5	Offshore	Prototype			

Production



Mini turbine

ca 2 kW
ca 10 m height
ca 3 m i diameter

8000 kWh/year
1,6 house*



Farm turbine

10-30 kW
30-40 m height
7-15 m i diameter
20 000-75 000 kWh
4-15 house*



Medium turbine

2 MW
90-120 m height
90-100 m diam.

5 500 000 kWh
ca 1 100 house*



Big

5 MW
90-120 m height
ca 125 m diam.

18 000 000 kWh
ca 3 600 house*

* A house needs 5000 kWh per year for use of electricity

Wind turbine pays back energy

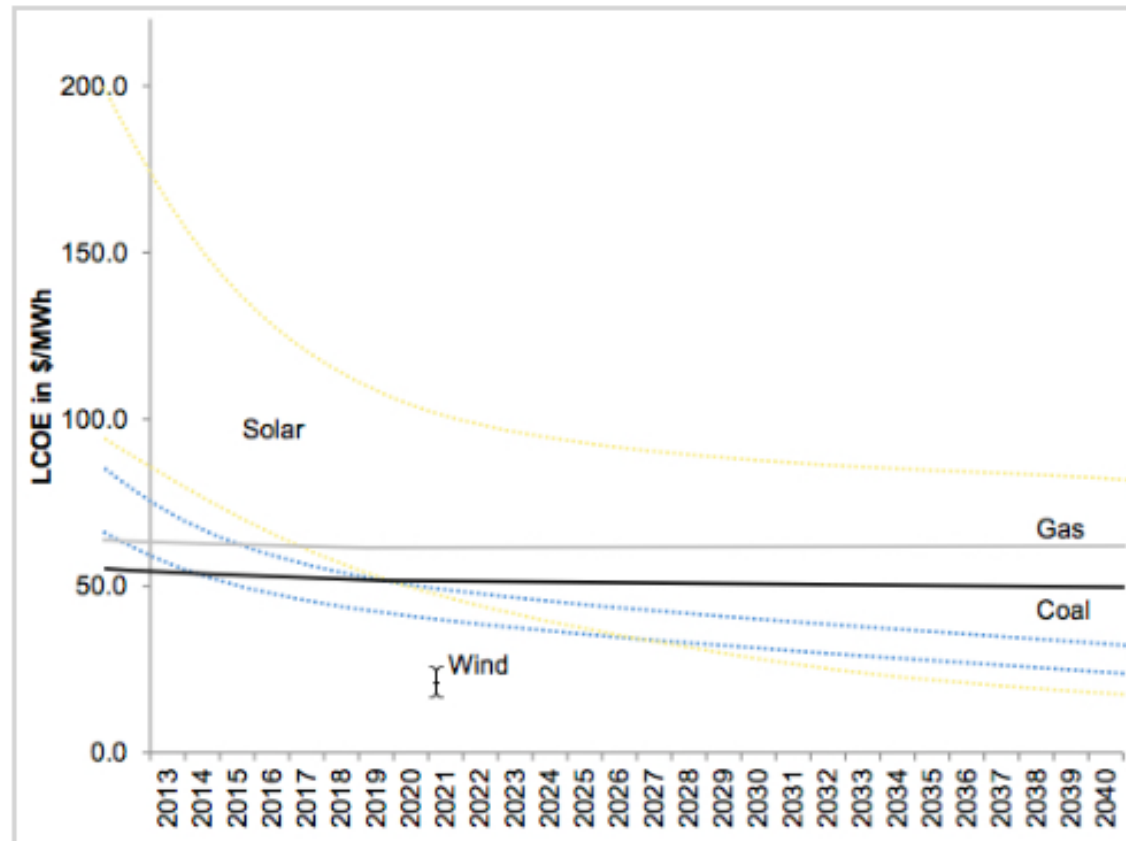
A wind turbine in a windy place has after 4 to 6 months produced, as much energy as was needed for the production of the wind turbine

There after will the turbine be in operation 20-25 years

When the life time of the wind turbine is ended it is just to take down the turbine and use the land for something else

Why wind — and soon solar — are already cheaper than fossil fuels

August 24, 2015



Global levelized cost of energy (LCOE) by various fuel types in \$/megawatt-hours (credit: Citigroup)

Citigroup has published an analysis of the costs of various energy sources called "[Energy Darwinism II](#)." It concludes that if all the costs of generation are included (known as the levelized cost of energy), renewables turn out to be cheaper than fossil fuels and a "benefit rather than a cost to society," [RenewEconomy reports](#).

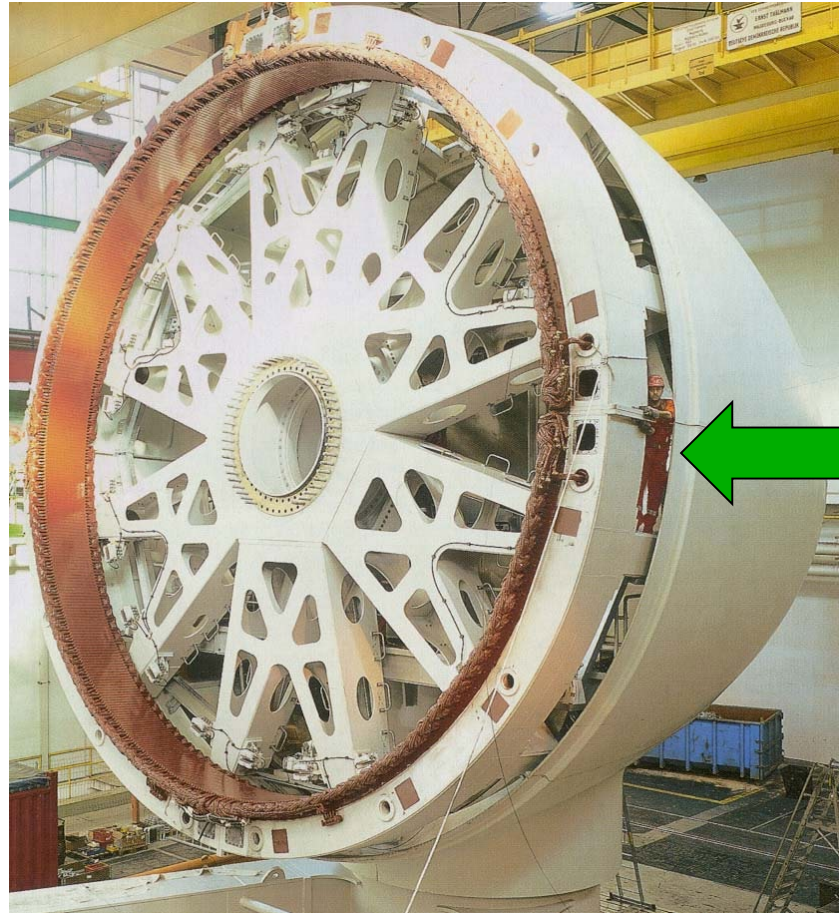


Vestas

- 3 MW,
- Diameter 90 m

Direct driven generator– Enercon

- Extreme high weight due to small air gap
- Generator weight 220 ton
(4,5 MW)
- Look at the man!



E70

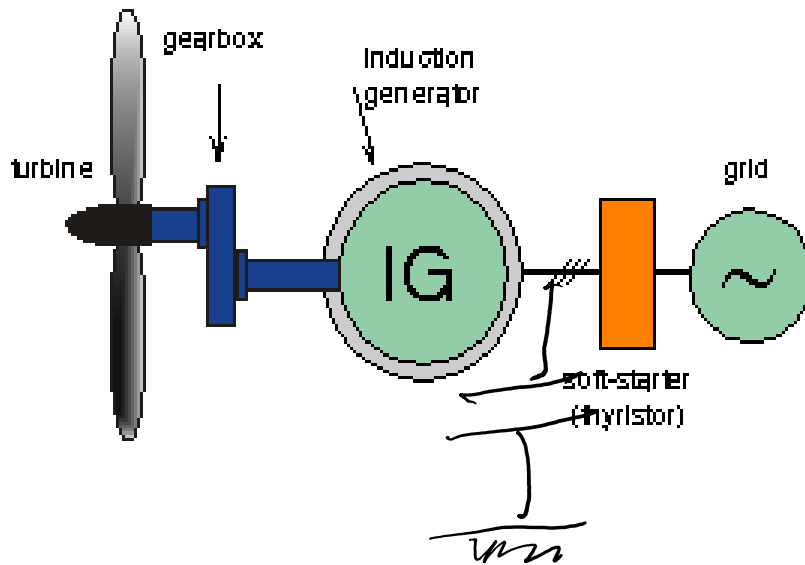


Enercon

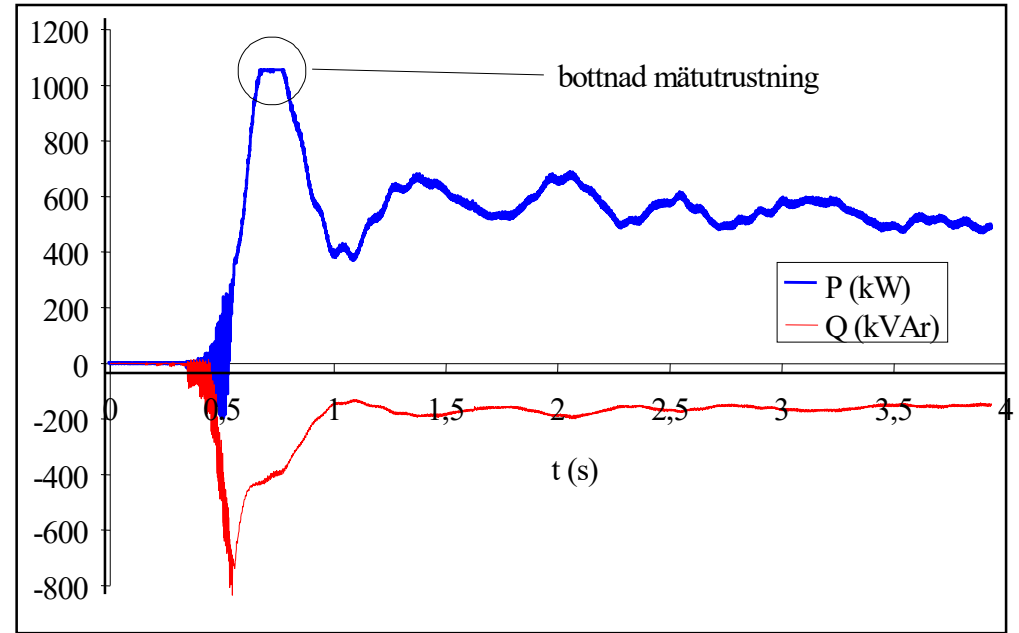
- Power 2,0 MW
- Diameter 82m
- Tower 58-113 m



Induction generator with soft-starter (thyristor)



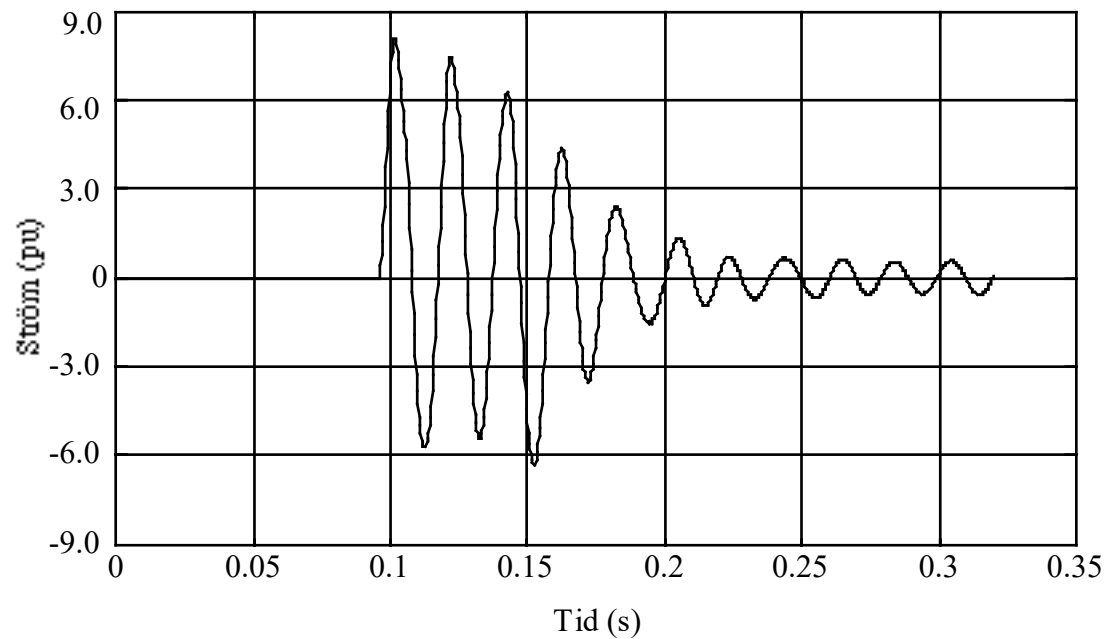
- Robust generator
- Low maintenance
- Simple system
- High mechanical forces
- Dominating system på 1980- 1990
- Not so common on large machines > 1.5 MW

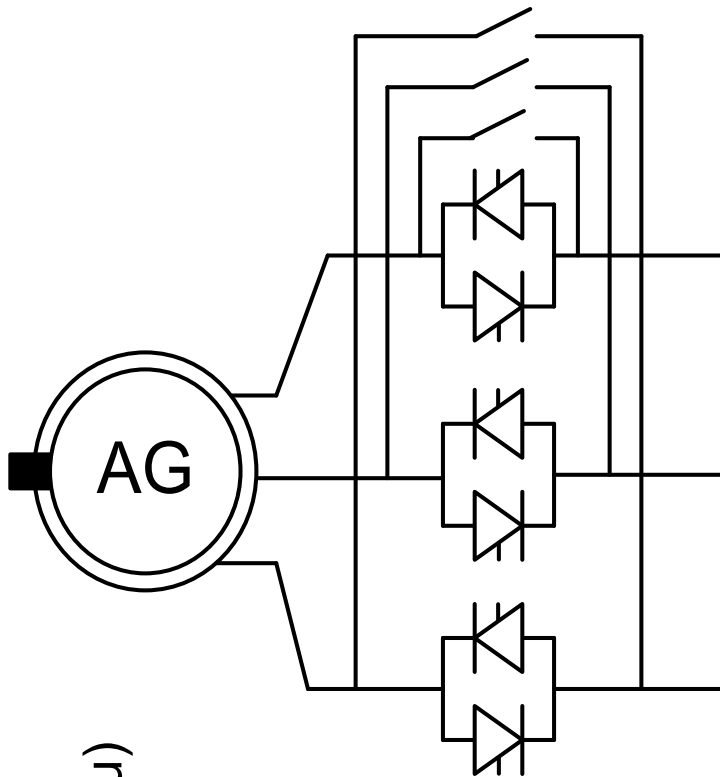


Grid connection of stall controlled wind turbine

Chalmers 1978, industry 1980

Inrush current from a directly connected induction generator

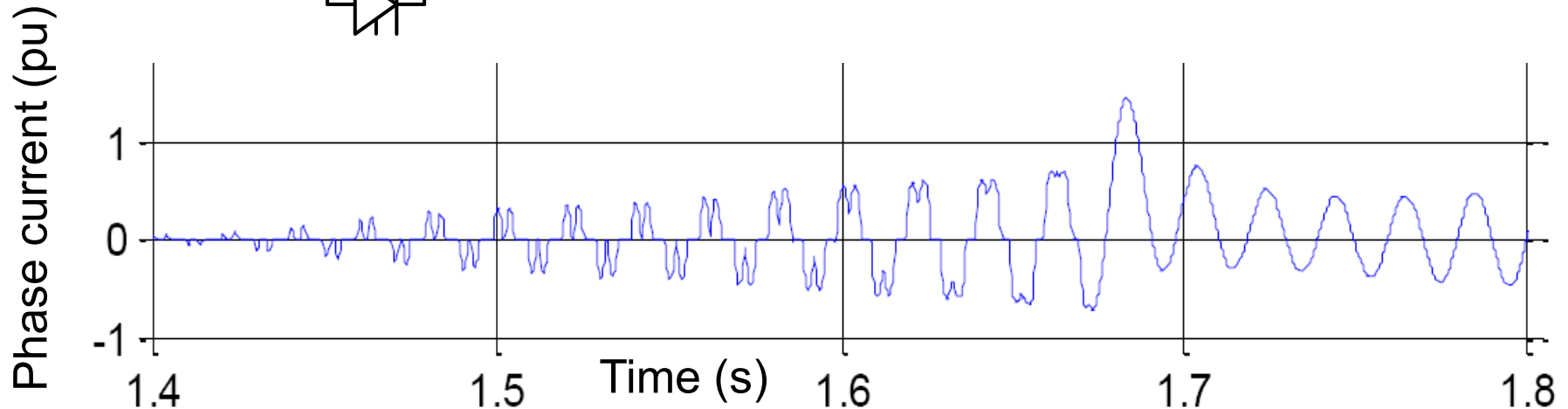




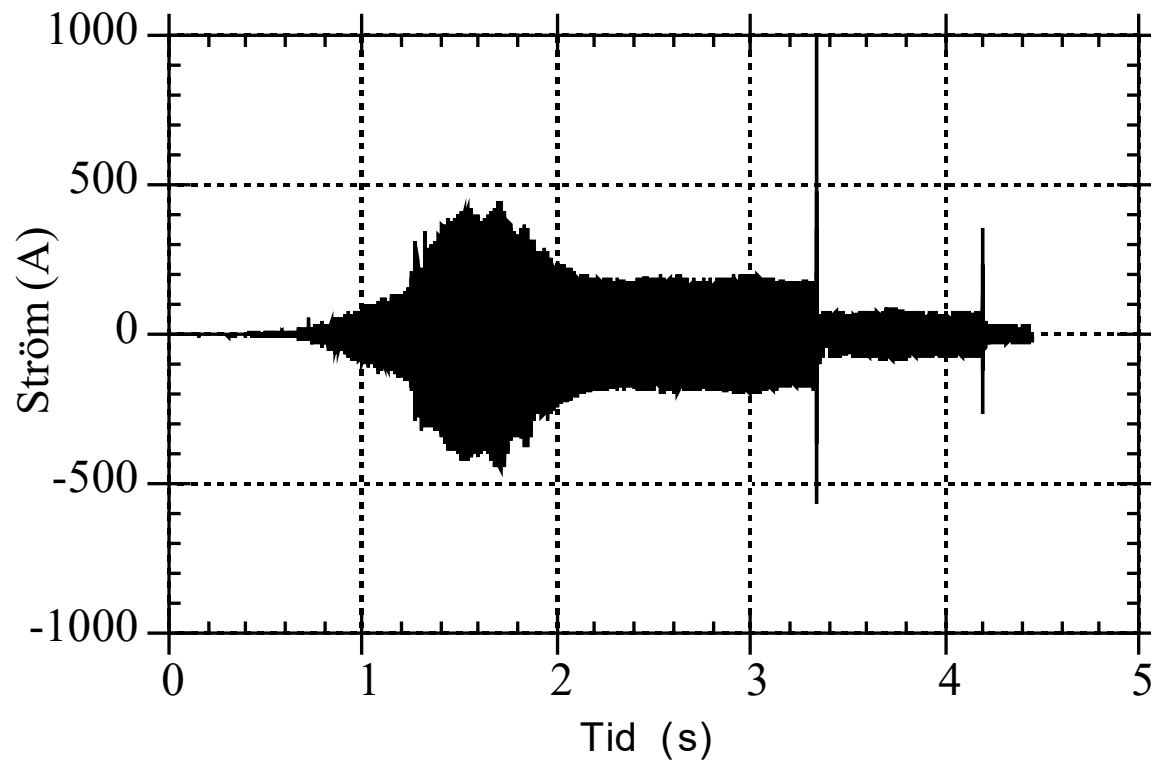
Soft starter

Active during
starting/connection
of induction generator.

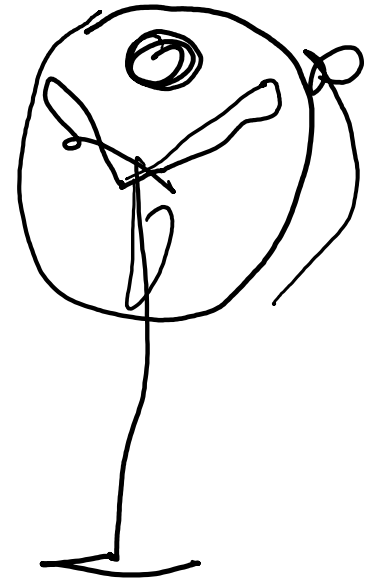
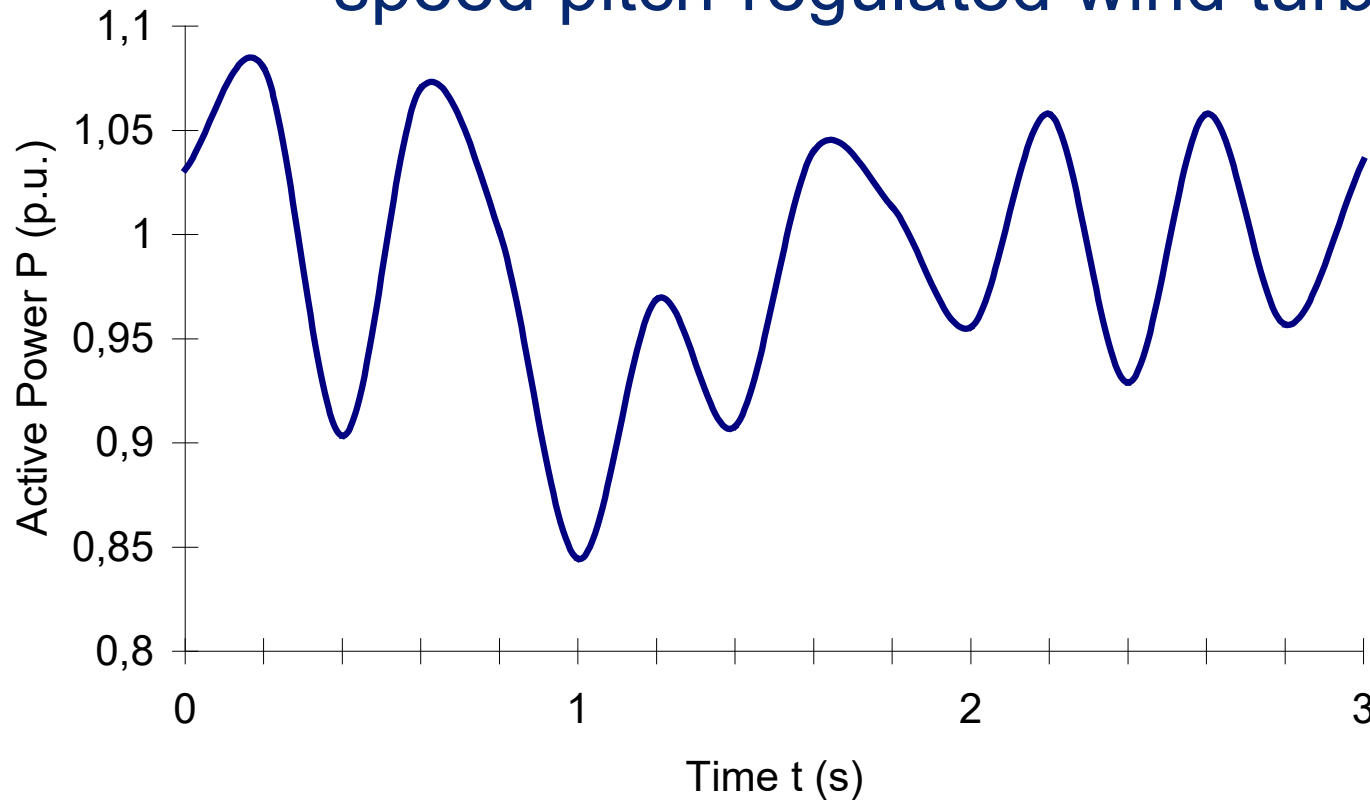
Short circuit after
connection



Inrush current for an induction generator with soft starter and two step capacitor connections

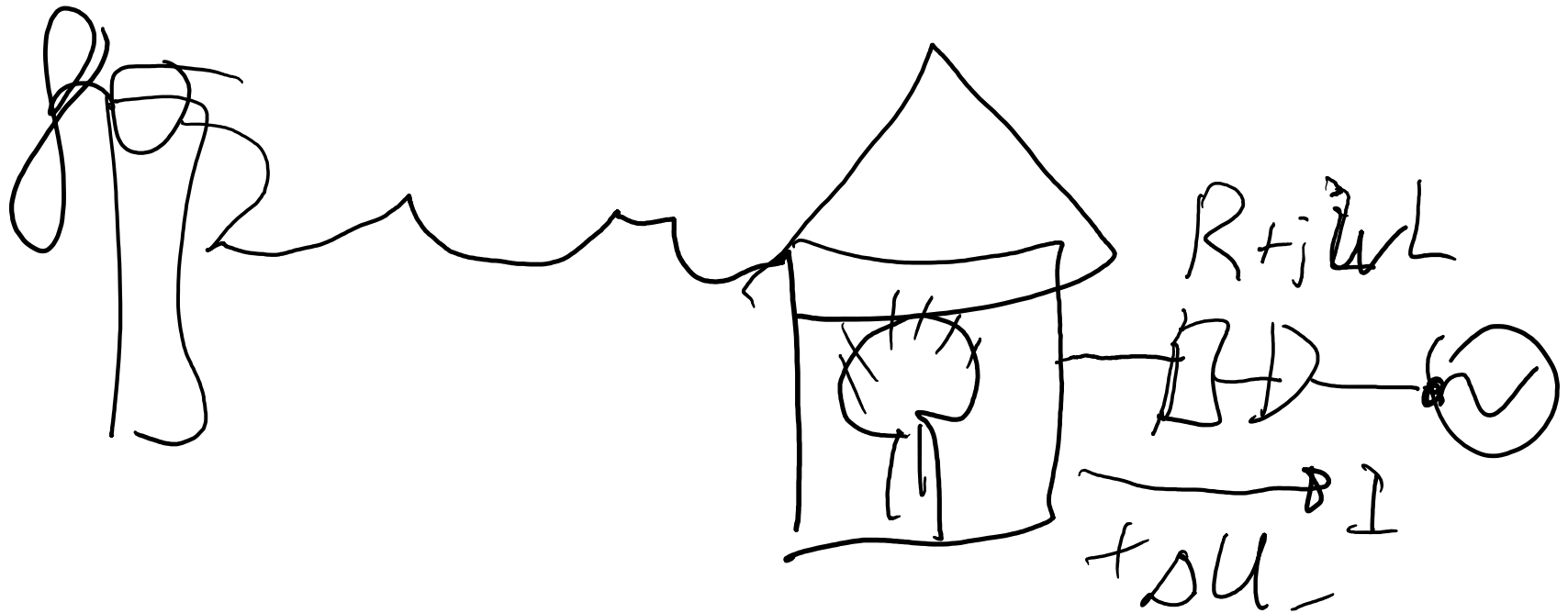


Measured power fluctuations from a fixed-speed pitch-regulated wind turbine

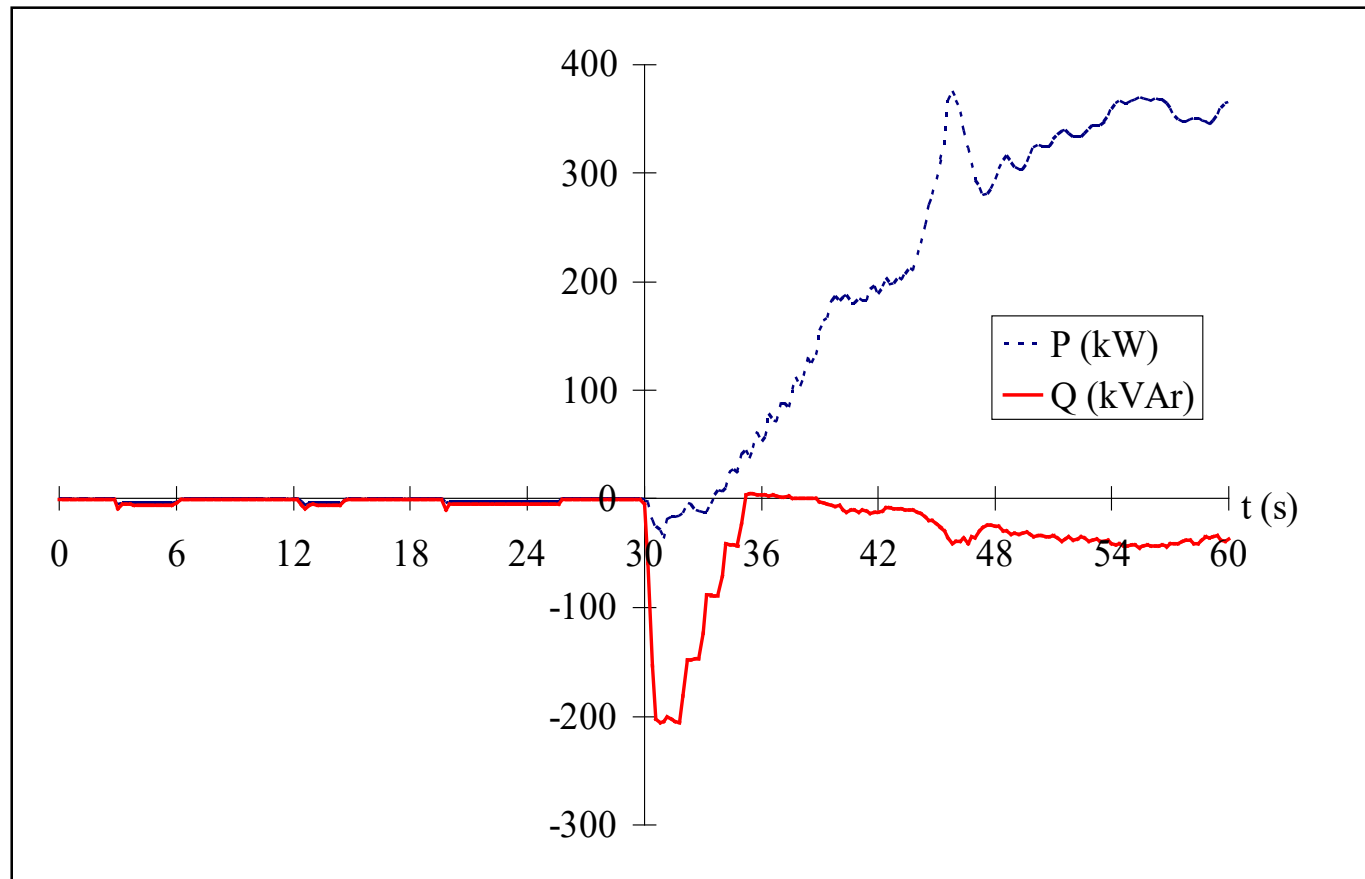


Rotational speed= 40 rpm=40/60 rps,

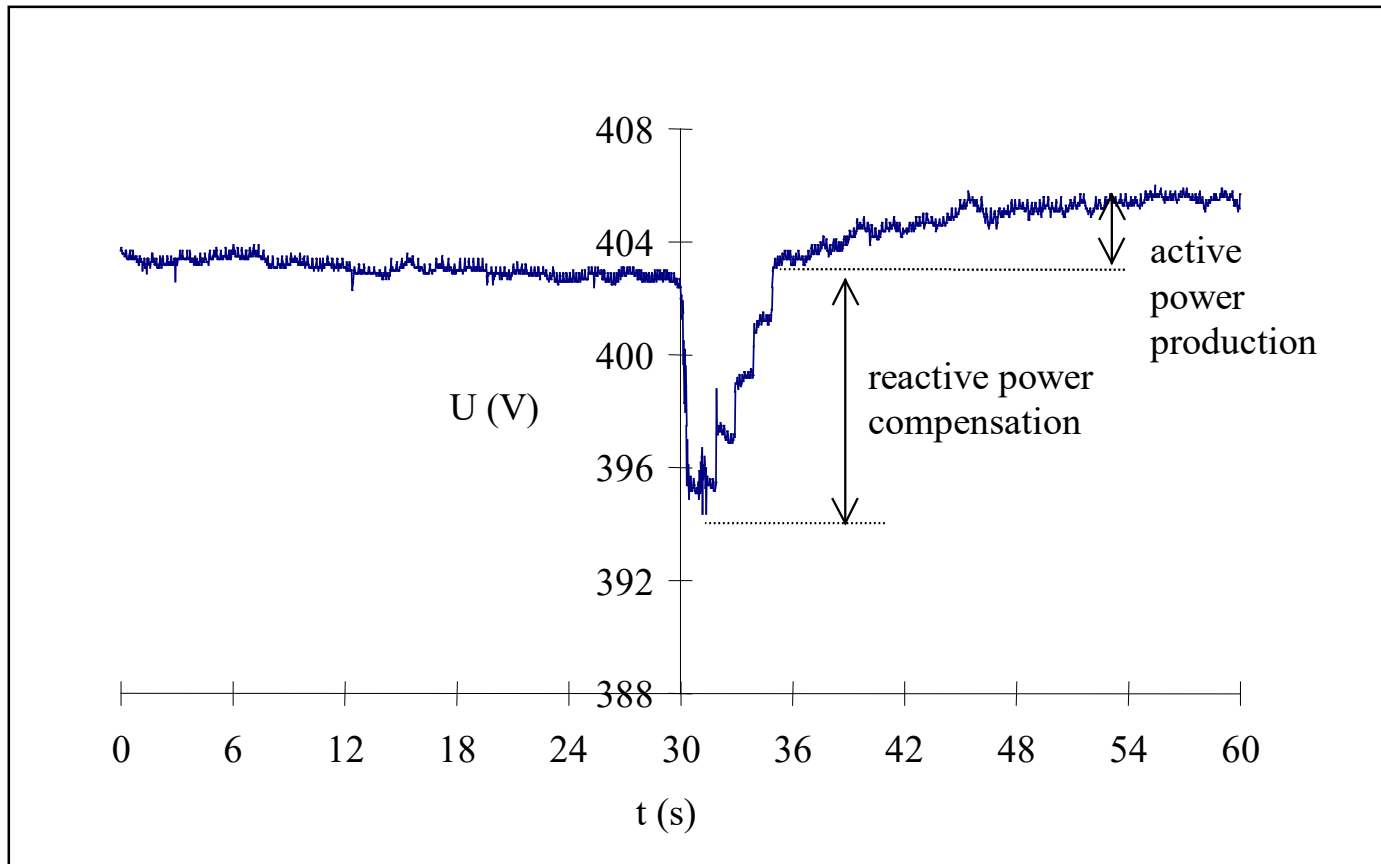
3 blade gives: $3 \cdot 4/6 = 2$ blade pass the tower every secunde=2Hz



Grid connection with constant speed and pitch-control

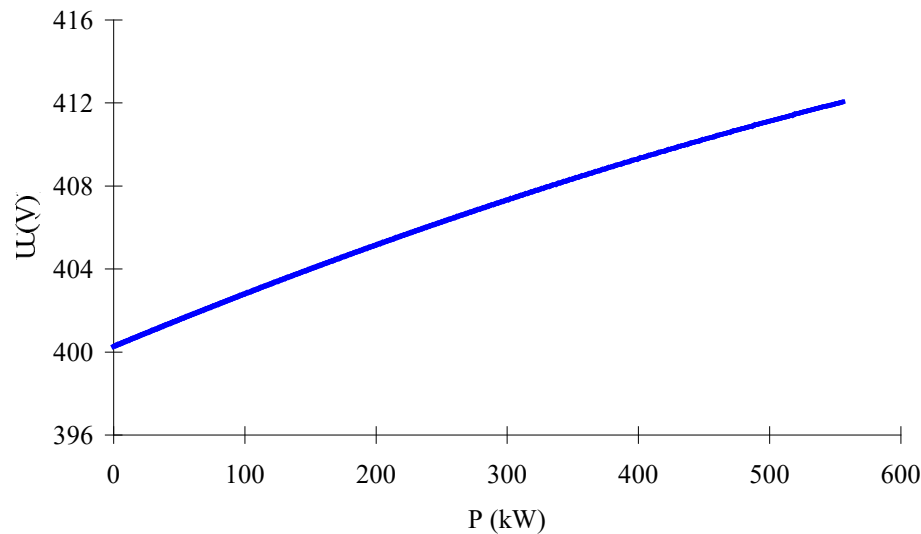


Grid voltage during connection constant speed and pitch-control

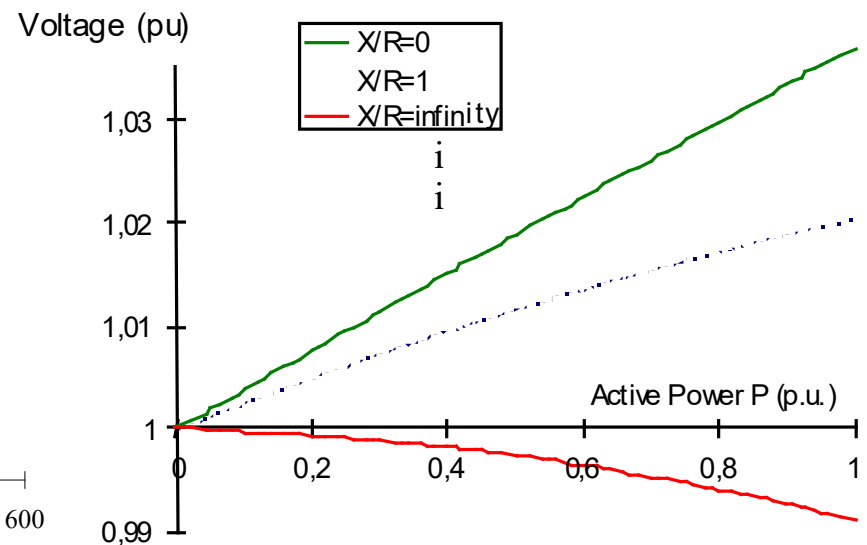


Voltage variations from a 600 kW induction generator wind turbine

Measurements in Göteborg



Calculations for different grids



Development of power electronics

- Transistor was born 1947
- Thyristor as valve for high power 1967 (HVDC) {grid-commuted}
- GTO-thyristor (switch off) ca 80-talet {switch on and off}
- MOSFET ca 90-talet low voltages
- IGBT ca 90-talethigh currents {high development potential}
- Single IGBT 6500 V, 600 A or 1700 V, 3600A
- HVDC-Light 900 MW
- Research on new material, silicon carbide transistor => higher voltages and current low losses and can withstand high temperature
- **Conclusion: high potential of development**

Wind power with variable speed

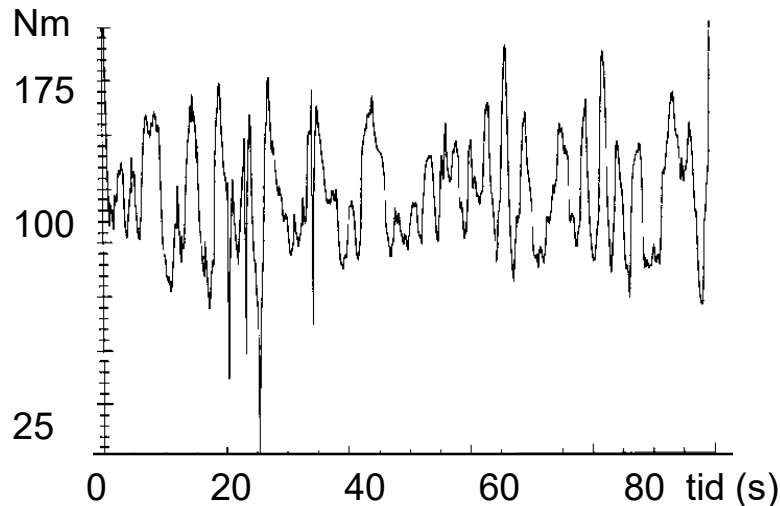
Way use variable speed?

- | | |
|------------|--------------------------------------|
| mechanical | + Less noise |
| | + structural constitution |
| <hr/> | |
| electric | + Less power pulsations |
| | + Possible to connect to a weak grid |
| | – More expensive electric system |
| | • About the same efficiency |

Torque measurements with constant and variable speed

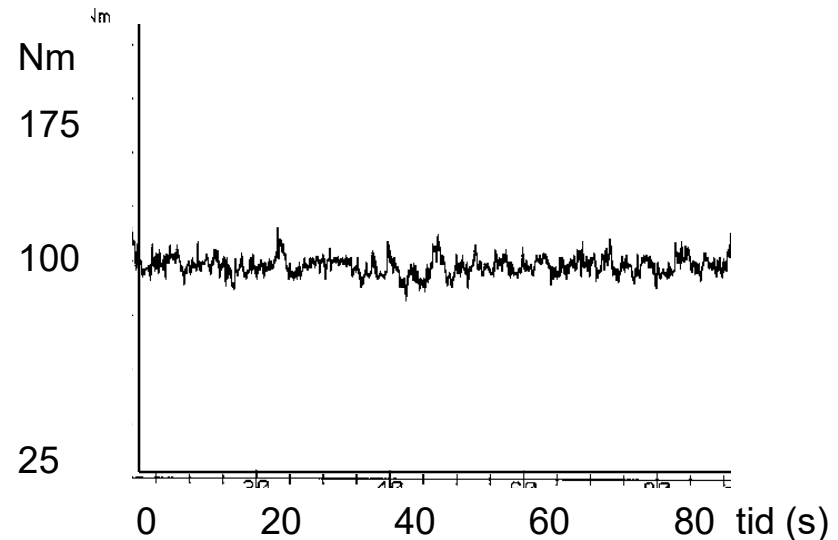
Measurements from Chalmers test wind turbine 1986

Constant speed



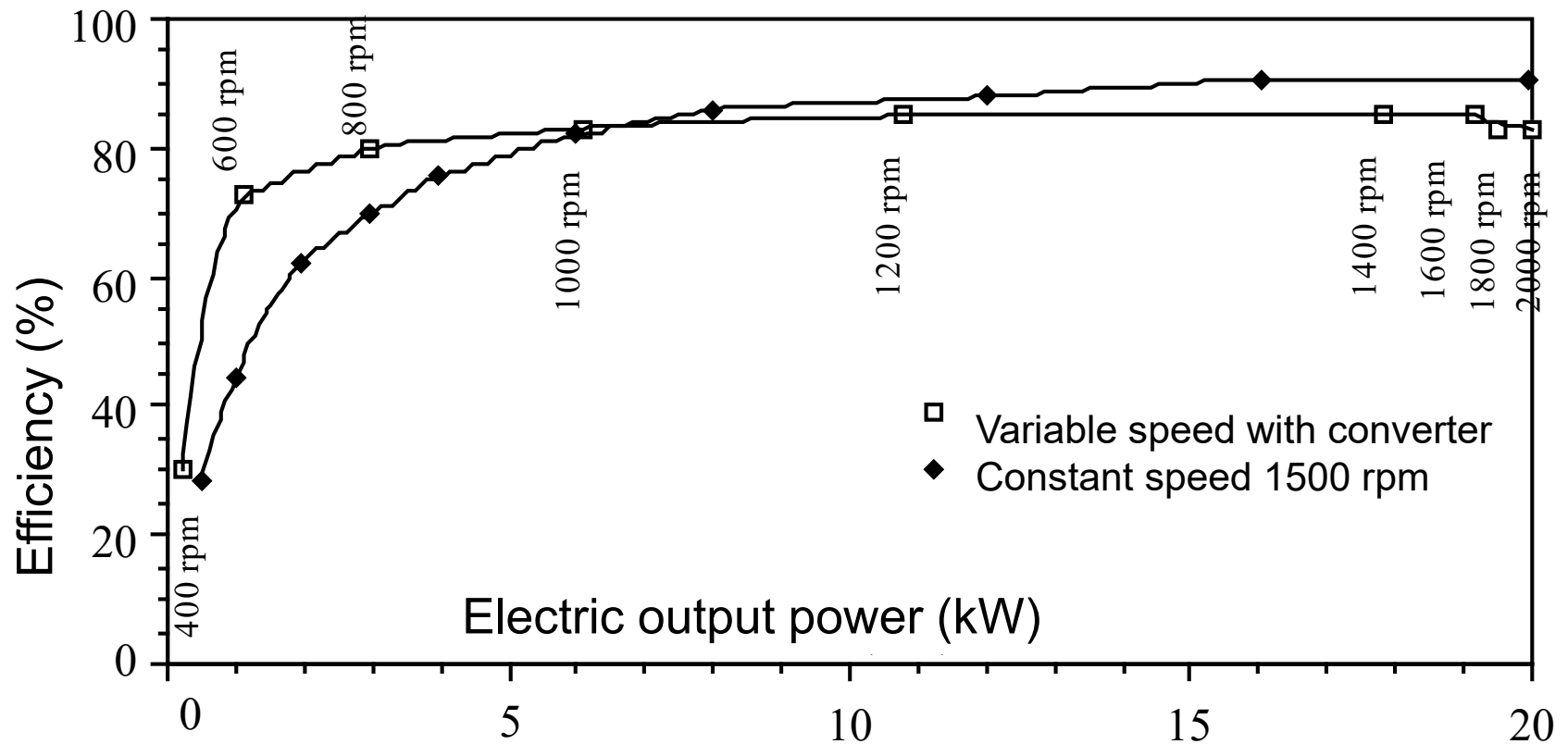
- Large torque rippel
- High mechanical forces

Variabel speed

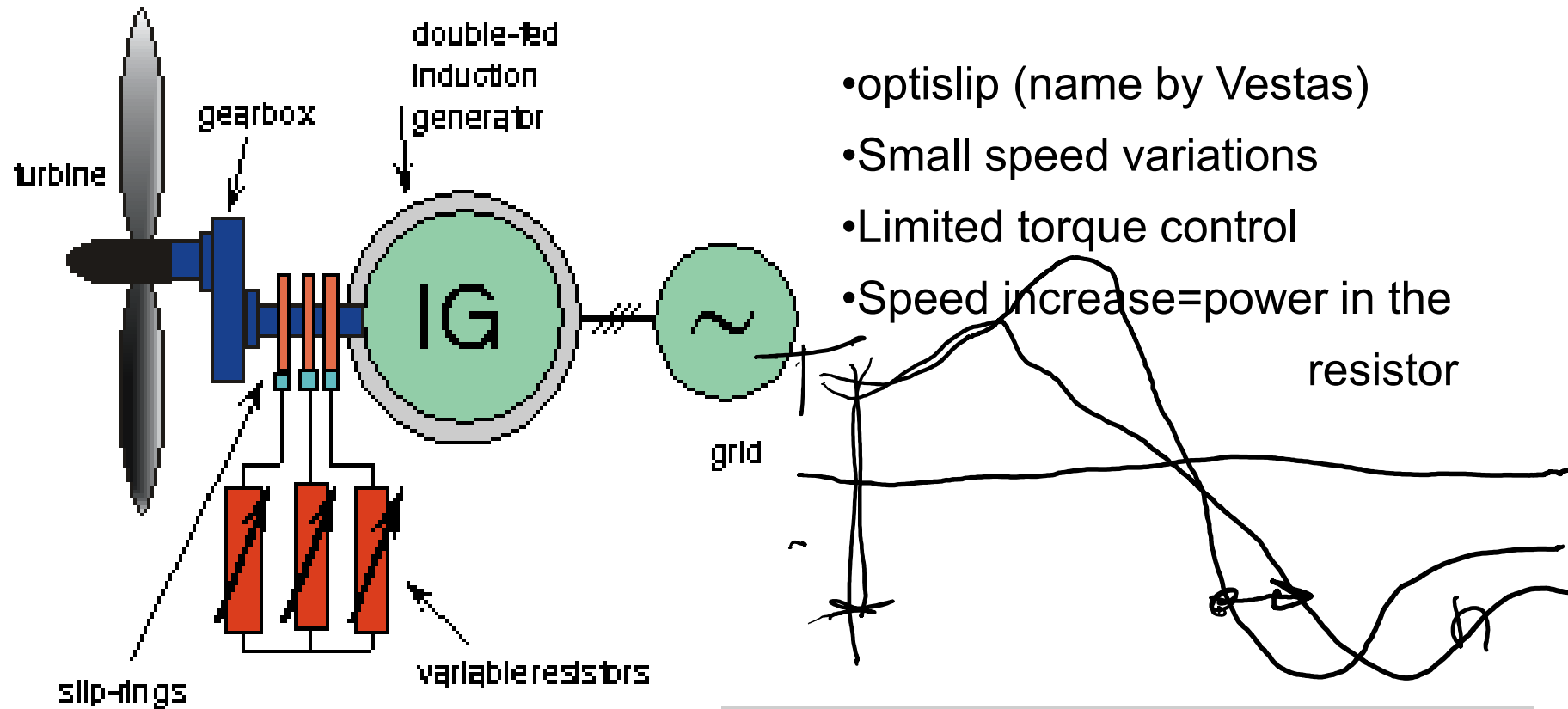


- Long lifetime of gearbox
- Small influence on power quality

Comparison variable and constant speed operation

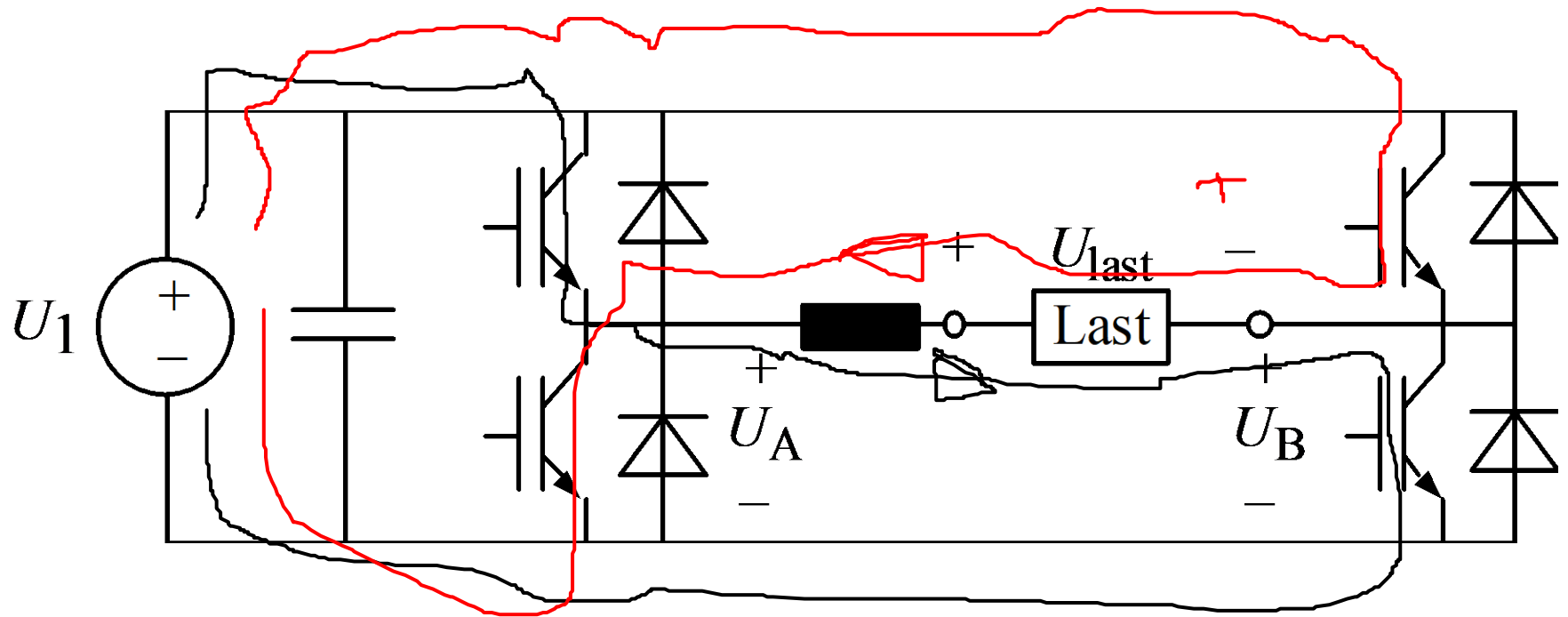


Induction generator with controlled rotor resistances

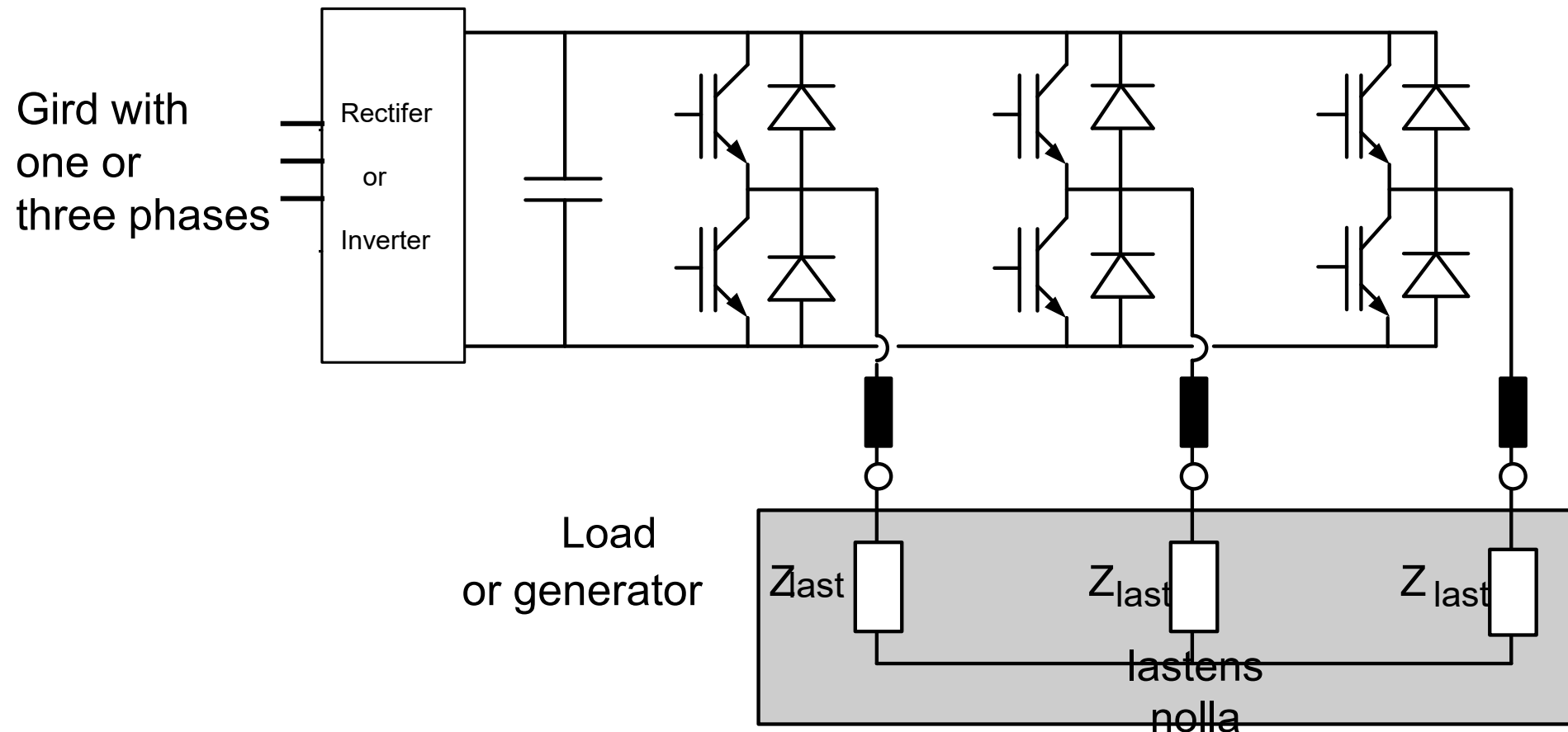


Chalmers 1984, industrin 1994

From dc- to ac-voltage



Three phase inverter



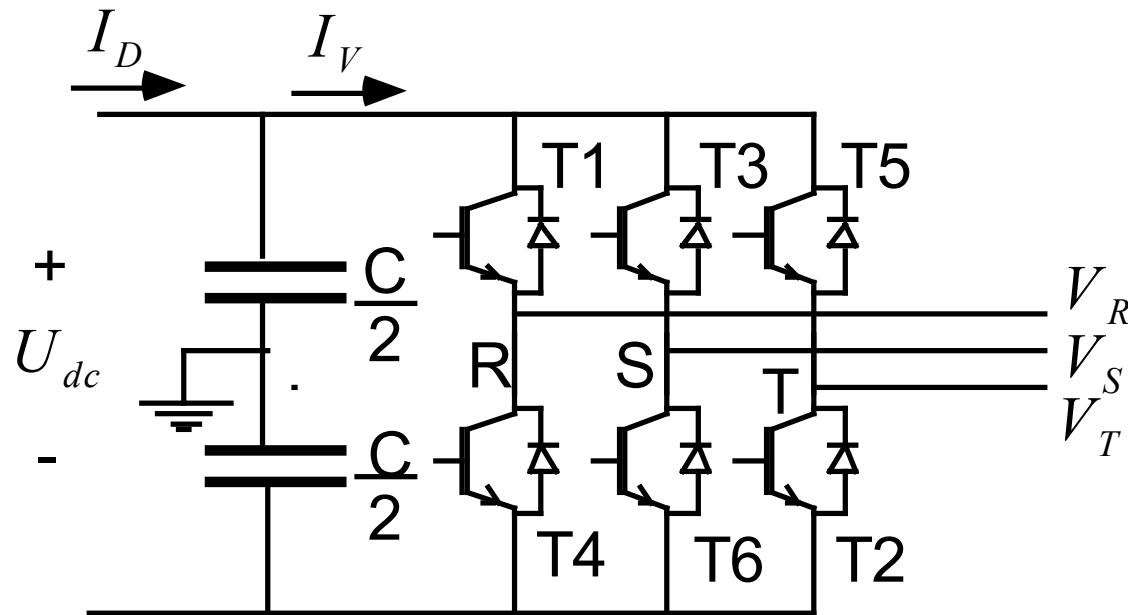
Frequency converter

IGBT-transistors

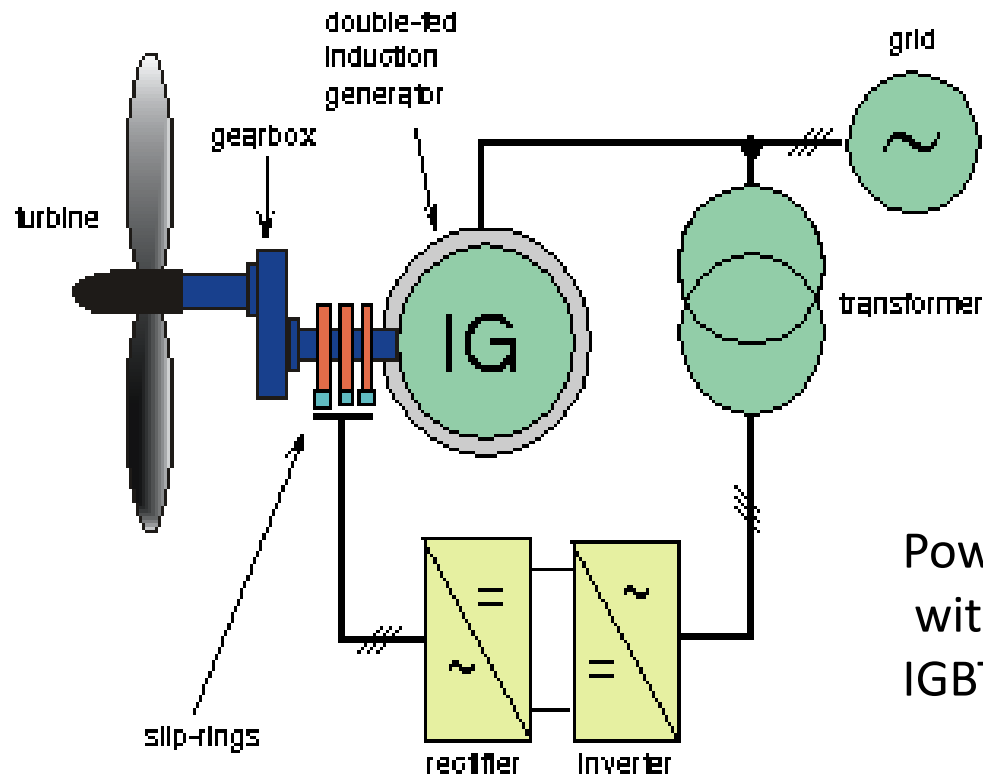
Can switch on and off the current

AC/DC or DC/AC converter

Control of active and reactive power



Double fed induction generator, DFIG



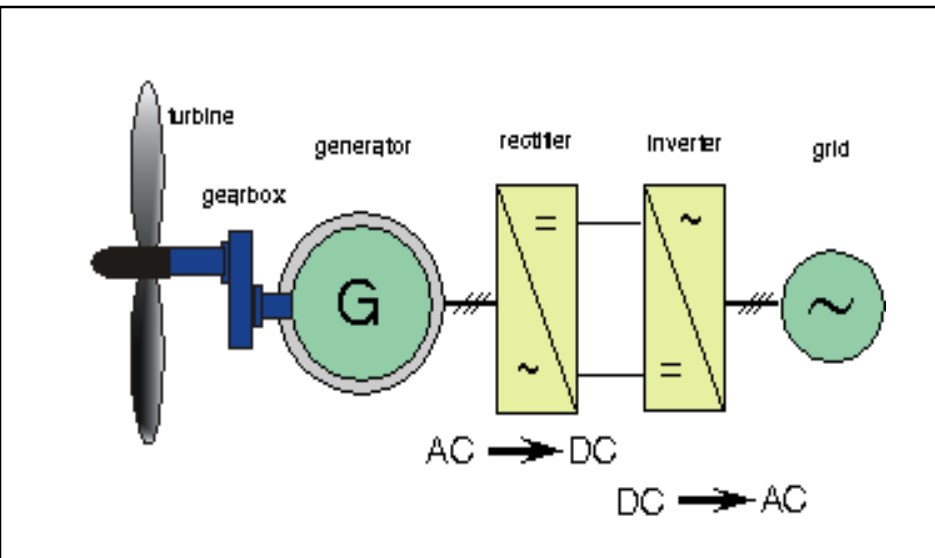
- Limited speed variation
- Limited power of the converter
- Good efficiency
- Good control of P, Q
- Slip rings=maintenance

Power package
with 6
IGBT-transistor

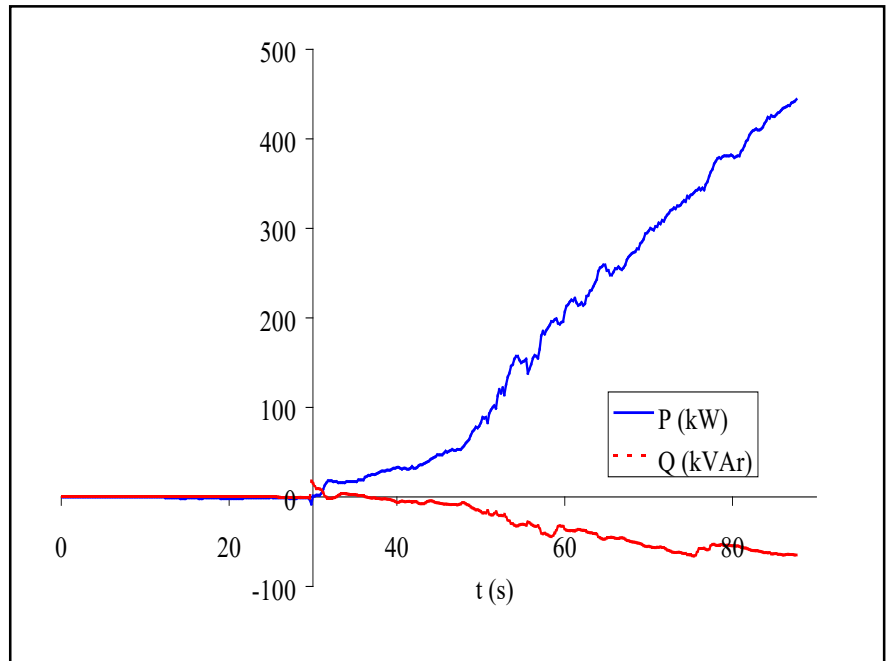


Chalmers 1986,2002, industry 1995

Full Power Converter



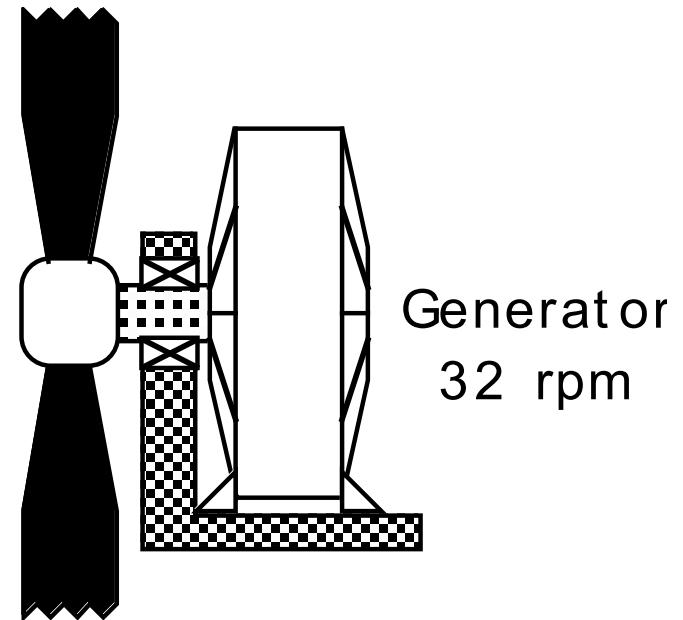
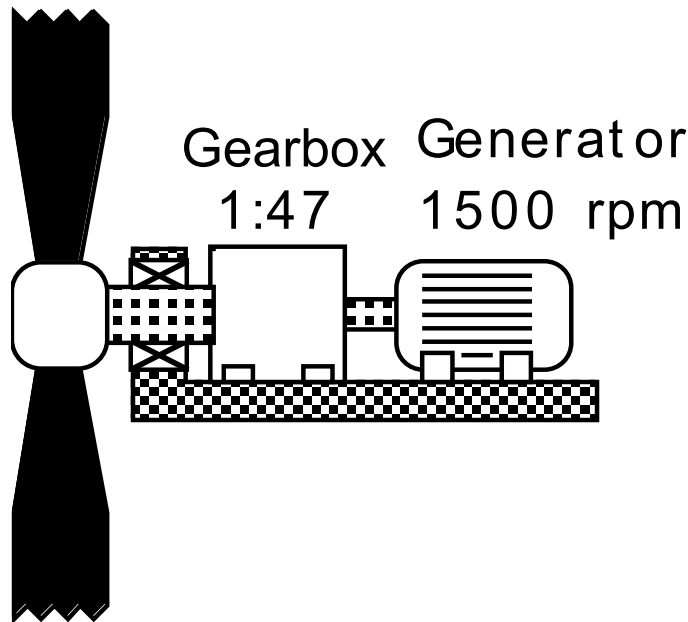
- Full control of P & Q
- All power through the converter
- Higher losses
- Generator AG, SG, PM



Start up with variable speed

Chalmers 1984, industry 1990

Generator with and without gearbox, 500 kW



- Lower the costs for the drive line
- Lower the losses in the energy conversion from mechanical rotation to electric power
- Increase the availability for the wind turbine, thereby higher energy production

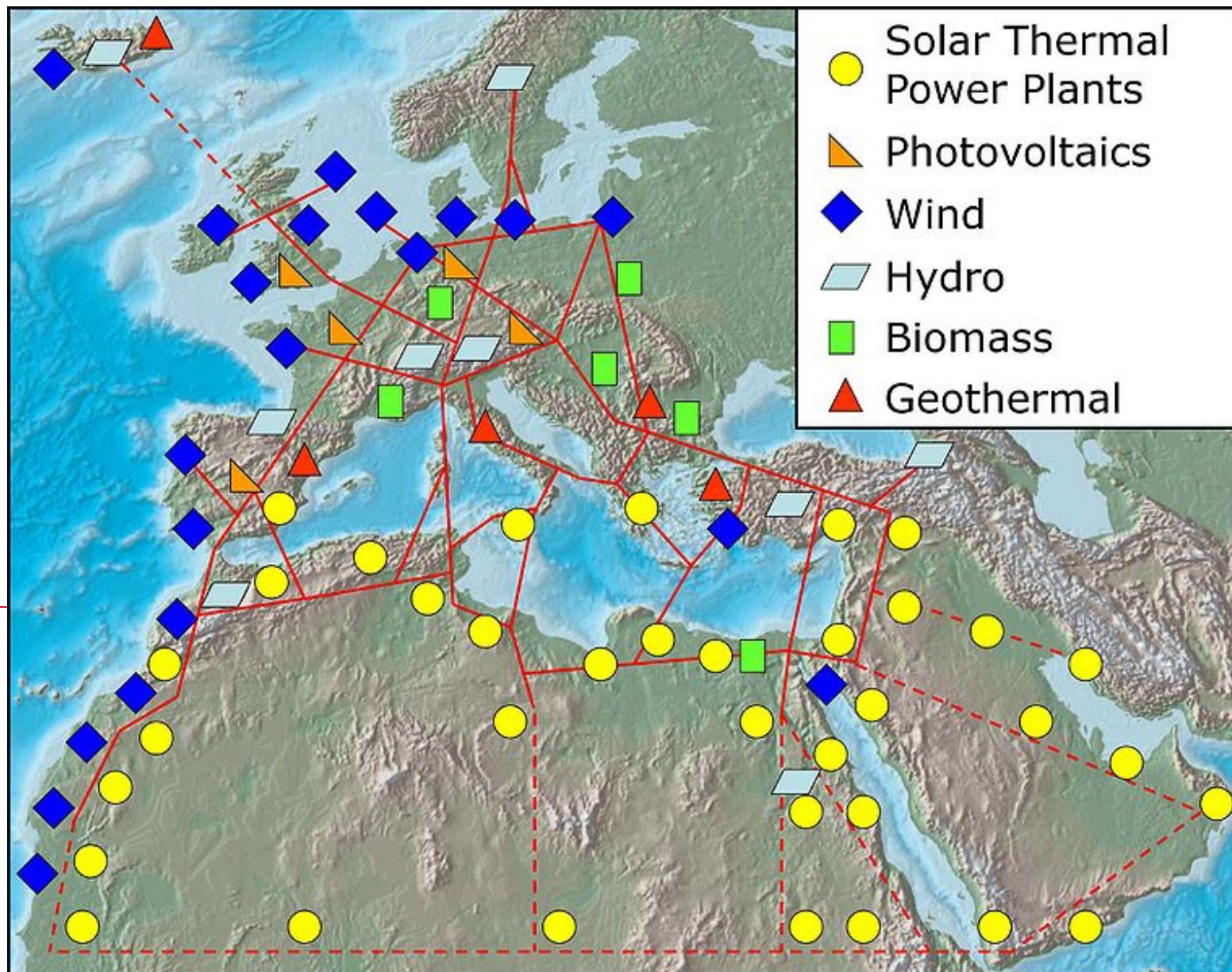
DC-grid for wind farms

Wind farms connections



To day: point to point connections

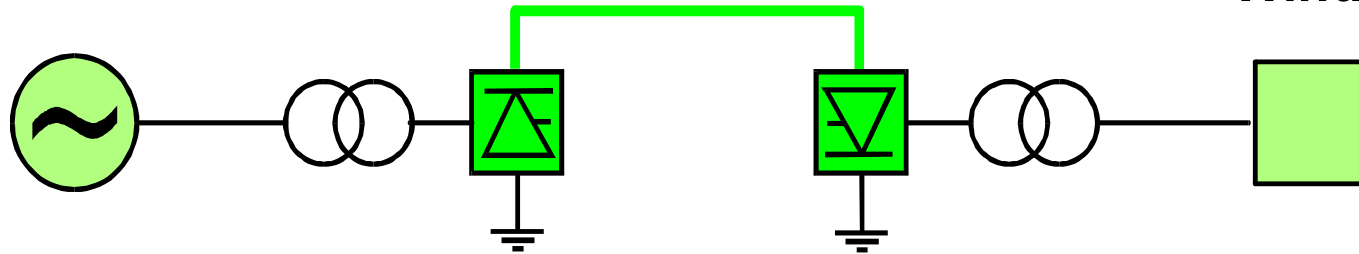
To morrow: meshed grids



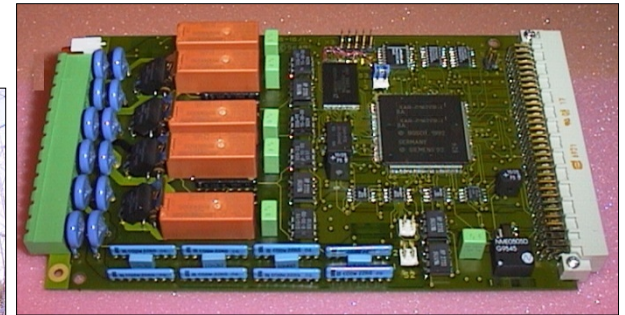
HVDC-Light transmissions system

Generator

Wind farm



- Electric Power
- Control Eng.
- Electronic Des.
- Soft wear
- Sale
- Production



For transmission

AC

+

–

vs

Well known

DC

“Limited” transmission distance

Lower transmission losses

Easy to connect to the grid

More control is needed

Cost ?

+

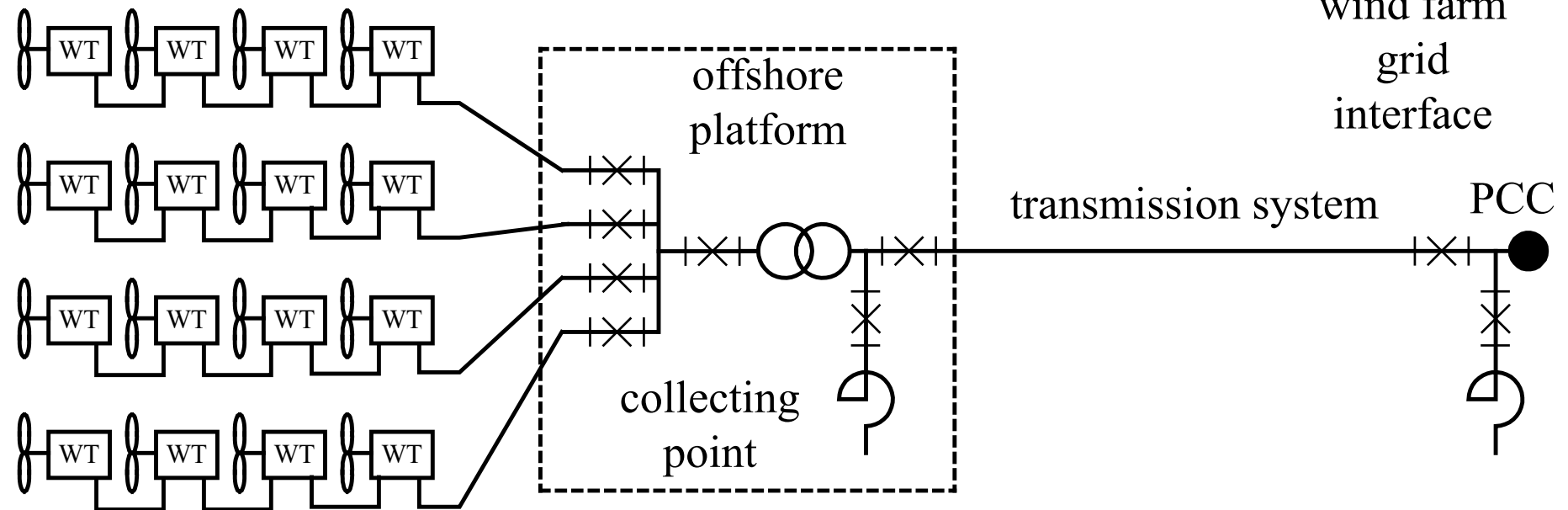
+

+

AC based wind farm

Used in today's wind farms

local wind turbine grid



Lillgrund wind farm – Technical data

- 48 wind turbines
- 2.3 MW/turbine
- Transformer platform 30/130 kV
- ca 330 GWh yearly production
- Mean wind speed ca 8.5 m/s (65m)
- Rotor diameter: 80 meter

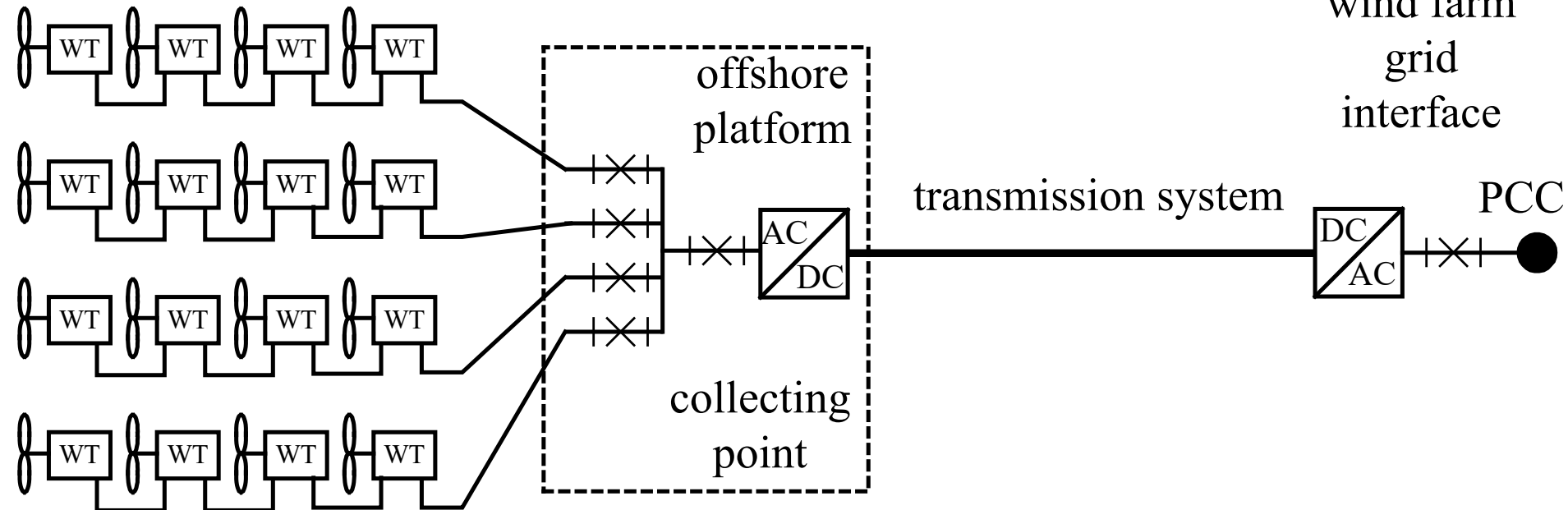
Produced 110 MW



AC/DC wind farm

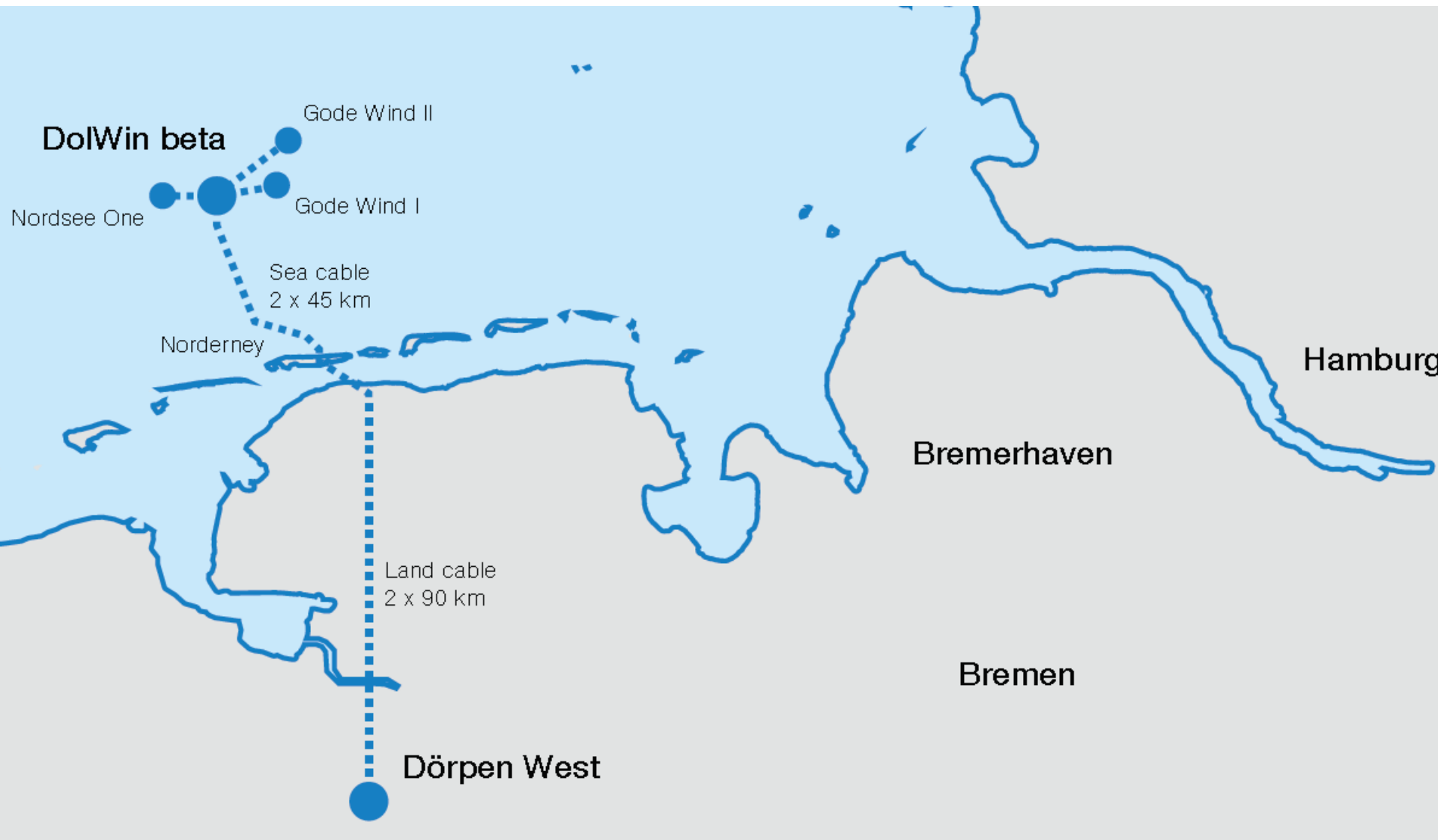
AC grid with HVDC transmission operation has recently started

local wind turbine grid



DolWin2 ABB order - Windfarm in North Sea

- This is the largest power transmission order in ABB's history.
- It will deploy the world's largest offshore HVDC (high-voltage direct current) system with a rating of over 900 megawatts (MW), keeping electrical losses to less than 1 percent per converter station.
- The completed link will be capable of supplying more than 1.5 million households with clean wind-generated electricity.

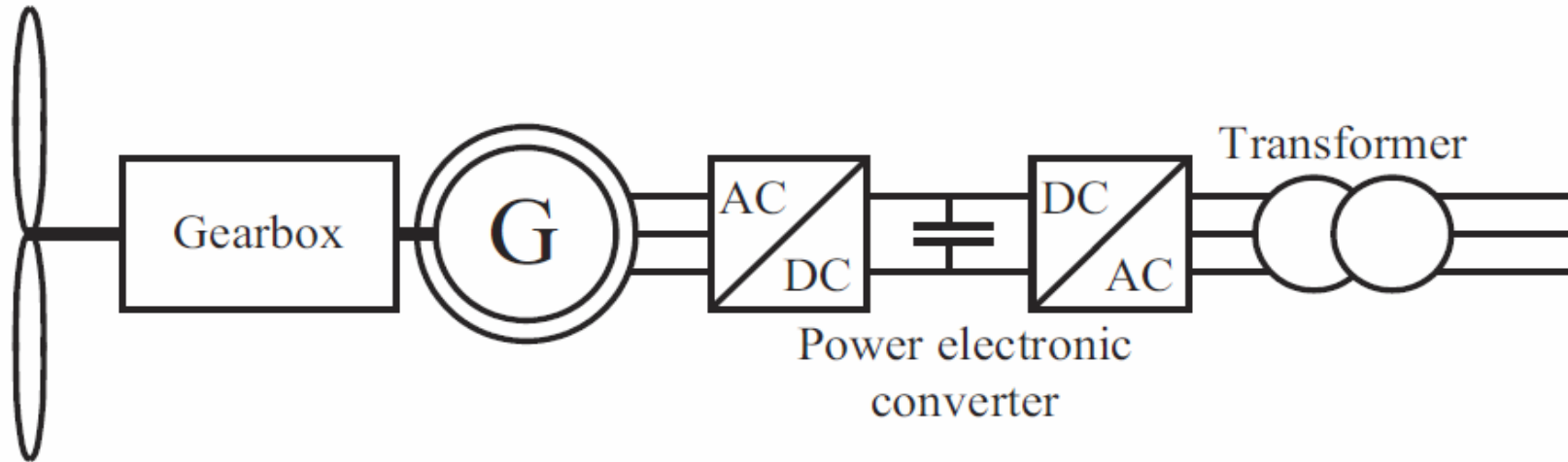




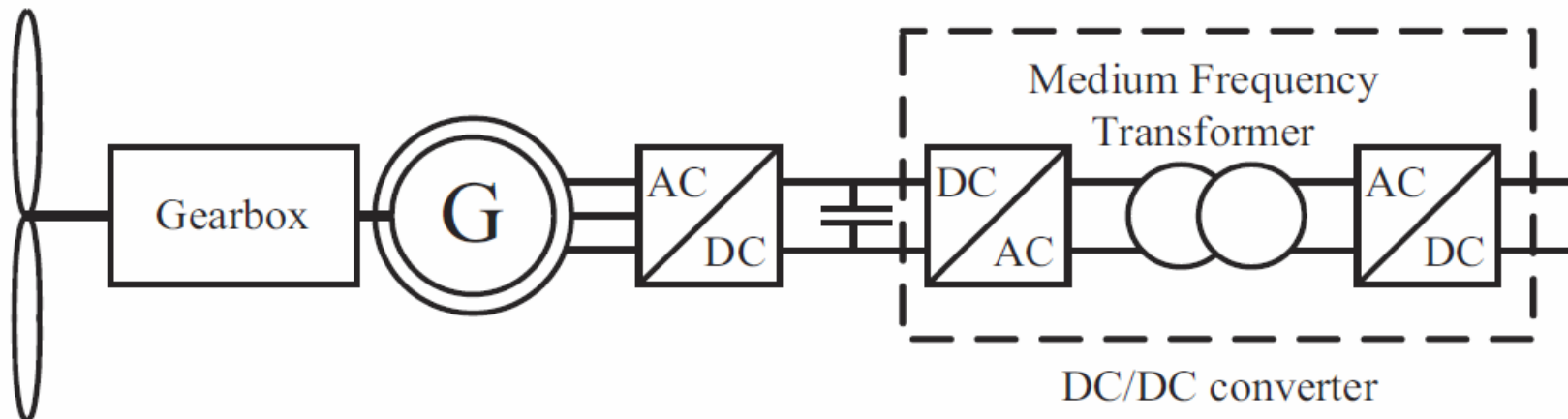
Important components in a DC-grid

- DC cable
 - DC/AC inverter
 - DC/DC transformers
 - DC breaker
-
- ```
graph LR; A[Existing today] --> B[DC cable]; A --> C[DC/AC inverter]; D[Needs further development] --> E[DC/DC transformers]; D --> F[DC breaker];
```
- Existing today
- Needs further development

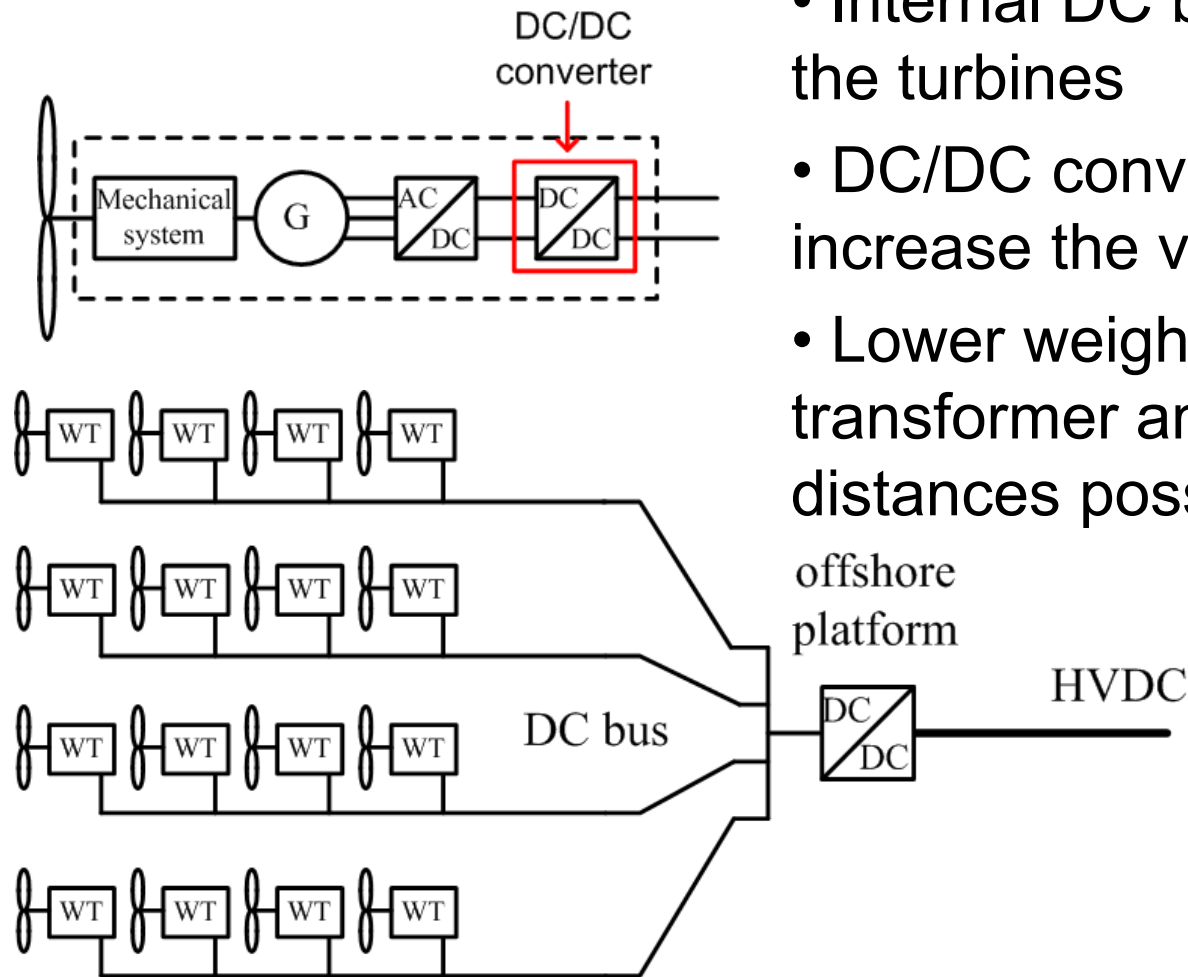
## Variable speed wind turbine with AC-output



## Variable speed wind turbine with DC-output



# The DC-based wind farm



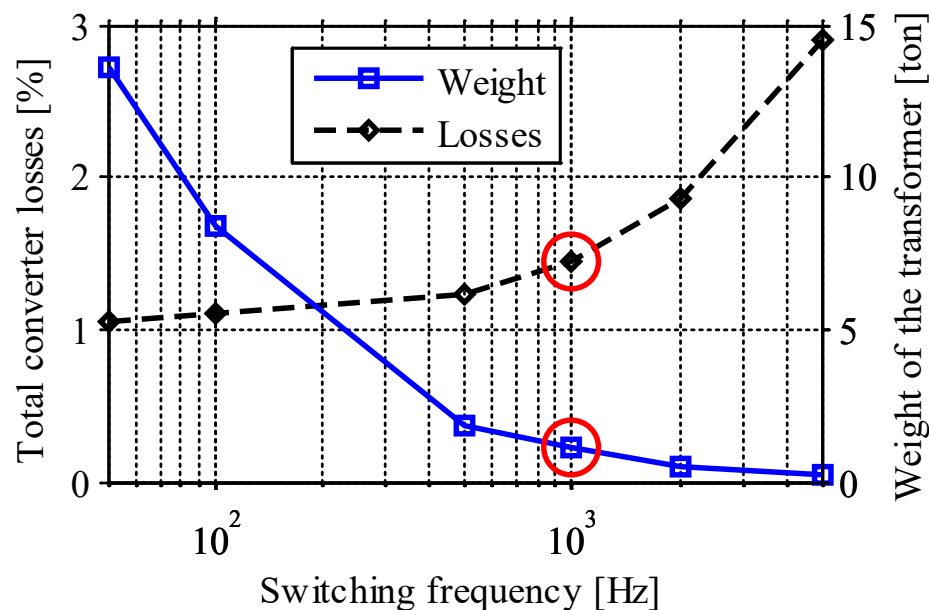
- Internal DC bus connecting the turbines
- DC/DC converters to increase the voltage levels
- Lower weight for the transformer and longer cable distances possible



# Design of the fullbridge converter

Choice of switching frequency

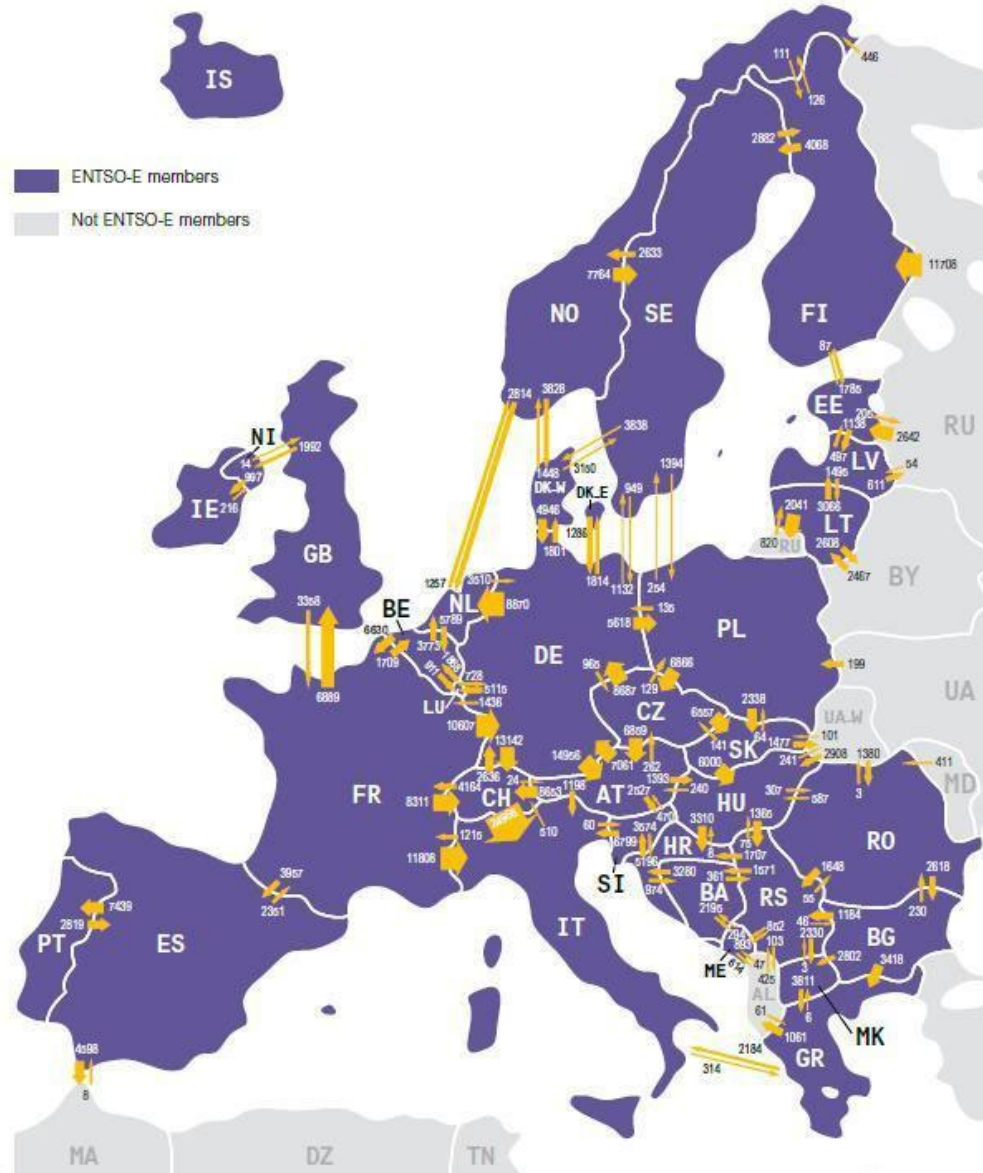
A trade off between low weight and low losses



- 1 kHz is a suitable switching frequency.

- Weight of 1 kHz transformer is ~10% of the weight of a 50 Hz transformer.

- METGLAS core.



## Power flow in Europe

Lots of power flow,  
but more  
transmission power  
is needed

# What to do when there is no wind?



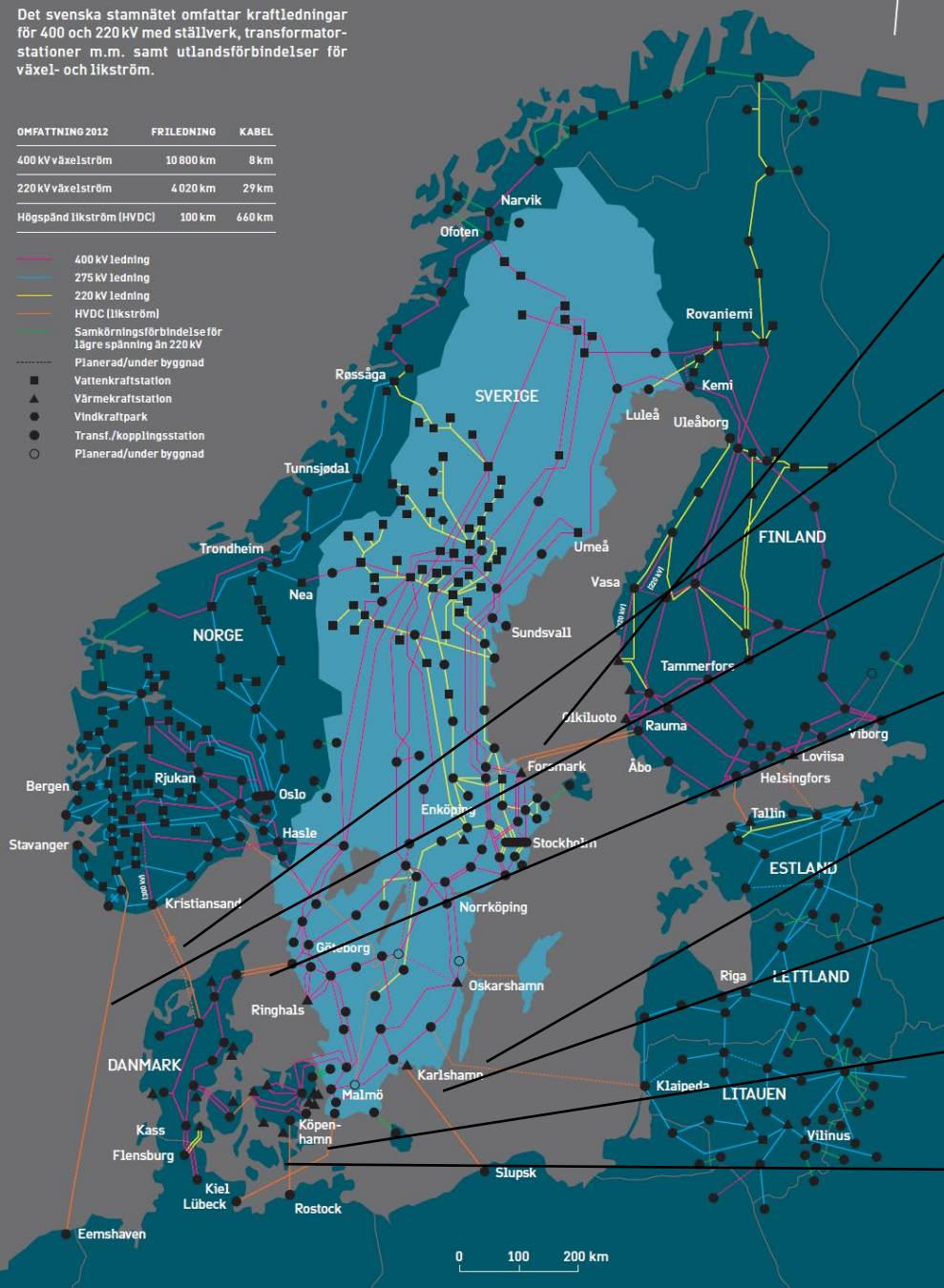
Easy in the Nordic system,  
but it has also a value  
for the EU-grid

Let the hydropower produce more and when  
the wind is there save the water in the lakes

Det svenska stamnätet omfattar kraftledningar för 400 och 220 kV med ställverk, transformatorstationer m.m. samt utlandsförbindelser för växel- och likström.

| OMFATTNING 2012          | FRILEDNING | KABEL  |
|--------------------------|------------|--------|
| 400 kV växelström        | 10 800 km  | 8 km   |
| 220 kV växelström        | 4 020 km   | 29 km  |
| Högsäpnd likström (HVDC) | 100 km     | 660 km |

- 400 kV ledning
- 275 kV ledning
- 220 kV ledning
- HVDC (likström)
- Samkörningsförbindelse för lägre spänning än 220 kV
- Planerad/under byggnad
- Vattenkraftstation
- ▲ Värme kraftstation
- Vindkraftpark
- Transf./kopplingsstation
- Planerad/under byggnad



Power: 550 MW, 800 MW  
Energy: 11,5 TWh

Power: 250, 440, 700 MW,  
Energy: 12 TWh

Power: 700 MW,  
Energy: 6 TWh

Power: 600 MW,  
Energy: 5 TWh

Power: 700 MW,  
Energy: 6 TWh

Power: 600 MW,  
Energy: 5 TWh

Power: 600 MW,  
Energy: 5 TWh

Power: 600 MW,  
Energy: 5 TWh

$\Sigma=51$  TWh

$\Sigma =6500$  MW



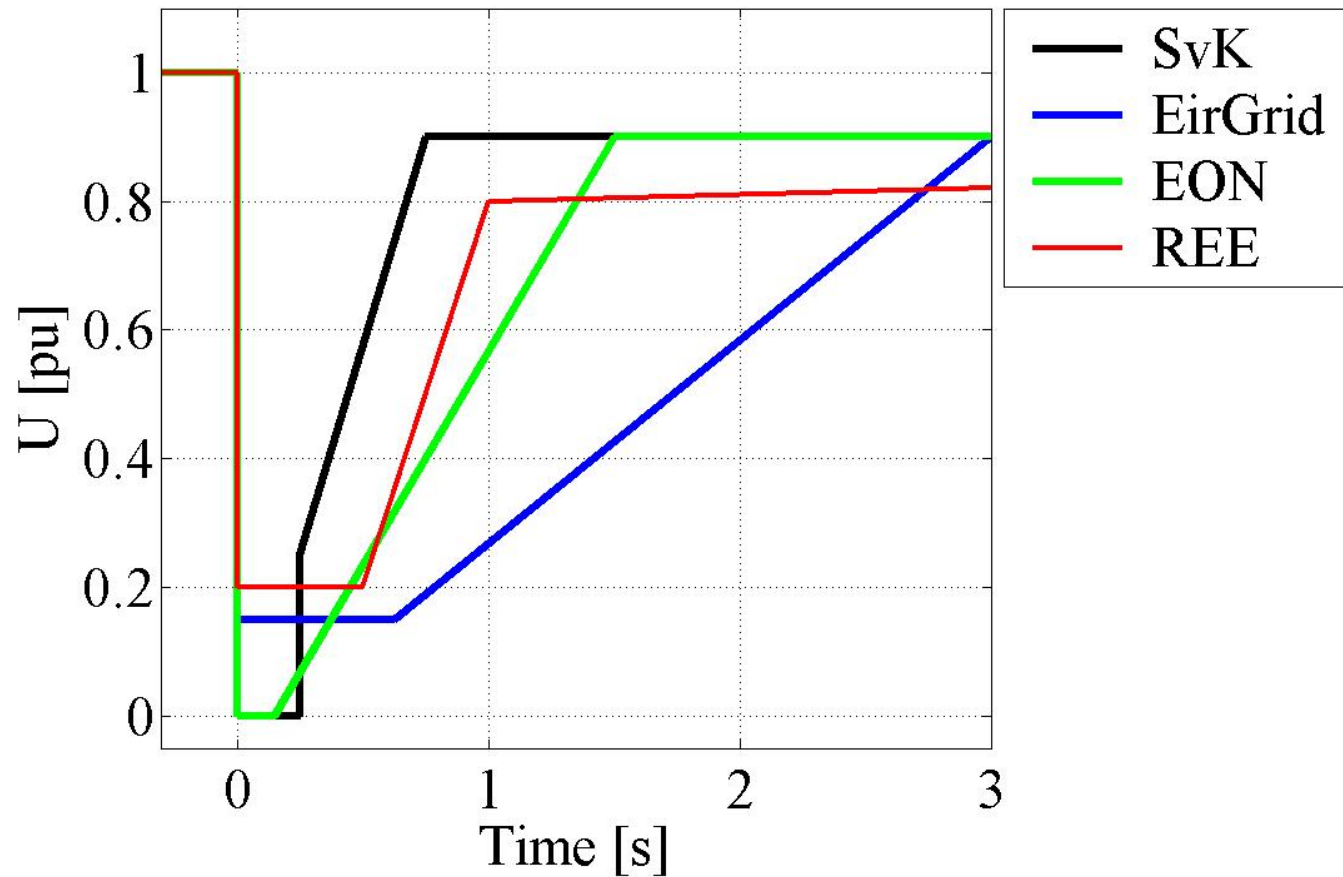
# Nordic Grid Code 2007

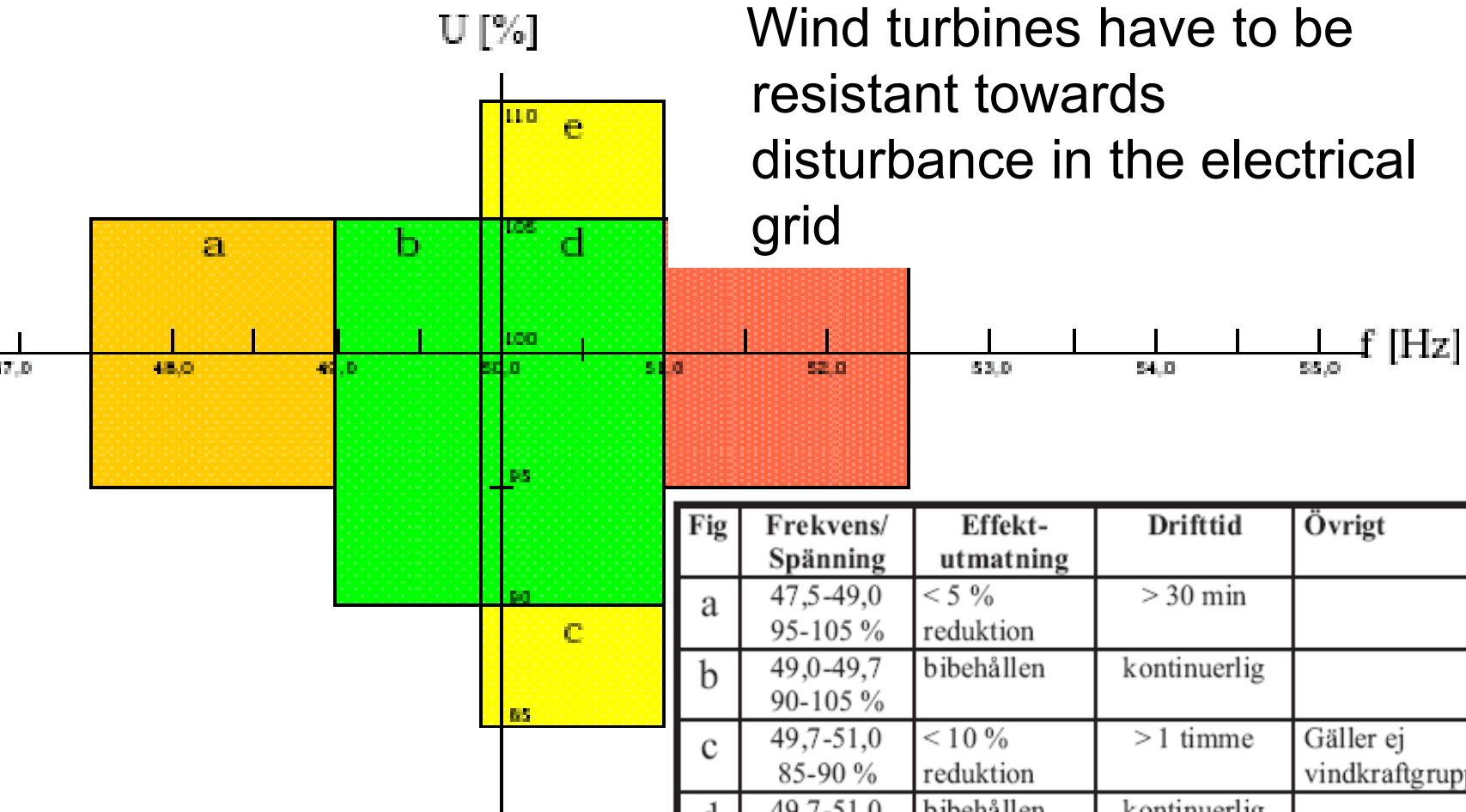
(Nordic collection of rules)



# Grid Code

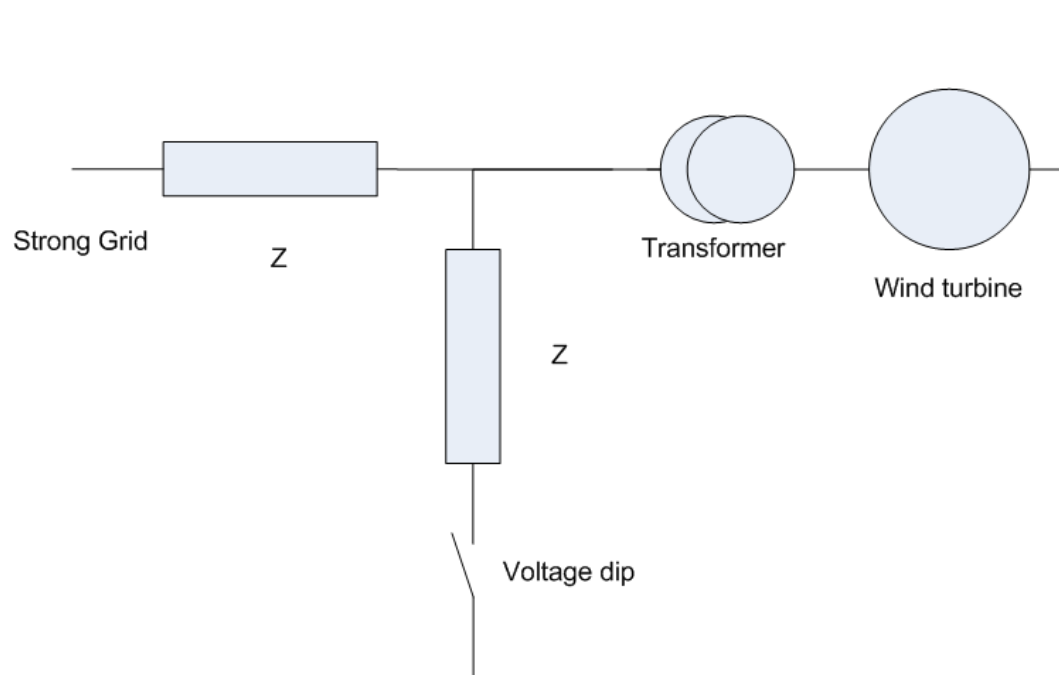
Under-voltage immunity limit, Ride-Through,





| Fig | Frekvens/<br>Spänning  | Effekt-<br>utmatning | Drifttid     | Övrigt                                                                                                                                   |
|-----|------------------------|----------------------|--------------|------------------------------------------------------------------------------------------------------------------------------------------|
| a   | 47,5-49,0<br>95-105 %  | < 5 %<br>reduktion   | > 30 min     |                                                                                                                                          |
| b   | 49,0-49,7<br>90-105 %  | bibehållen           | kontinuerlig |                                                                                                                                          |
| c   | 49,7-51,0<br>85-90 %   | < 10 %<br>reduktion  | > 1 timme    | Gäller ej<br>vindkraftgrupper                                                                                                            |
| d   | 49,7-51,0<br>90-105 %  | bibehållen           | kontinuerlig |                                                                                                                                          |
| e   | 49,7-51,0<br>105-110 % | < 10 %<br>reduktion  | > 1 timme    |                                                                                                                                          |
| f   | 51,0-52,5<br>95-105 %  | Reducerad            | > 30 min     | Återgång till normal<br>produktion inom 1 min<br>då $f < 50,1$ Hz.<br>För vindkraftgrupper<br>gäller frekvensintervallet<br>51,0-52,0 Hz |

# Voltage dip tester

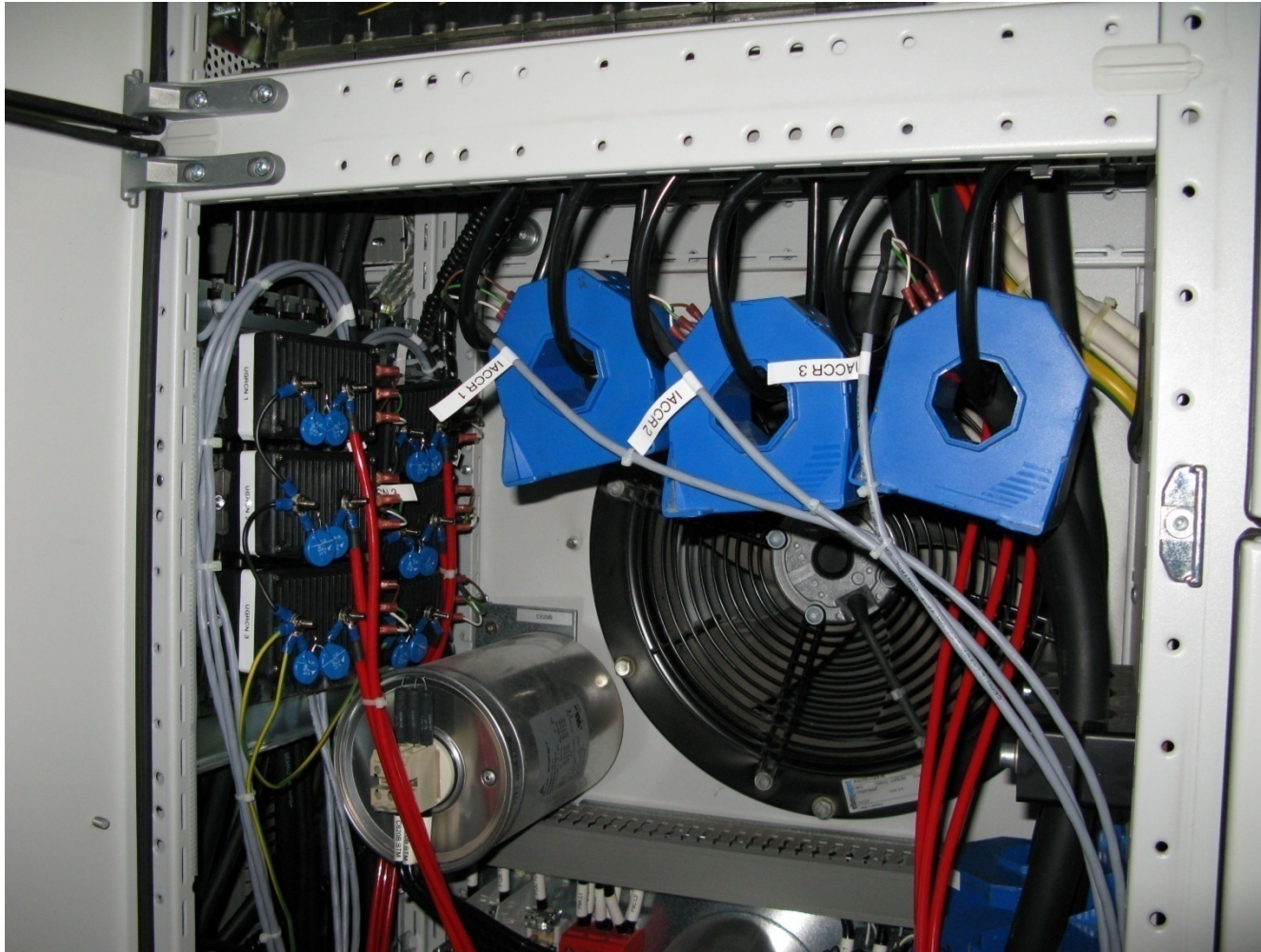




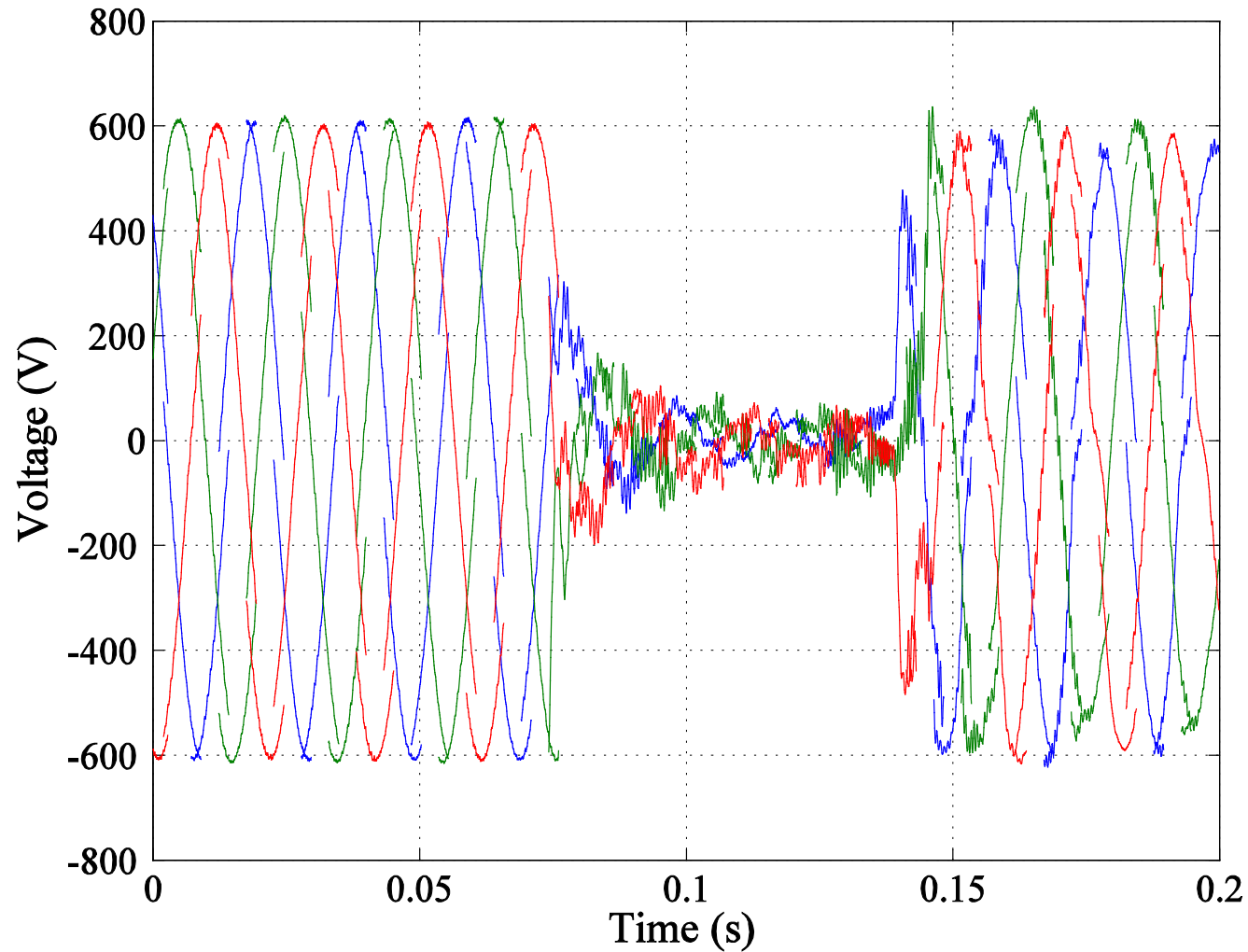


## Current measurement AC crowbar

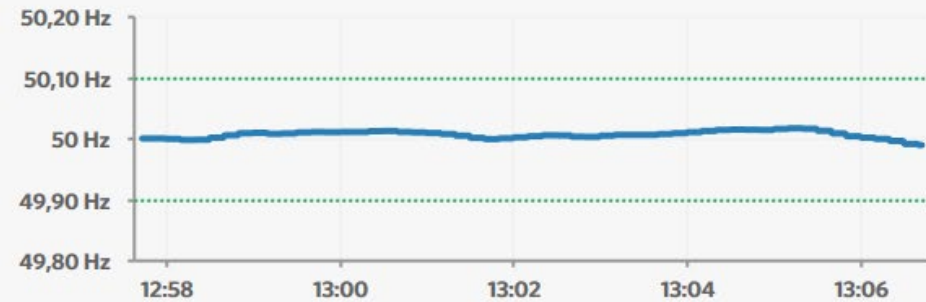
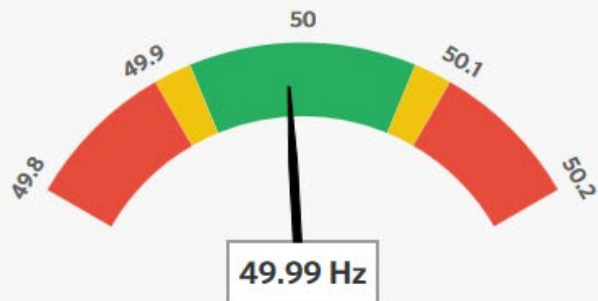
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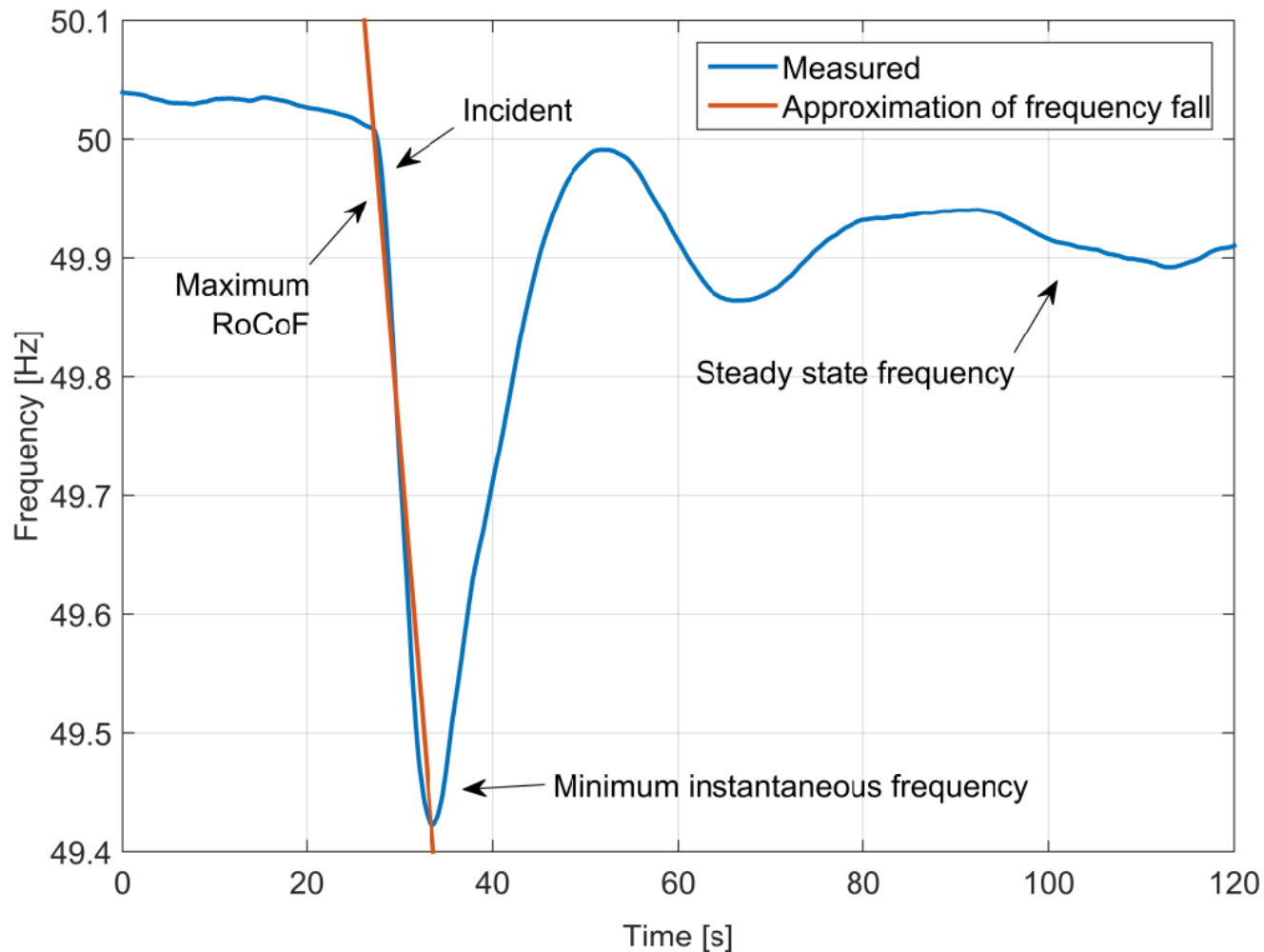
## Voltages, 12th of July 2008, 16 o'clock



# From SVK.se, 190911, 13:07



# The frequency fall



Source:  
**FCR-D design  
of requirements  
VERSION 1 –  
5 JULY 2017 ,  
SVK.se**

# Power balance

$$T_{mec} - T_{el} = J \frac{\partial \omega}{\partial t}$$

$T_{mec}$  = mechanical torque from the turbine,

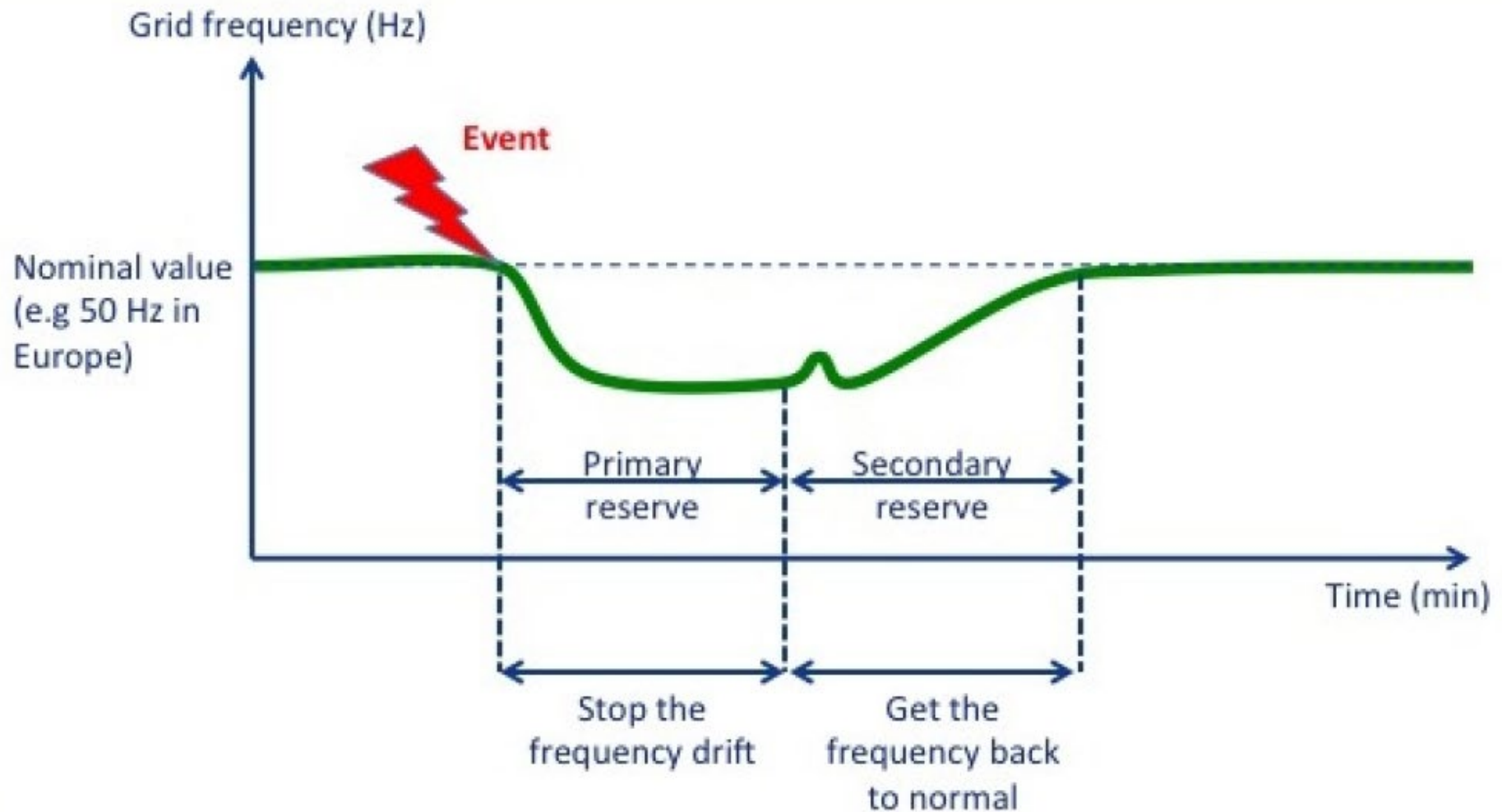
$T_{el}$  = electric torque from the generator

$J$  = inertial from rotating electrical machines

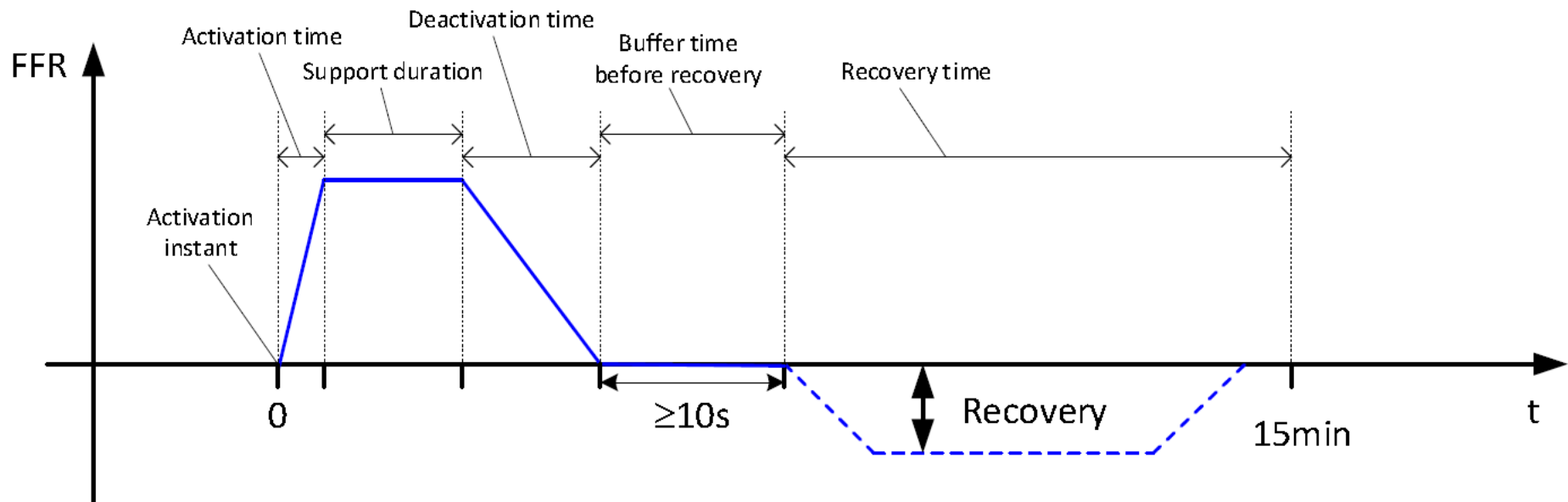
$\omega$  = rotation speed of the generator

= frequency of the voltage

# Frequency regulation with primary and secondary reserves



# FFR recovery requirement; activation time at $t=0$

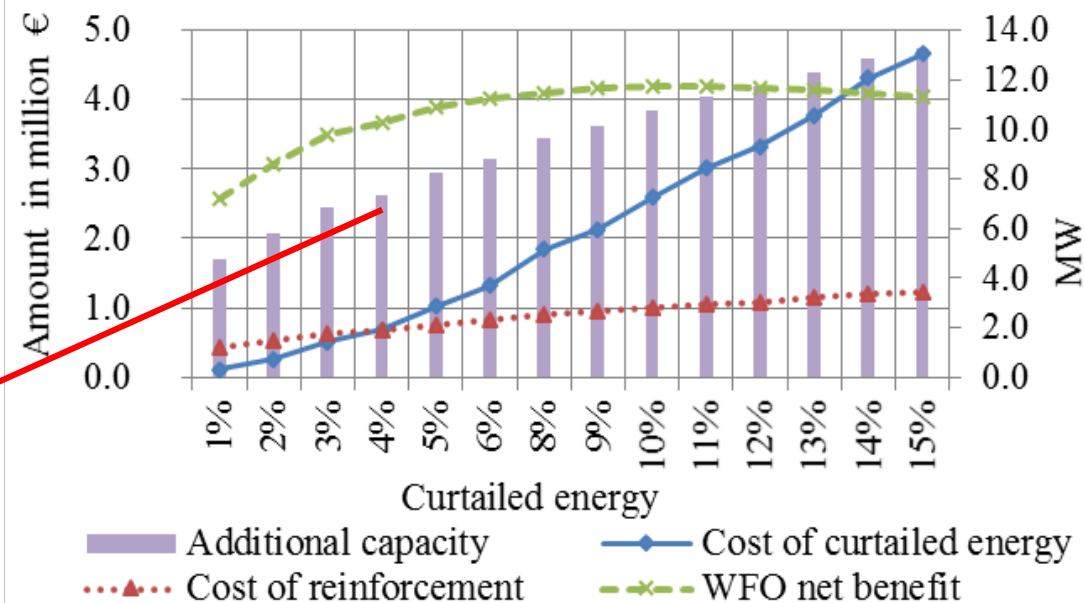
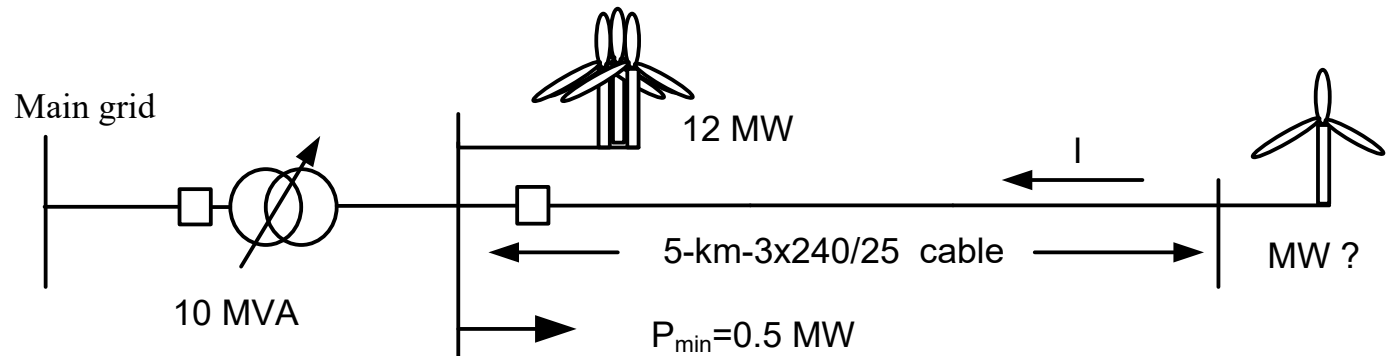


Source: Technical Requirements for Fast Frequency Reserve Provision in the Nordic Synchronous Area , svk.se



# Active management strategies for increasing the hosting capacity – Shemsedin Nursebo

Based on worst case consideration= 10.5 MW



4% curtailment  
 Additional Capacity= 7.5 MW  
 Percentile increase due to Managements Systems  

$$= (12 + 7.5 - 10.5) / 10.5$$
  

$$= 86\% \text{ increase}$$

# Integration Aspects of Full Converter Wind Turbines and the Impact on Long-term Voltage Stability

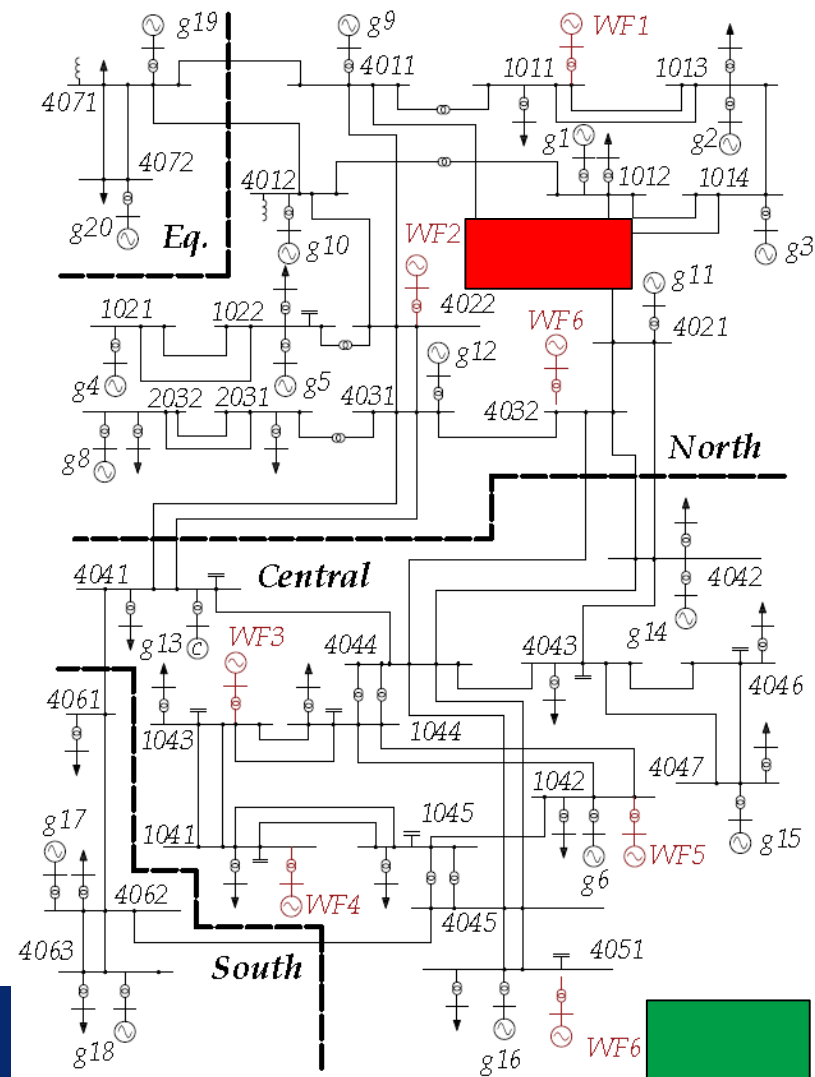
Hannes Hagmar, Le Anh Tuan, Ola Carlson  
*Department of Electrical Engineering  
 Chalmers University of Technology*

Robert Eriksson  
*Market and System Development  
 Svenska Kraftnät*

Placement of larger Wind farms is found to have the largest impact on the Long Term Voltage Stability of a power system,

and the closer larger WFs are located to load centers, the more they contribute to the system stability.

Thus, if ancillary services would take into account the actual improvement that the FC-WFs is providing, such aspects should be included in the design of those.

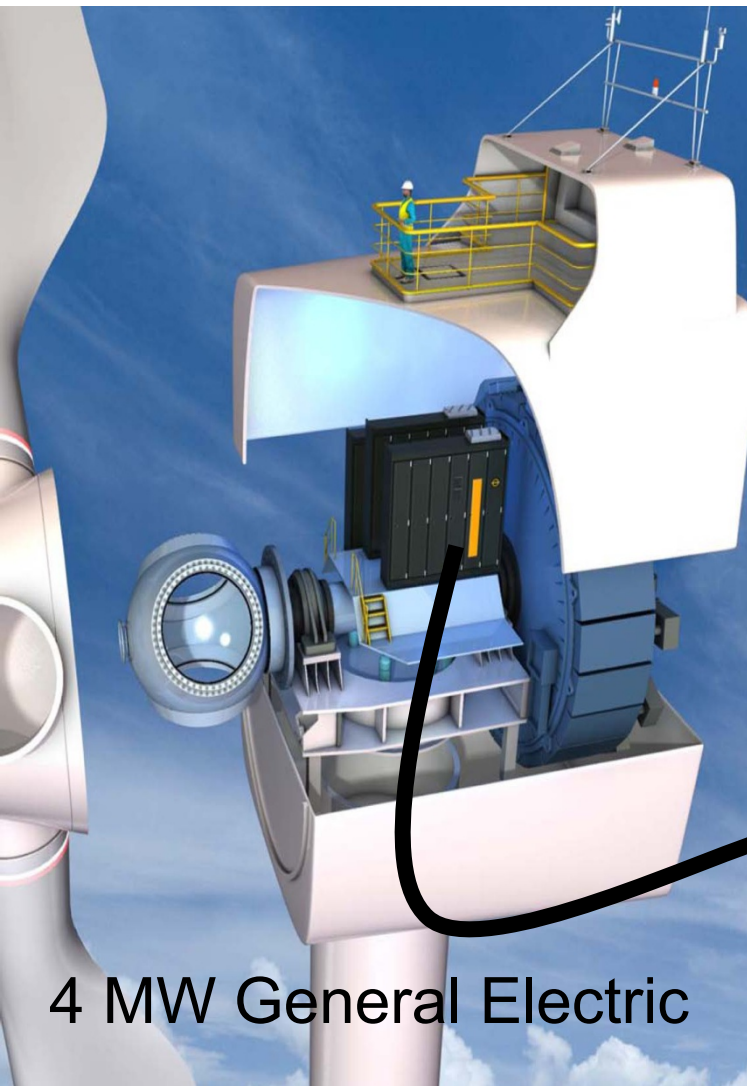


# Project in Göteborg

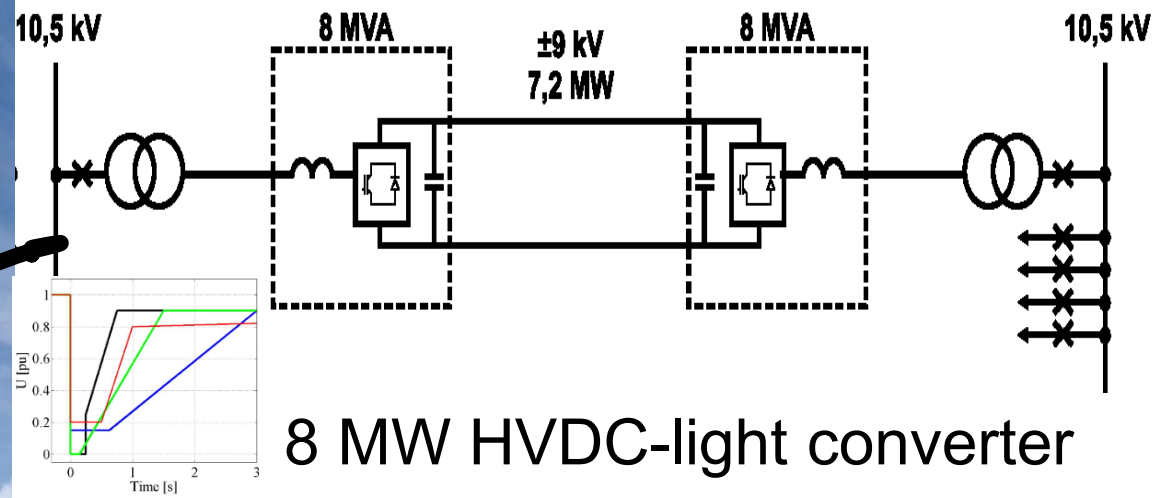
General Electric design and install, Göteborg Energi operate:

Chalmers cooperation:

- Validation of models for mechanical and electrical systems
- New control with LiDAR
- Grid code tests for the wind turbine



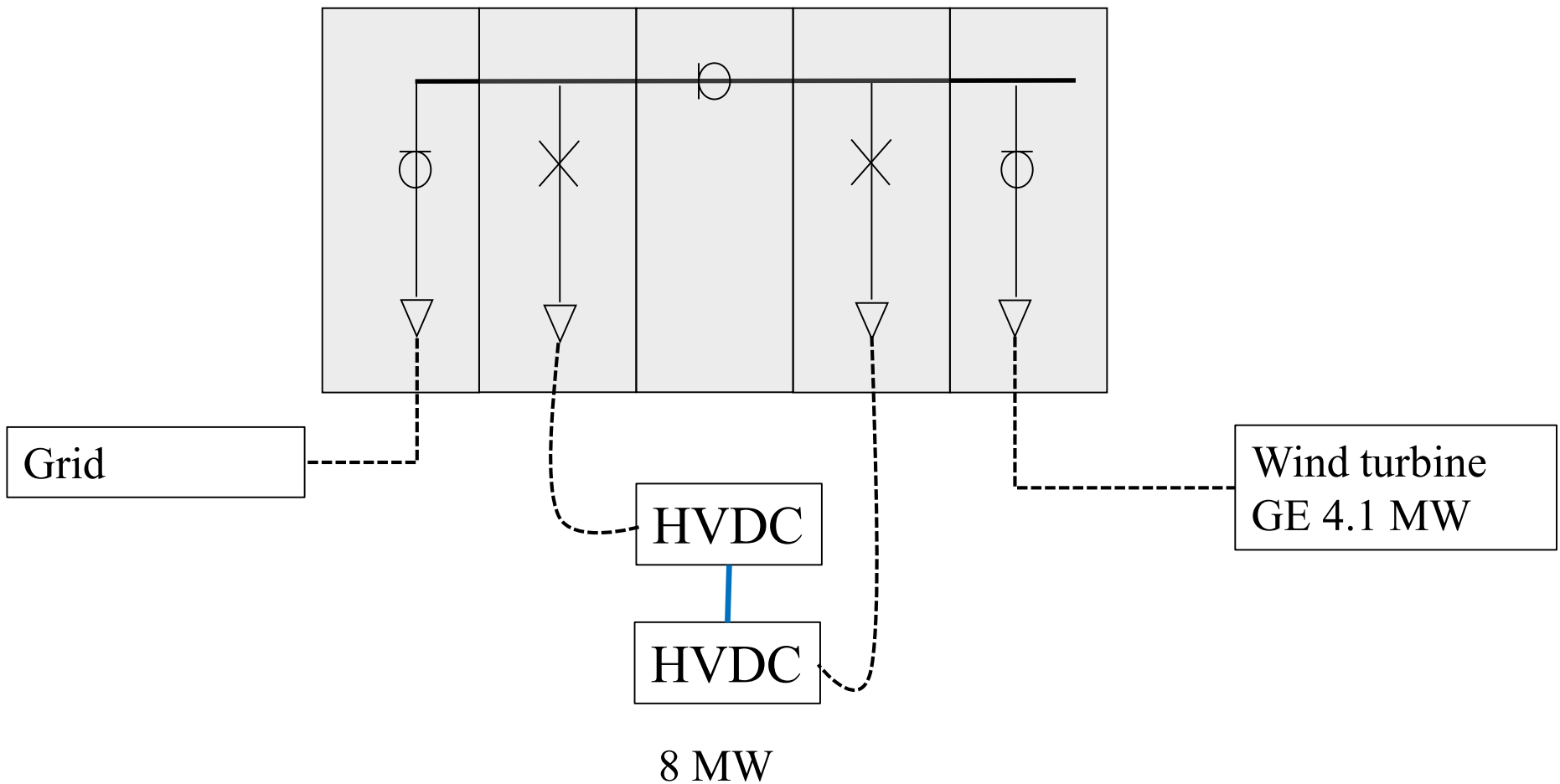
4 MW General Electric



8 MW HVDC-light converter

# HVDC Göteborg

- System









# Wind Turbine Characterization by VSC-based testing equipment

Nicolás Espinoza, PhD student

SWPTC monthly meeting, 2016-12-05



# SWPTC

SWEDISH WIND POWER TECHNOLOGY CENTRE

 **Göteborg Energi**



**Protrol**  
ENGINEERING

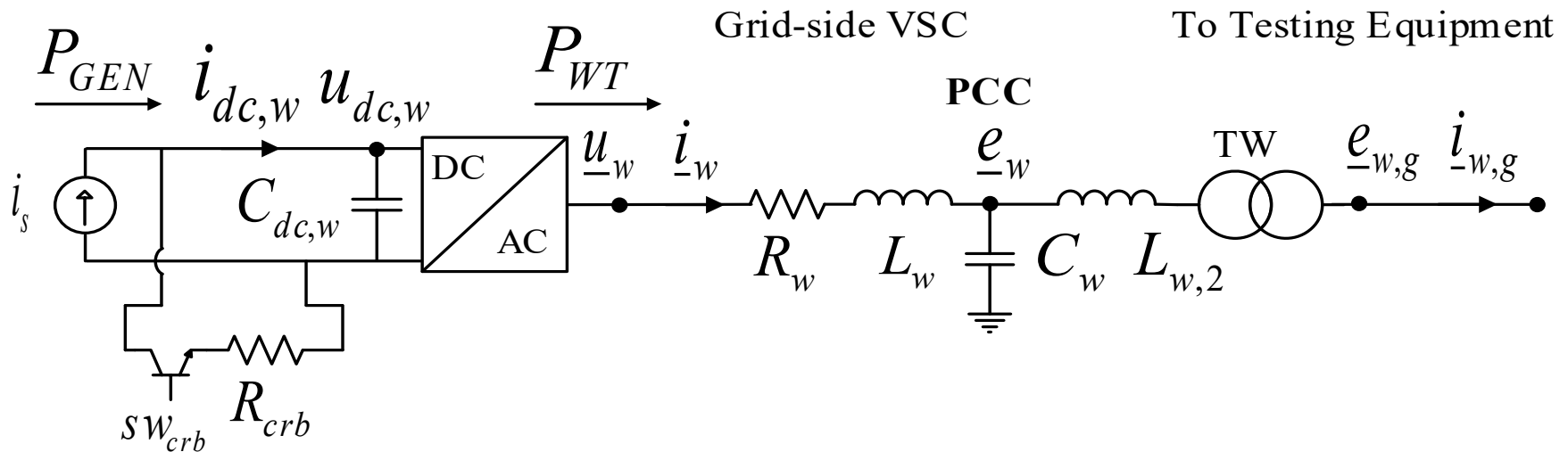
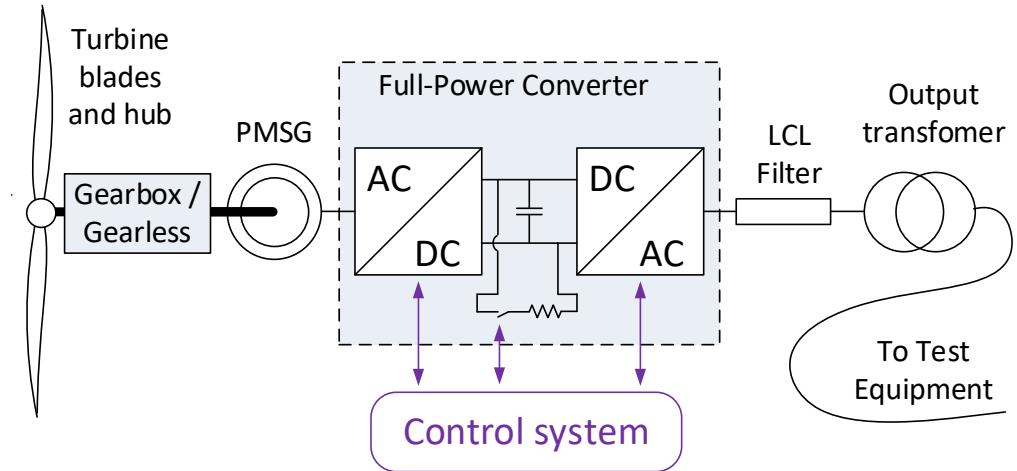
# Problem Identification

- **Research questions**
  - How can we best use a fully-rated WT testing equipment?
  - What information can we obtain from the wind turbine system.
- **Aim of the project**
  - To develop methods for testing and characterizing wind turbines systems using VSC-based test system
- **Activities**
  - **Grid code analysis** for interconnection of wind parks.
  - **Control theory** of WT and VSC testing device
  - **Mathematical model** for stability analysis.
  - **Time-domain simulation** of the WT and the VSC-based TE
  - **Laboratory experiment** at Power System Lab in Chalmers.
  - **Field test** of full power 4 MW WT with 8 MW HVDC system in Göteborg harbor has started!

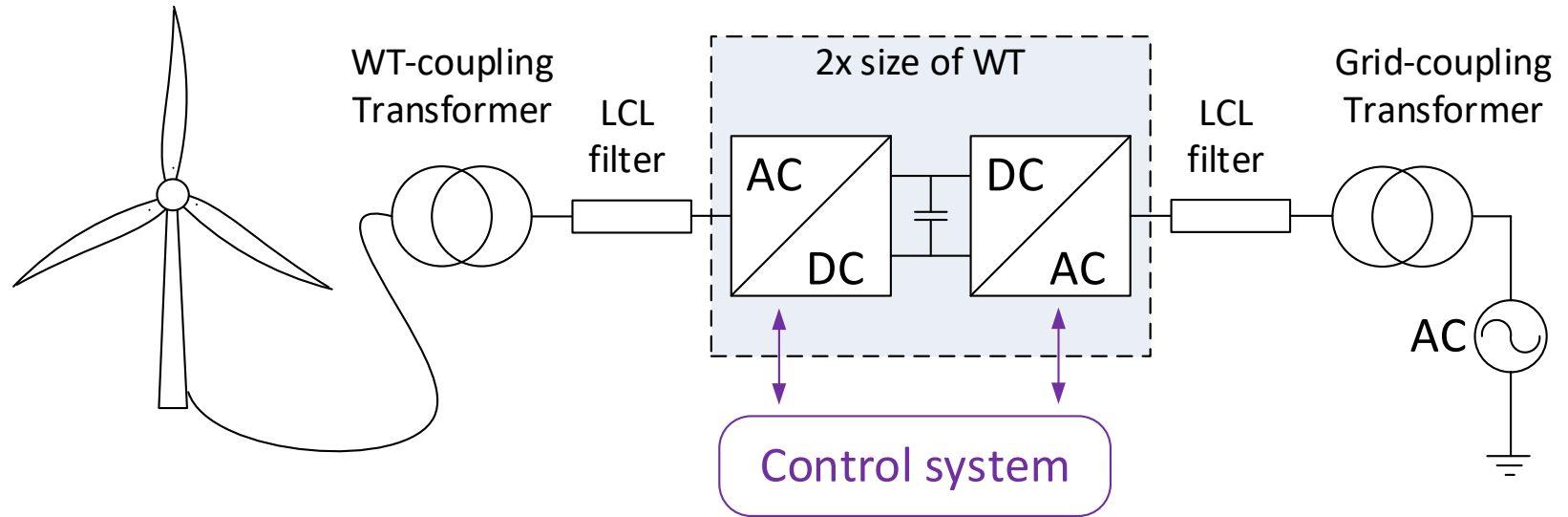


# Modelling of the WT

- Grid-side VSC
  - Grid synchronization
  - DC voltage control
  - Current control
  - LVRT control

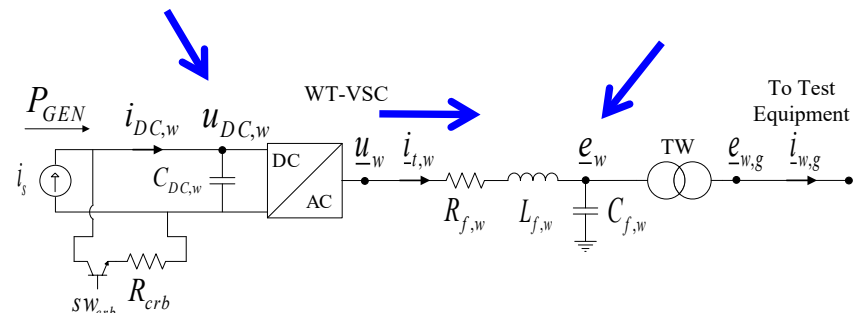
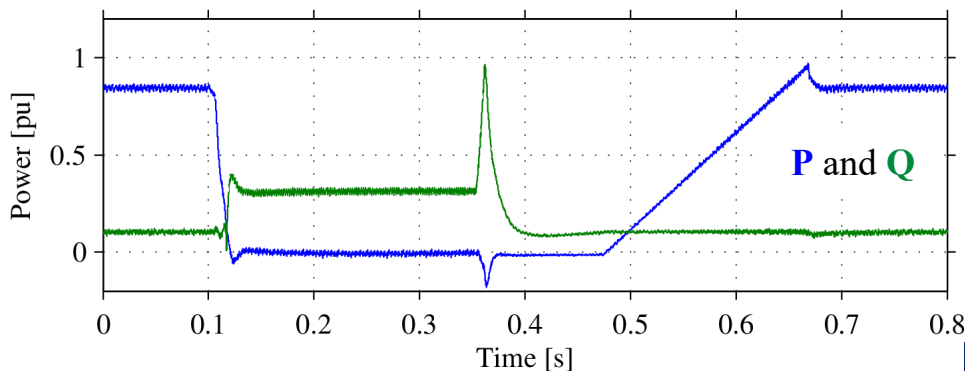
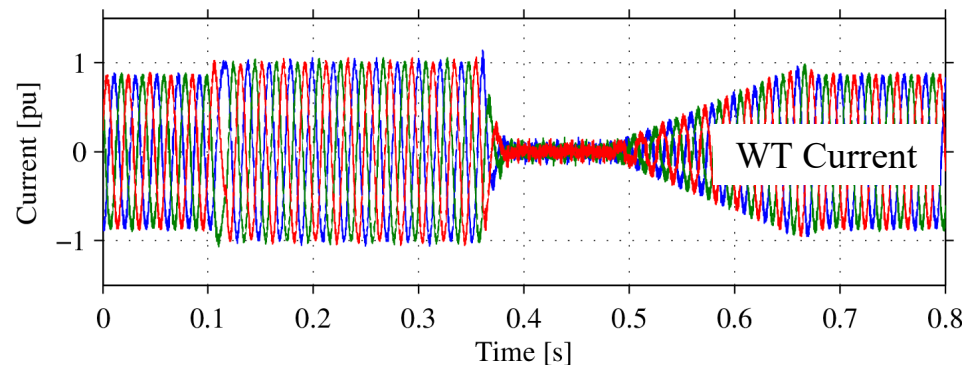
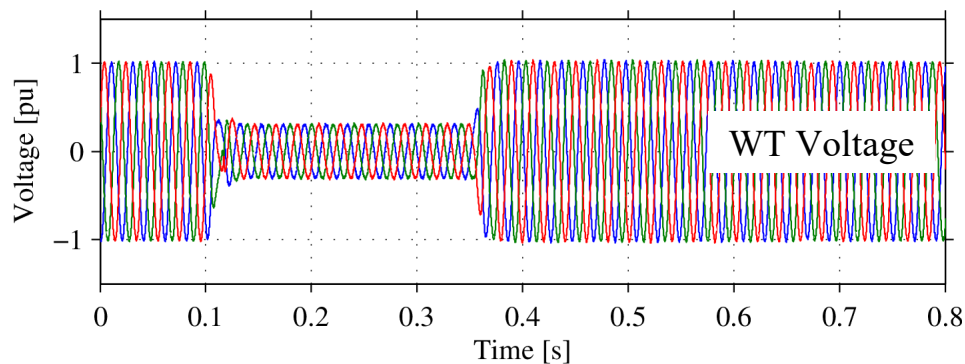


# Modelling of the Test Equipment

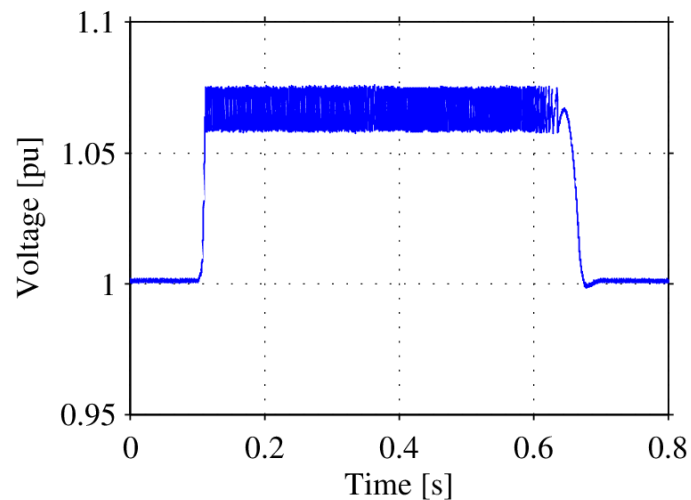


- Full control of applied voltage
  - Creates the grid for the WT
- Test performed on Big Glenn
  - Frequency scan
  - Frequency Variation
  - Voltage dips

# Voltage dip test (PI ctrl) – Wind turbine



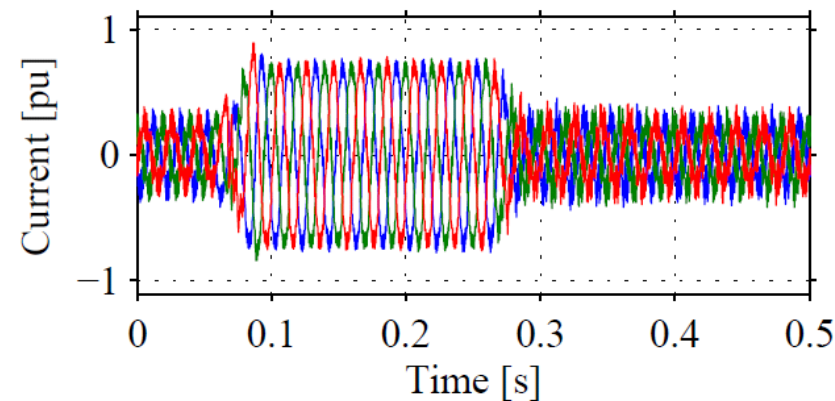
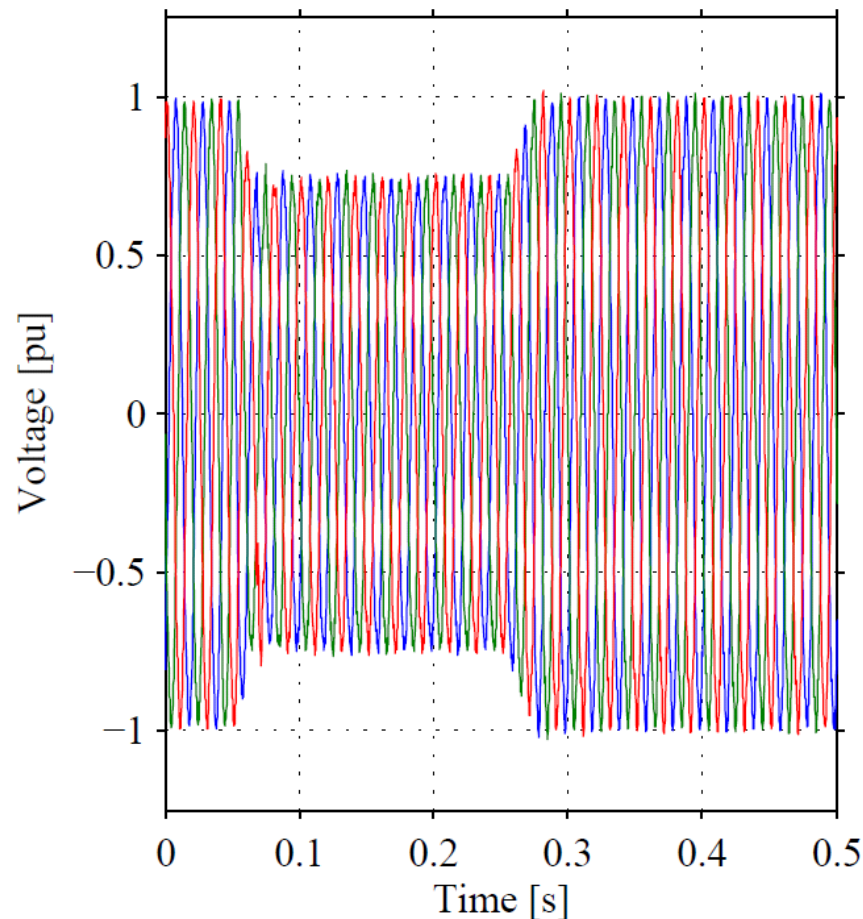
## Wind turbine DC voltage



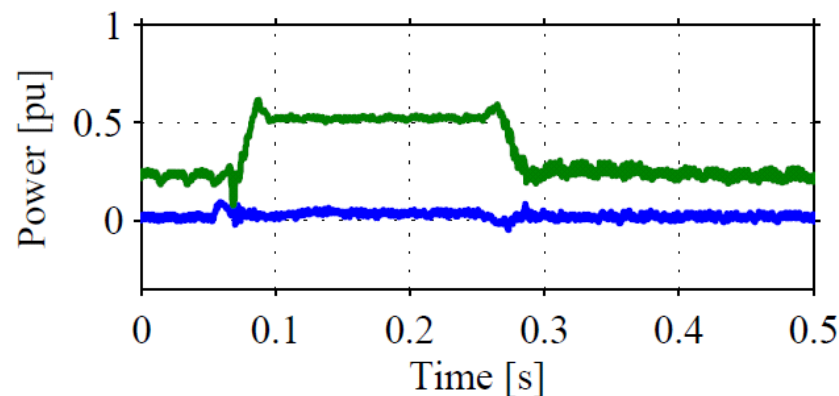
# Field Test Results



# Voltage dip test of the 4 MW wind turbine

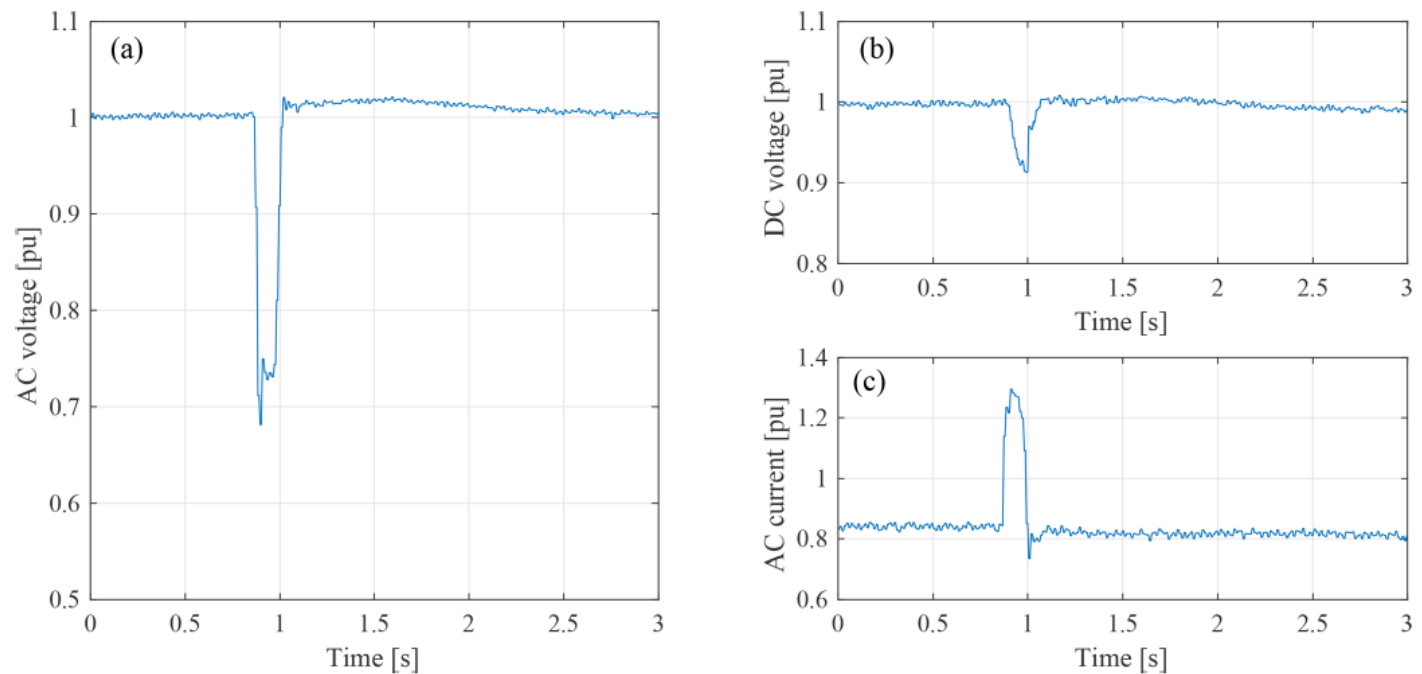


(b)



WT power output: **Active (blue)**, **Reactive (green)**

# Grid side VSC during test



**Figure 9.** Wind turbine VSC under a voltage dip: AC voltage resulting at the LV side of the wind turbine transformer (a), and DC voltage (b) and AC current magnitude measured at the grid-side VSC (c).



# Generator during test

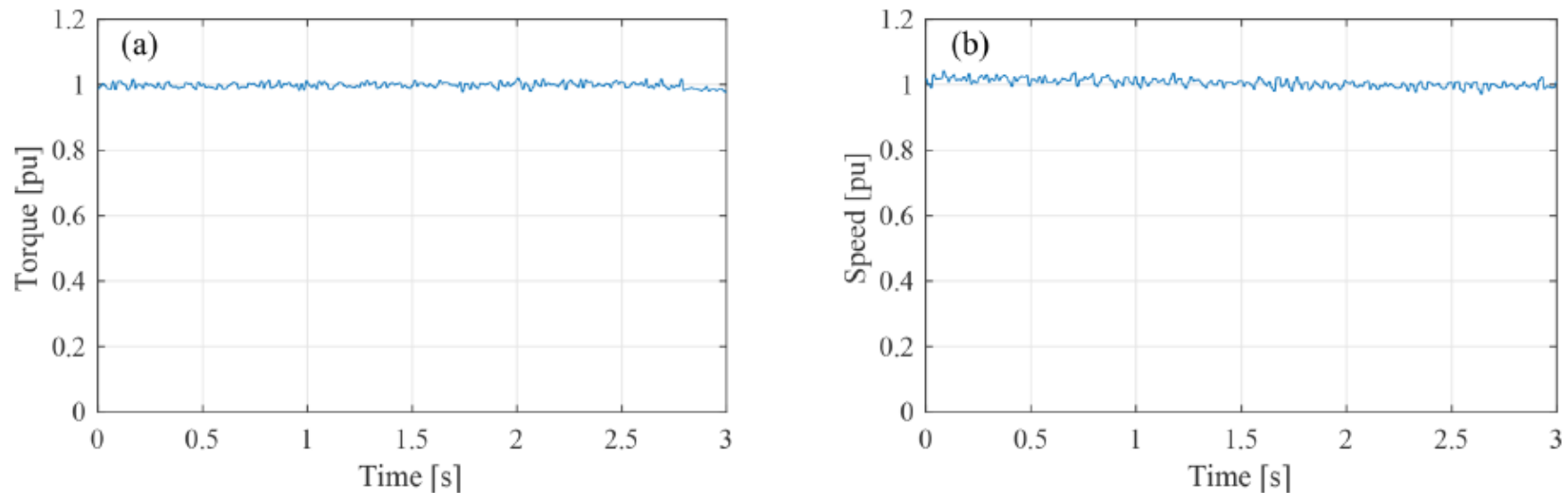
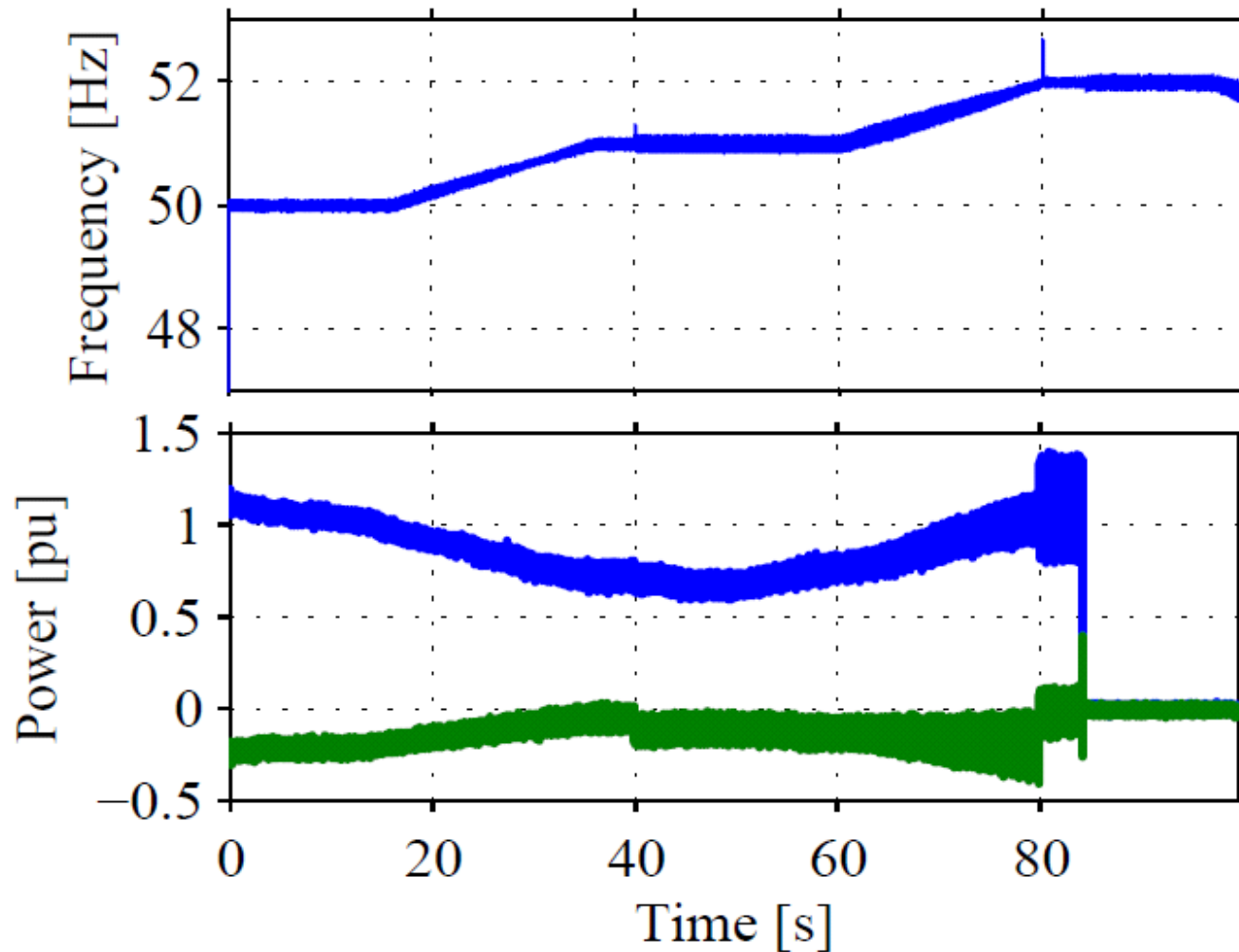


Figure 10. Wind turbine VSC under a voltage dip: generator torque (a) and speed (b).



# Frequency variation during test



WT Power output:  
**Active (blue),**  
**Reactive (green)**

# WIND-HYBRID SYSTEMS WITH VARIABLE SPEED AND DC-LINK

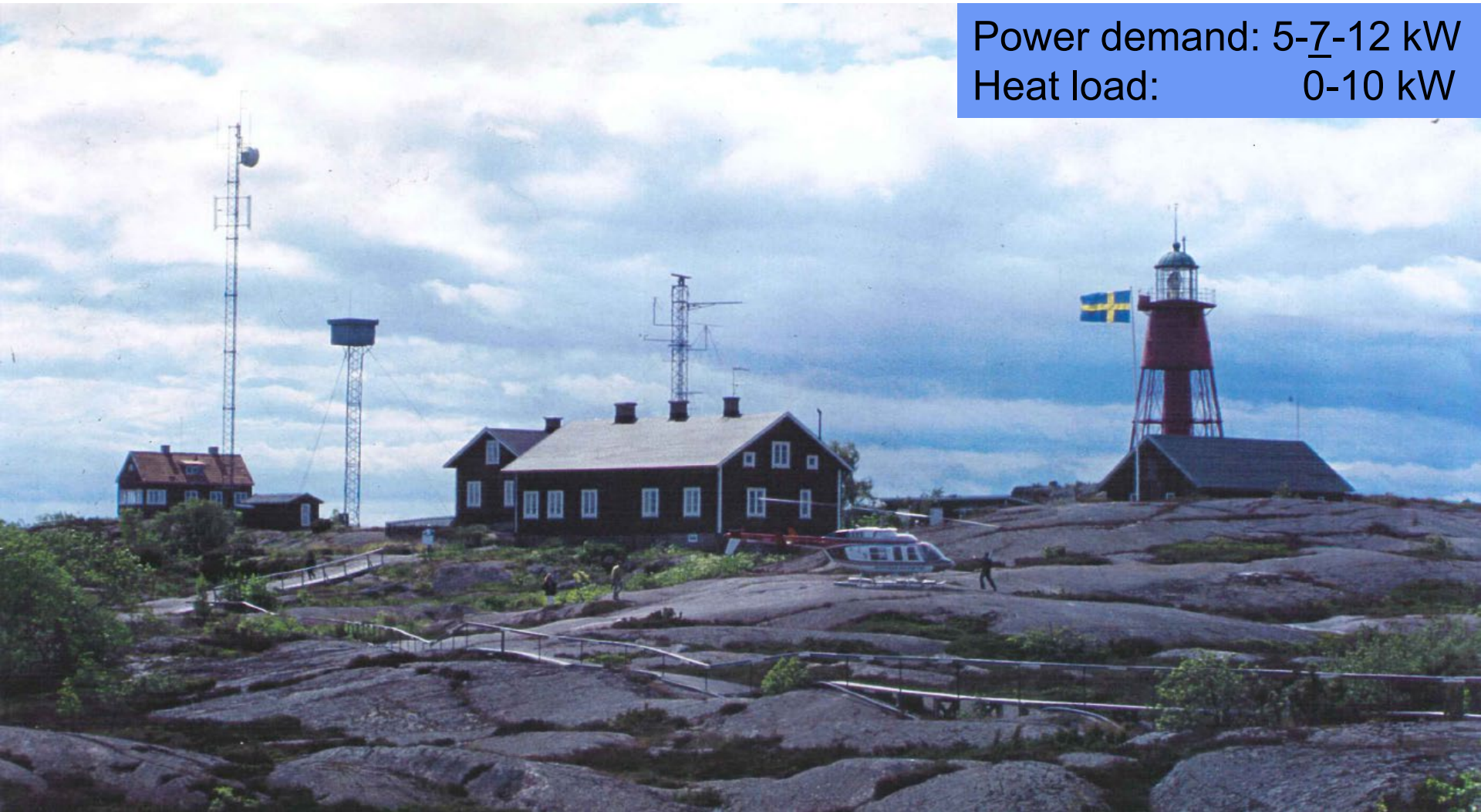
Ola Carlson



Chalmers University of Technology

# Svenska högarna

Power demand: 5-7-12 kW  
Heat load: 0-10 kW

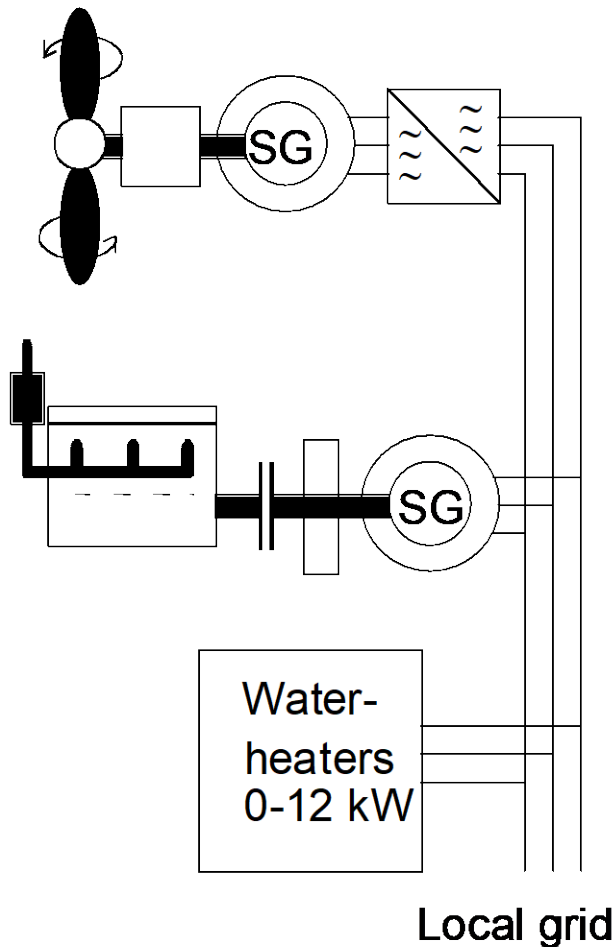




Designer: Sven Svenning  
Power: 20 kW  
Passive blade pitch control  
Variable speed operation



## Wind-Diesel System on Svenska Högarna

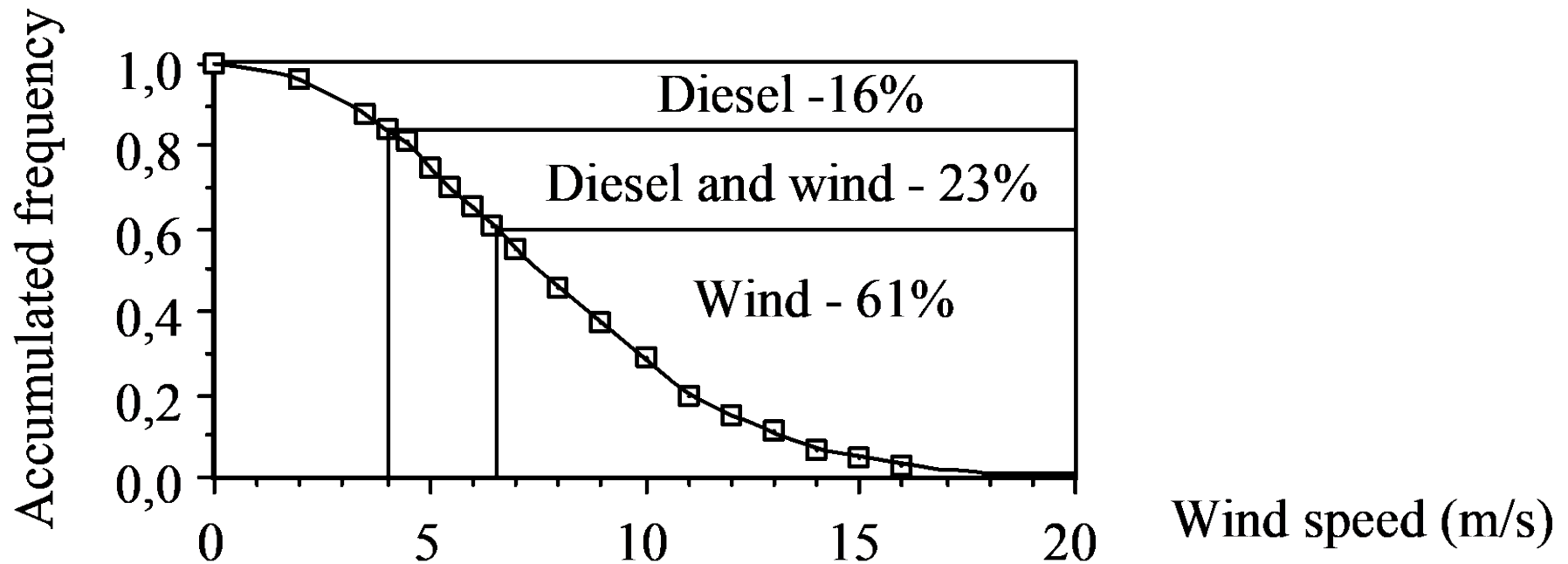


20 kW wind turbine with variable speed and passive pitch control  
Large turbine diameter, 17 m.

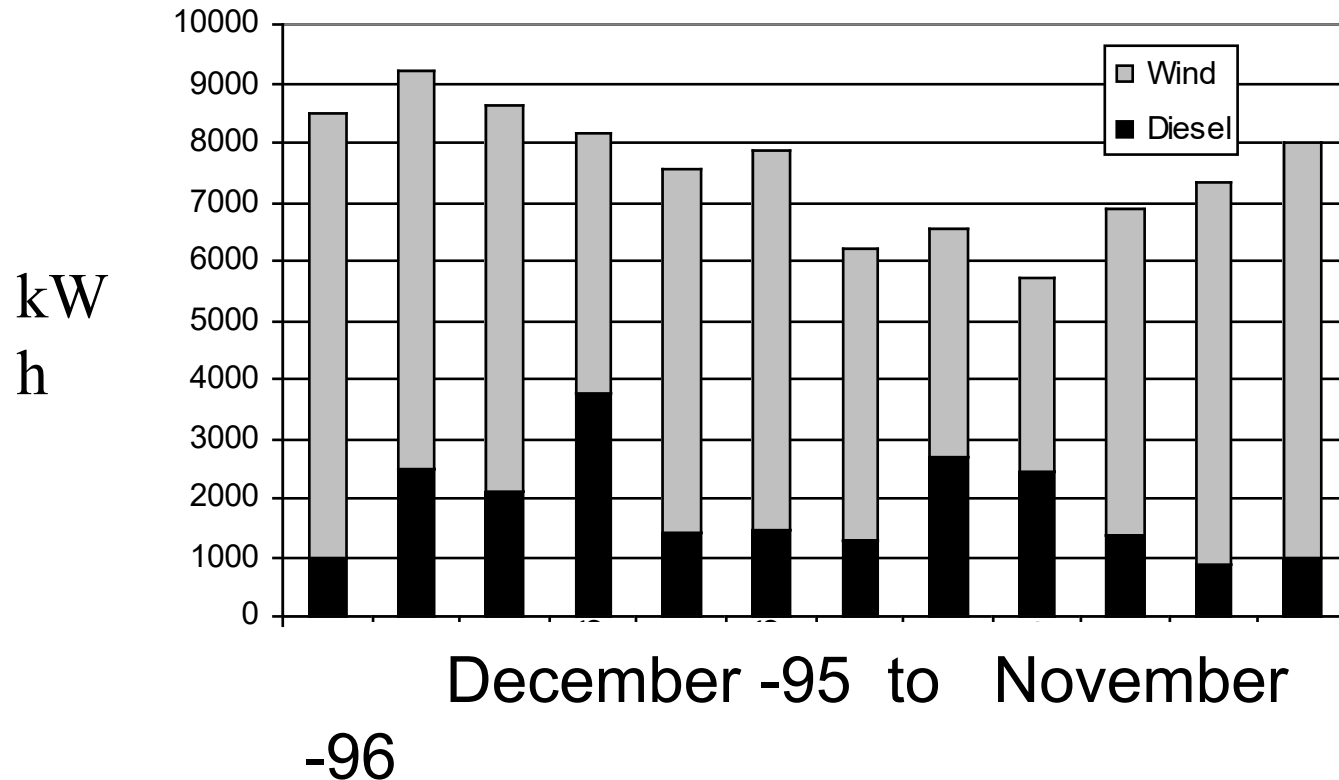
Diesel genset, 18 kW with clutch and flywheel on the generator

Controllable water heaters for using surplus power from the wind turbine  
( Not used for grid control)

## Wind distribution and different modes of operation



## Electricity production during one year on Svenska Högarna



- wind turbine produced 76% of the electric energy
- 66% savings of diesel



# Chalmers test wind turbine

- Different research projects since 1986
- Education
- Information to society



2020







# Coming research projects: Improve wind turbine operation and fatigue life time assessment

- Developing methods for fatigue lifetime assessment
- Aerodynamic modelling – evaluation of blade profile, evaluation of analysis tools, access to full 3D geometry of a blade
- Blade sensors to improve turbine operation and fatigue life assessment
- Sensors in tower and nacelle for dynamic behavior analysis
- Assessment of sensor technology for structural health monitoring of concrete foundation and load transfer from turbine to ground
- Operation with fast frequency support, i.e. the provision of inertia from the wind turbine to the power grid
- Open for international cooperation

# Wooden tower from Modvion AB



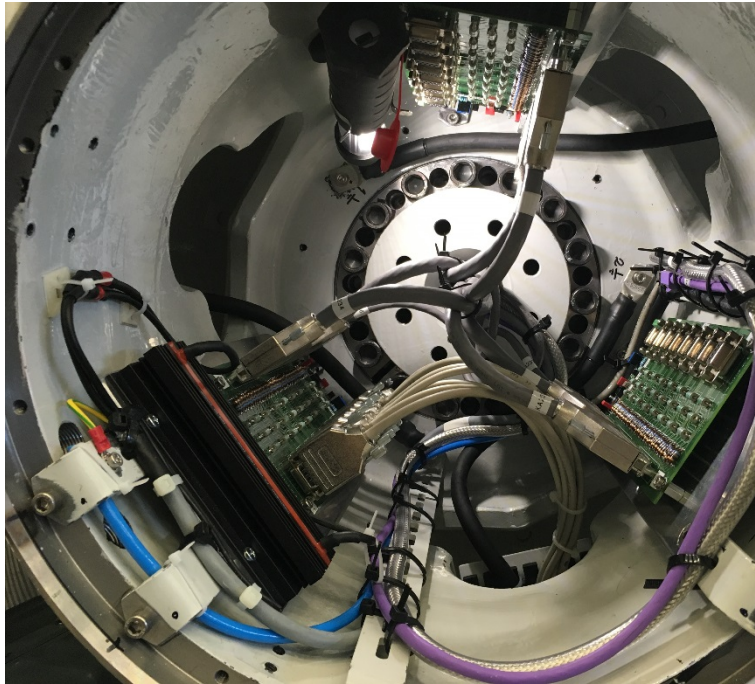
30 m wooden tower  
design and manufacturing

Test with Chalmers wind turbine  
Design verification,  
Weather protection and climatization

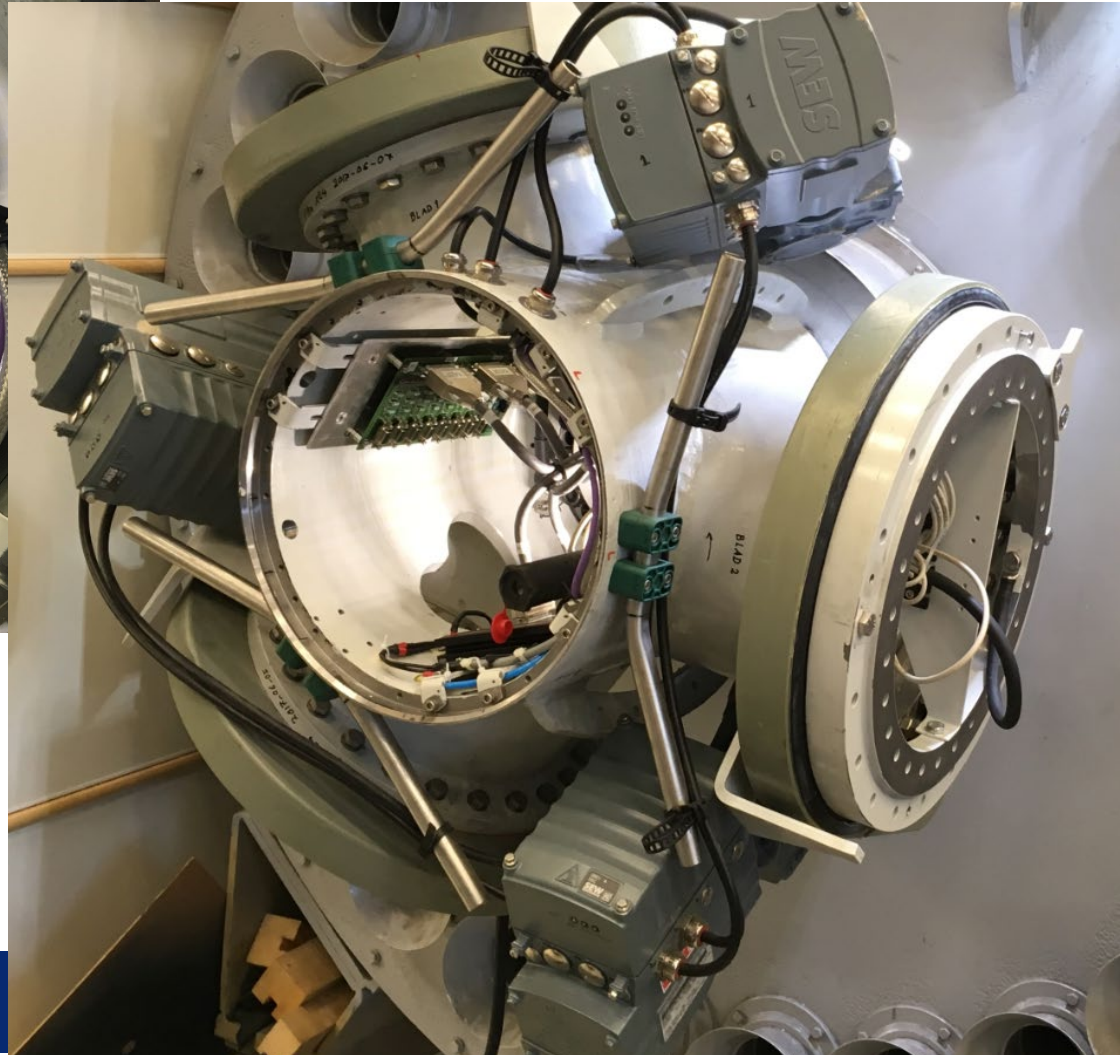
Next step for Modvion:  
100 m tower  
Transportation in modules and  
joining at site



## Hub with pitch control



Connection of blade sensors  
and lightning (high voltage)  
protection





# Carbon fibre blades. Sensor installation





## Eight strain gauges per blade



## Sensor calibration







## Wooden tower

from Modvion and Moelven for Chalmers wind turbine

- 30 m height,
- bottom diameter 2,3 m
- top diameter 0,8 m
- weight 8 ton.







# Offshore wind power





# Wind turbine on ship



Save 16 % of fuel  
for e trip from  
Rotterdam to  
New-York

# Rationale: urgent need for qualified workforce!



EWEA "Wind at Work" 2009

Some 400,000 jobs in 2030

~ 200,000 new jobs in offshore wind!!

New figures from 2018: 569.000 jobs 2030

# Conclusions about education from Power Cluster

- Wind energy needs promotion as attractive professional area
- More and more intensive Wind Energy educational programmes/courses needed on all levels

## Recommendations

- Increase training capacities
- Agree upon one common education standard
- Industry: share more technologies to optimize education
- Development of part-time education and dual education
- Expand courses for professionals
- Ramp up MSc programmes in Wind Energy
- Initiate international and cooperative programmes

## Hywind concept

120m below surface

Moring in 3 directions

Designed for deep water 100-700 m

80 m tower above surface

Power of 2.3 MW

Rotor diameter 80 m

Weight 6500 ton

In operation since 2011





## Hywind at 25 m/s

The world's first  
floating offshore  
wind park,  
5 x 6 MW  
outside Scotland



# Wind Power Farm

**Offshore High Voltage Station**



**Wind Power Mills**



# Transport and boarding are great risks

Risk can be reduced by education and training

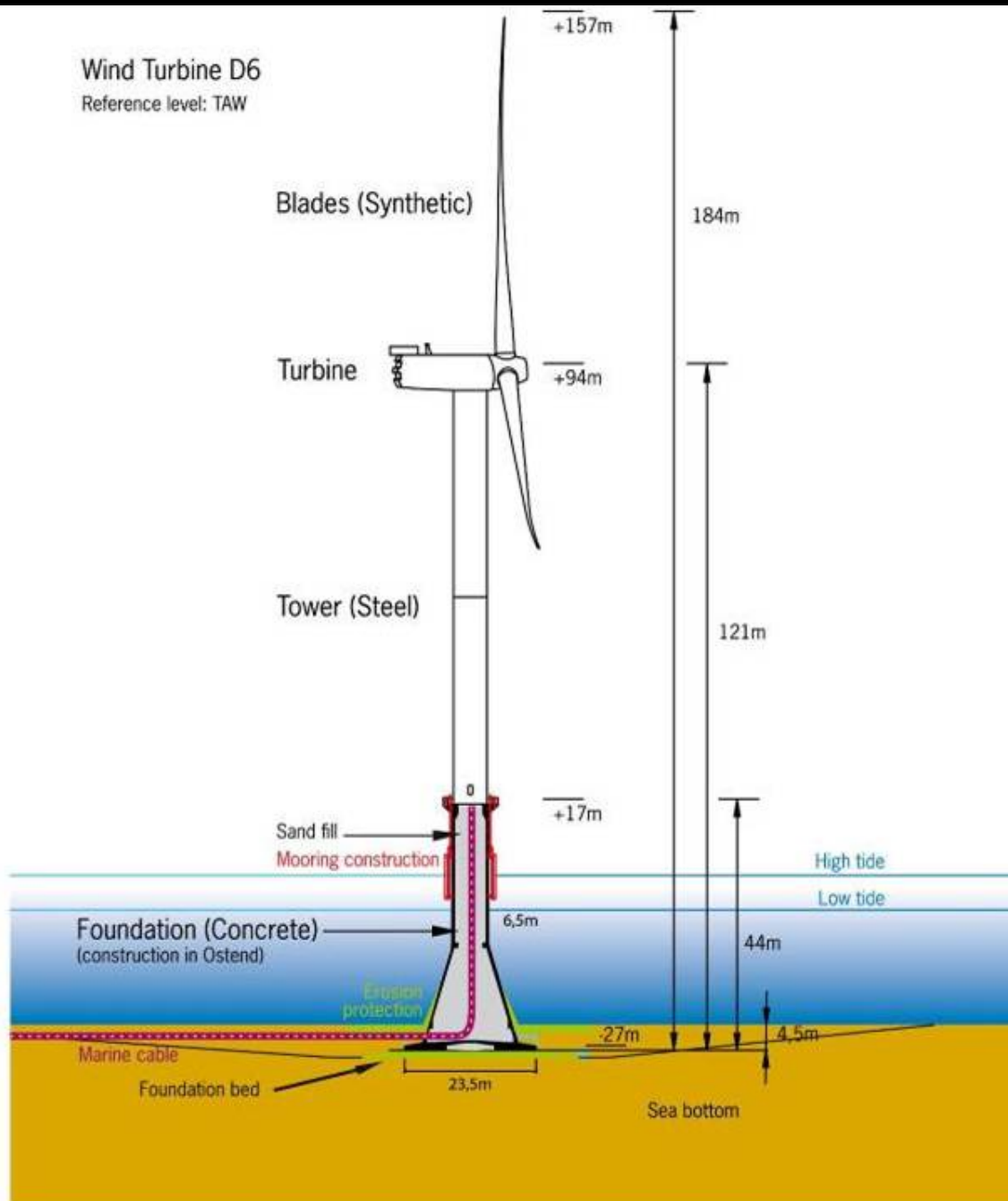
Good routines  
Good methods  
Good equipment  
Good attitude



# Boarding

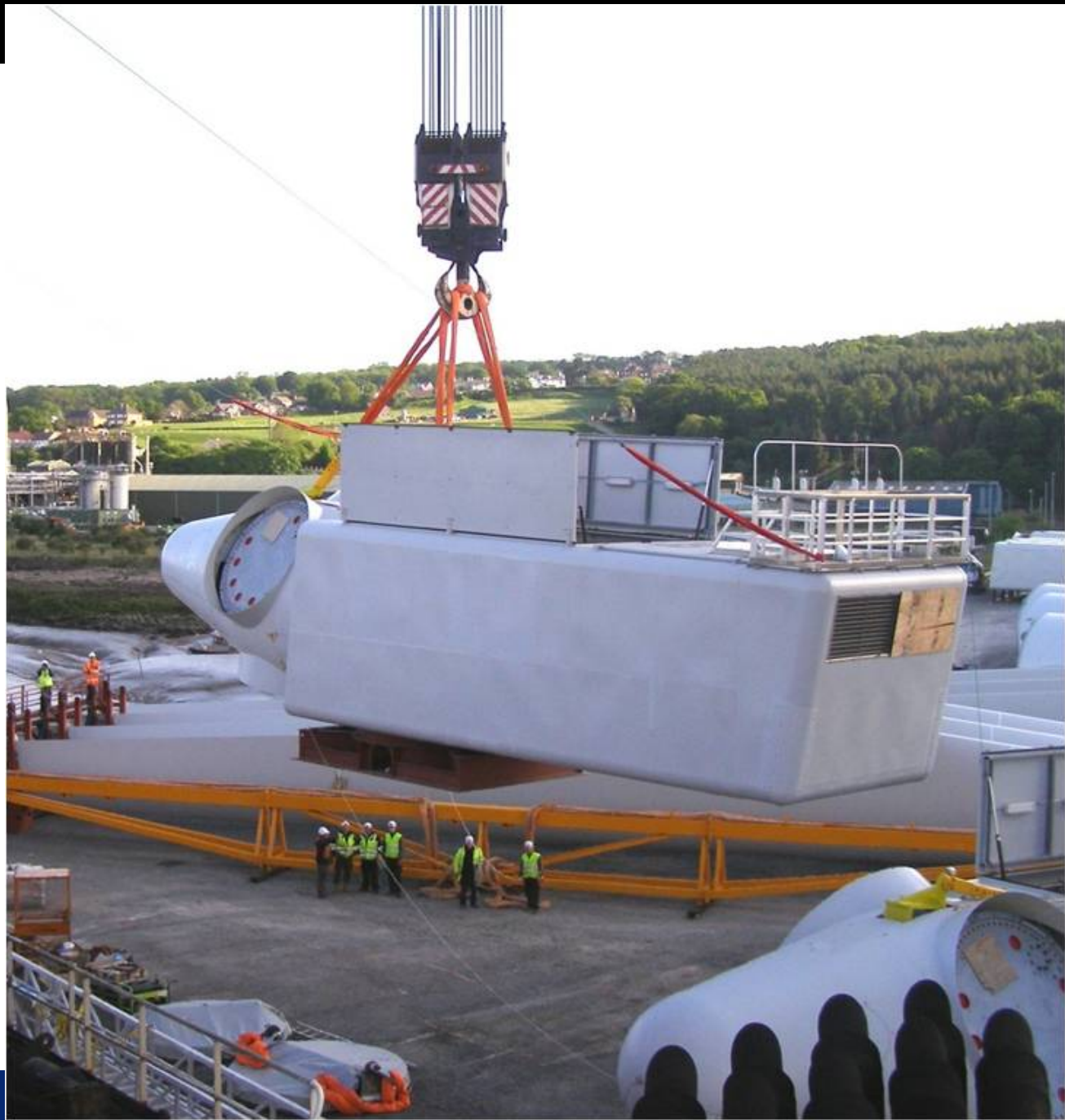


Boarding often at harsh conditions  
good cooperation between boat-  
driver, deck man and technician  
going to the wind turbine



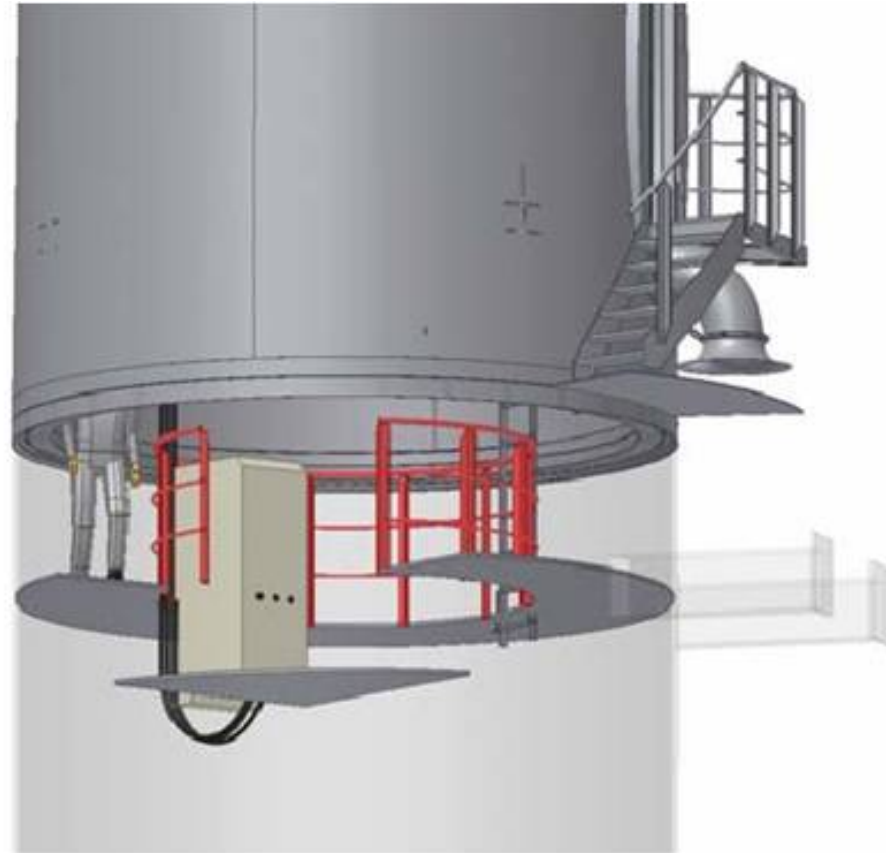
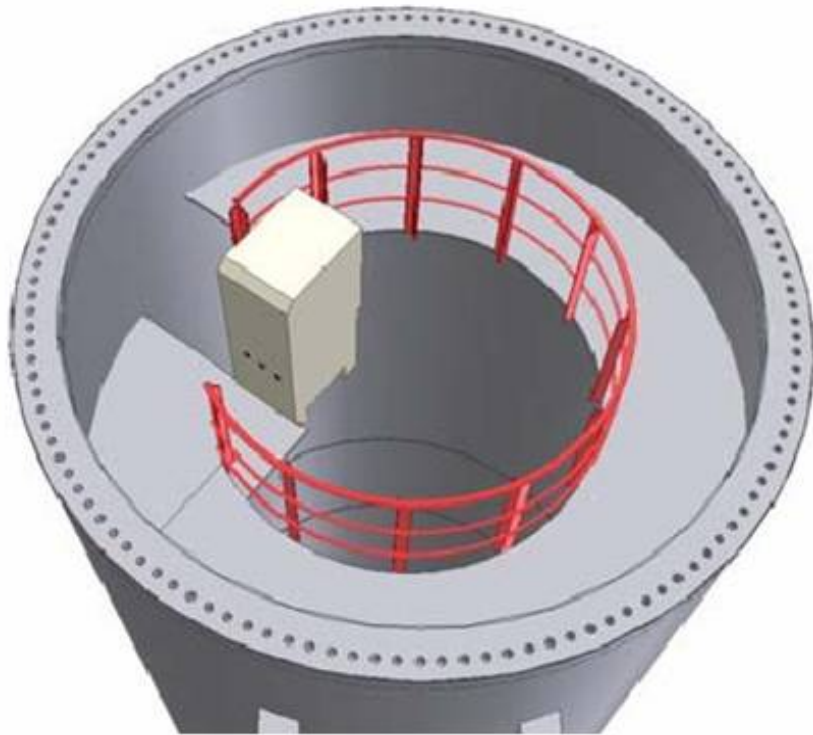








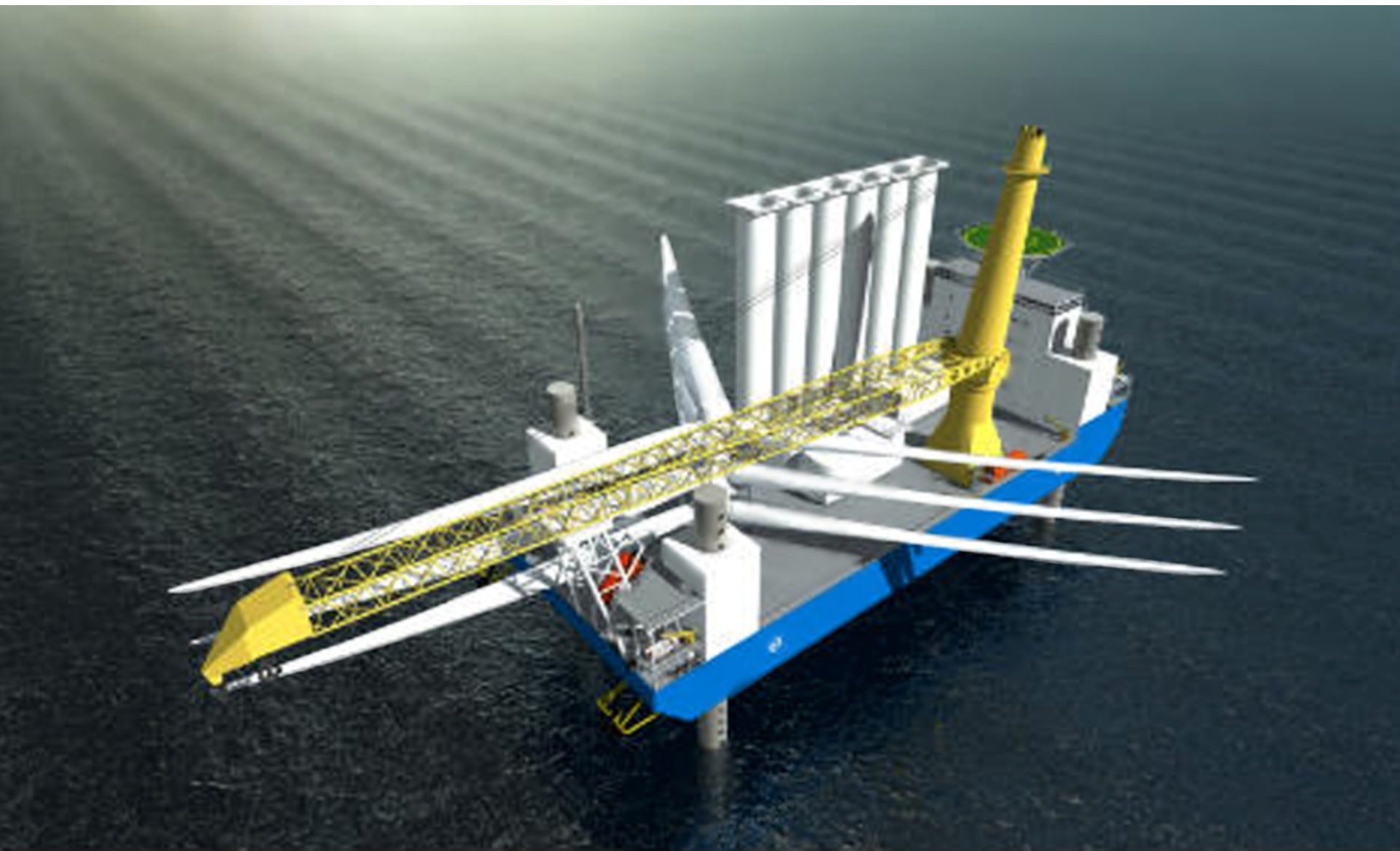






























# Re –Power 5 MW with off-shore deep sea foundation













Wenn das Testfeld steht, müssen die Servicekräfte bereit sein...

*Once the test field is operational, service personnel must be ready...*





Riesige Tripods als Fundamentstrukturen für Offshore-Windenergieanlagen...

*Huge tripods as foundation structures for offshore wind turbines...*





...hier im Stützpunkthafen...

*...seen here at the port of the staging post...*





Rund 700 Tonnen an einem Haken auf dem Weg auf's Meer.

*Roughly 700 metric tons hanging on a hook on their way out to sea.*





Durch Leerrohre unter Dünen und Deichen erreicht das Kabel die Insel.

*The cable reaches the island through conduits under dunes and dykes.*





5 MW-Anlagen von Repower, so groß wie Einfamilienhäuser...

*The 5-MW turbines by REpower are as large as single-family homes...*





...und vollgepackt mit Technik...

*...and are packed full of technology...*





**16. November 2009 – Geschafft!**

*November 16th, 2009 - Done!*





Eine AREVA/Multibrid-Anlage ist errichtet.

*An AREVA/Multibrid turbine is up.*